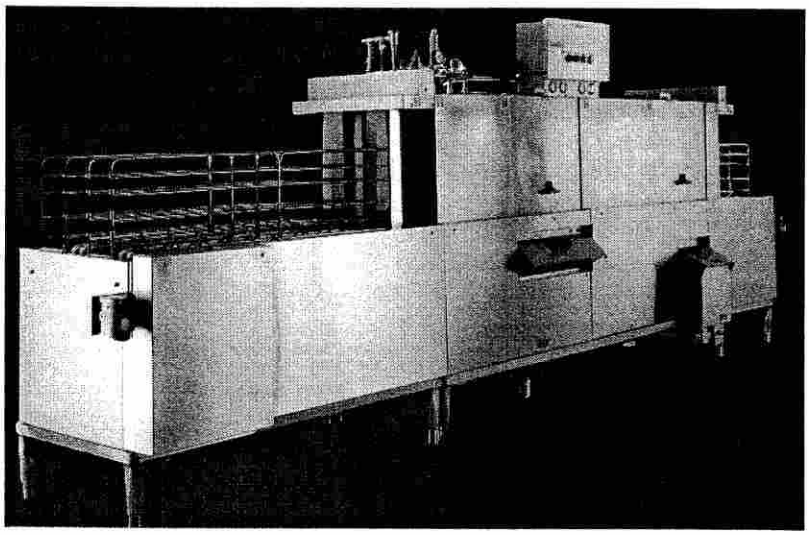
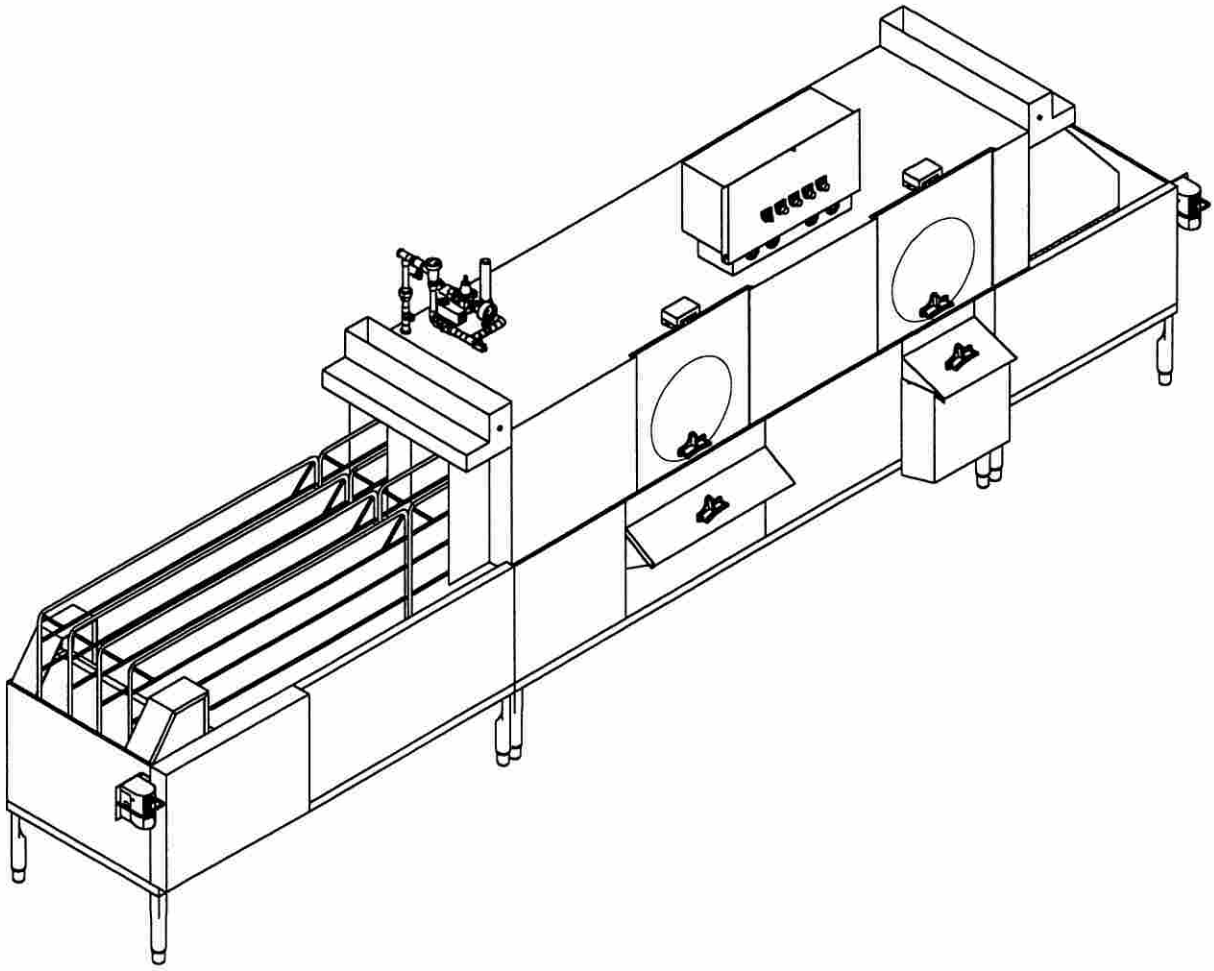
INSTRUCTION & PARTS MANUAL

TRAY WASHER



STERO
Dishwashing Machines

THE STERO COMPANY
STW (STERO TRAY WASHER) TYPE DISHWASHERS



MODEL#_____

SERIAL#_____

THE STERO COMPANY
3200 LAKEVILLE HWY.
PETALUMA, CA. 94954
(707) 762-0071
(800) 762-7600
FAX# (707) 762-1954

RELEASE DATE 4/15/97

The Stero Company

WARRANTY POLICY

This warranty is in lieu of all other warranties, expressed or implied, including without limitation any implied warranty of merchantability, fitness for a particular purpose or non-infringement, and of any other obligation or liability on the part of Stero, whether in contract, strict liability, tort or otherwise.

The Stero Company warrants this equipment to be free from defects in material and workmanship, under normal use and operation, for a period of one (1) year from the date of initial start up or eighteen (18) months from the date of shipment from the factory, whichever comes first. This warranty is conditioned upon the customer's maintenance and care as outlined in the service manual and upon return of the warranty registration card. Repairs will be performed during Stero's authorized service agencie's normal business hours. If the customer requires after hours service the customer will be responsible for the overtime premium.

Machine is warranted only for the initial place of installation. Removal of machine automatically terminates the warranty.

Stero shall have no liability under this warranty unless the customer promptly notifies Stero or it's factory authorized service agent of any alleged defects. All defective parts become the property of Stero and must be returned to Stero, or it's agent, at Stero's expense, within thirty (30) days from the date of the part's replacement. Parts replaced within the warranty carry only the unexpired portion of the machine's warranty. Not covered by this warranty are changes (parts and/or labor) necessitated by or damage resulting from: water conditions, accident, alteration, improper use, abuse, tampering, improper installation or failure to follow operating and maintenance procedures. Examples of the foregoing, but without limitations are: (1) Damage to the machine resulting from excessive concentrations of chlorine or de-liming acid solutions; (2) Use with utility service other than designated on the rating plates; (3) Improper connection to utility service; (4) Inadequate or excessive water and/or steam pressure; (5) Leaks caused by faulty installation; (6) Component failures caused by water leaks due to faulty installation; (7) Failure to comply to local building codes; (8) Failures due to deposits resulting from water or steam conditions, detergents, chemicals, or improper cleaning; (9) Resetting breakers, overloads, or safety thermostats; (10) Adjustments of thermostats after 90 days of operation; (11) Improper opening of utility supply valves; (12) Cleaning drain valves, line strainers, rinse nozzles, etc.; (13) Improper installation or malfunction of chemical dispensing equipment supplied by others; and (14) Failure to provide regular maintenance and daily cleaning as outlined in the service manual. In no event will Stero be liable for loss or damage to or loss of use of facilities or other property, additional labor costs, loss of revenue, loss of anticipated profits, or other damages of any kind what so ever, whether direct, indirect, incidental or consequential.

UL 73 Grounding Instructions:

This Appliance must be connected to a grounded, metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment-grounding terminal or lead on the appliance.

INSTALLATION INSTRUCTIONS

1– SET MACHINE IN PLACE.

2– LEVEL THE MACHINE BY ADJUSTING THE FEET AS REQUIRED.

3– MAKE ALL PLUMBING CONNECTIONS AS INDICATED ON THE TAGS FASTENED TO THE MACHINE. COMPLY WITH ALL LOCAL PLUMBING CODES.

(NOTE: MAKE AS MANY CLEANOUTS AS POSSIBLE IN THE DRAIN LINE, USING TEES WITH PIPE PLUGS IN EACH TEE INSTEAD OF ELBOWS, AS IT IS VERY IMPORTANT TO KEEP THE LINES CLEANED OUT).

4– MAKE ALL ELECTRICAL CONNECTIONS AS INDICATED ON THE TAGS FASTENED TO THE OUTLETS ON THE MACHINE. ALL ELECTRICAL INTER–CONNECTING IS DONE ON THE MACHINE AT THE FACTORY. COMPLY WITH ALL LOCAL ELECTRICAL CODES.

ADJUSTMENT AND TESTS

1 – WATER AND STEAM LINES MUST BE BLED BEFORE FINAL CONNECTION TO THE MACHINE IN ORDER TO REMOVE ANY SOIL AND DIRT WHICH HAS ACCUMULATED.

2 – WHEN STEAM HEAT EXCHANGER IS SUPPLIED THE TRAP ON THE SAME MUST BE BLED.

3 – CHECK INLET AND OUTLET WATER TEMPERATURES TO CONFORM TO THE FOLLOWING REQUIREMENTS, IN ORDER TO ASSURE SATISFACTORY OPERATION.

COLD WATER – INLET LINE TO FILL VALVE OF SCRAPPER TANK, FOR COLD WATER AQUASTAT (WHEN SUPPLIED)
140° F. –INLET LINE TO FILL VALVE OF SCRAPPER TANK (WHEN SUPPLIED)
140° F. –INLET LINE TO FILL VALVE OF WASH TANK
140° F. –INLET LINE TO HEAT EXCHANGER (WHEN SUPPLIED)
180° F. –OUTLET FROM HEAT EXCHANGER (WHEN SUPPLIED)

ADJUSTMENT AND TEST CONTINUED

180° F. —INLET TO FINAL RINSE
180° F. —INLET TO POWER RINSE FILL VALVE (WHEN SUPPLIED)

4 — THE MOTOR, HEAT EXCHANGER, AND ALL OTHER ADJUSTABLE PARTS ARE CONNECTED AND SET AT THE FACTORY AND NEED NO FURTHER ADJUSTMENT.

PREVENTATIVE MAINTENANCE

PREVIOUSLY, DAILY MAINTENANCE HAS BEEN RECOMMENDED. IT IS SURPRISING HOW MANY FUTURE REPAIRS WILL BE PREVENTED BY THIS UNDER THIS SECTION. LET'S CONSIDER A FEW POINTS.

1 — PUMP MOTOR: ALL OF THE PUMP MOTORS ARE FITTED WITH GREASE SEALED BALL BEARINGS, AND DO NOT NEED TO BE OILED OR GREASED FOR LIFE.

2 — GEAR BOX: THE MOTOR GEAR UNIT ALSO HAS SEALED IN BEARINGS AND DOES NOT NEED TO BE GREASED. HOWEVER, AN INSPECTION OF THE OIL LEVEL IN THE GEAR BOX SHOULD BE MADE AT LEAST ONCE A YEAR. THE WEIGHT OF THE OIL IS SAE 90.

3 — STRAINERS: HOT AND COLD WATER LINES TO THE MACHINE ARE EQUIPPED WITH LINE STRAINERS AND ARE EASILY RECOGNIZED. THEY ARE LOCATED CLOSE TO THE SOLENOID VALVES. BEFORE THE FINAL RINSE CONNECTION IS MADE, THESE LINES SHOULD BE BLOWN SO AS TO CLEAR OUT ANY SCALE OR SEDIMENTS FROM LODGING IN THE EQUIPMENT TO WHICH THEY ARE CONNECTED. AS IT BECOMES NECESSARY TO CLEAN THE STRAINERS, REMOVE THE PLUG AT THE BOTTOM OF THE STRAINERS, CLEAN, AND REINSTALL.

OPERATING INSTRUCTIONS STW

1- CLOSE ALL DRAIN VALVES, INSTALL CURTAINS, STRAINER PANS, AND CLOSE ALL DOORS. THE DOOR SAFETY SWITCHES WILL PREVENT THE MACHINE FROM OPERATING WITH THE DOORS OPEN.

2- TURN ON CIRCUIT BREAKERS.

3- TURN SAFETY SWITCH TO "ON".

4- PUSH "FILL SWITCH" - LIGHT WILL ILLUMINATE UNTIL ALL TANKS FILL TO THEIR PROPER LEVEL (1/2" TO 1" BELOW THE OVERFLOWS) WITH 140° F. TO 150° F. WATER.

   IF YOUR MACHINE IS NOT EQUIPPED WIT AUTOMATIC FILL, MANUALLY OPEN THE FILL VALVES UNTIL WATER OVERFLOWS FROM THE TANKS, THEN CLOSE THE VALVES.

5- PUSH "BOOSTER SWITCH" (IF EQUIPPED). THE LIGHT WILL ILLUMINATE.

6- PUSH "TANK HEAT SWITCH" - LIGHT WILL ILLUMINATE. NOTE: TANK HEAT WILL NOT OPERATE UNTIL ALL TANKS ARE FILLED. WAIT 15-60 MINUTES TO ALLOW THE TANKS TO PRE-HEAT.

7- PUSH "START SWITCH" - TO START PUMPS AND CONVEYOR DRIVE SYSTEMS.

8- WHEN TRAYS REACH THE FINAL RINSE IT WILL TRIP THE FINAL RINSE PADDLE AND THE FINAL RINSE WILL SPRAY SANITIZING WATER OVER THE TRAYS.

9- THE TEMPERATURE GAUGES MEASURE THE TEMPERATURE OF WATER FLOWING THROUGH THE MANIFOLDS. THE PUMPS MUST BE OPERATING BEFORE A VALID READING CAN BE OBTAINED. VERIFY THAT TEMPERATURE READINGS COMPLY WITH THE RANGES ON THE GAUGES.

10- THE FINAL RINSE FLOW PRESSURE SHOULD BE ADJUSTED TO 20 PSI.

11- AN OPTIONAL TABLE LIMIT SWITCH WILL STOP THE CONVEYOR DRIVE AND PUMP MOTORS WHEN A TRAY APPROACHES THE CLEAN END OF THE MACHINE.

OPERATING INSTRUCTIONS STW

12– TURN THE "TANK HEAT SWITCH(ES)" OFF BEFORE DRAINING THE TANKS.

13– TURN "SAFETY SWITCH" OFF AT THE END OF THE OPERATING PERIOD.

14– CLEAN THE MACHINE IN ACCORDANCE WITH THE DAILY MAINTENANCE PROCEDURES.

DAILY MAINTENANCE

CLEANLINESS IS ONE OF THE MOST IMPORTANT THINGS IN ANY DISHROOM. CLEAN EQUIPMENT PREVENTS REPAIR PROBLEMS, AND MOST IMPORTANT OF ALL, GIVES YOU CLEAN, SANITARY WARE.

THIS IS BEST ACCOMPLISHED BY ESTABLISHING A DAILY PROCEDURE, AND BY SELECTING A SUPERVISOR, IF POSSIBLE, TO SEE THAT IT IS PROPERLY DONE.

AT THE END OF EACH SHIFT OR WASHING PERIOD, THE FOLLOWING STEPS WILL INSURE PROPER RESULTS:

1 — SHUT OFF POWER TO THE MACHINE. IF THE MACHINE IS STEAM HEATED, TURN OFF STEAM SUPPLY.

2 — OPEN ALL DOORS AND REMOVE WASH MANIFOLDS, SCRAP SCREENS, AND CURTAINS. (IF CURTAINS ARE SOILED). THE MANIFOLD END CAPS SHOULD BE REMOVED AND THE MANIFOLDS SHOULD NOW BE CLEANED IN A SINK, OR FLUSHED OUT WITH A HOSE. IT IS NOT NECESSARY TO USE A BRUSH.

3 — WASH, SCRUB, AND RINSE DOWN THE INSIDE OF THE MACHINE. ALL REFUSE IN THE BOTTOM OF THE TANKS SHOULD BE FLUSHED DOWN THE DRAIN VALVES. WHEN THE TANKS ARE CLEAN, INSPECT THE DRAIN VALVES. REMOVE ANY FOREIGN MATTER THAT MIGHT REMAIN BETWEEN THE POPPET AND THE SEAT OF THE VALVE.

4 — CLEAN THE EXTERIOR OF THE MACHINE WITH A GOOD, ACCEPTABLE, STAINLESS STEEL CLEANER, LEMON OIL MAY BE USED.

5 — THE FLOOR AROUND THE BASE OF THE MACHINE AND UNDER THE TABLE SHOULD ALSO BE CLEANED TO PREVENT SOIL ACCUMULATION.

6 — ALL INTERIOR COMPONENTS REMOVED FROM THE MACHINE SHOULD NOW BE REINSTALLED.

7 — LEAVE ALL THE DOORS OPEN TO ALLOW THE INTERIOR OF THE MACHINE TO DRY.

ALWAYS REMEMBER—A CLEAN MACHINE IS A WELL MAINTAINED MACHINE & YOU CAN'T GET CLEAN WARE OUT OF A DIRTY MACHINE!

PUMP MAINTENANCE

UNDER THIS SECTION, WE ARE CONCERNED WITH THE CENTRIFUGAL PUMP. AFTER A CERTAIN LENGTH OF TIME, SOMETIMES MANY YEARS, IT MAY BE NECESSARY TO REPLACE A PUMP SEAL. THESE ARE CERAMIC SEALS. PROCEED AS FOLLOWS:

1 — THE PUMP UNIT IS HELD ON TO THE PUMP HOUSING BY FOUR HEX NUTS. REMOVE THE HEX NUTS. THE PUMP UNIT SHOULD NOW COME OFF.

2 — REMOVE THE CAP SCREW IN THE END OF THE IMPELLAR SHAFT. IF THE UNIT HAS BEEN IN USE FOR A LONG TIME, IT MAY BE NECESSARY TO USE A PULLER. THIS EXPOSES THE SEAL. IT IS NOT NECESSARY TO TAKE THE MOTOR APART TO REMOVE THE SEAL.

3 — WORK THE ENTIRE SEAL RING OUT WITH A SCREW DRIVER, AND CLEAN THE SEAL HOUSING THOROUGHLY.

4 — REINSTALL THE NEW SEAL IN THE SAME WAY AS THE OLD ONE WAS REMOVED. (IF NECESSARY, REFER TO EXPLODED VIEW IN THE MOTOR SECTION OF THIS MANUAL.)

5 — AFTER THE SEAL IS PROPERLY INSTALLED IN THE HOUSING;

A—REMOUNT IMPELLAR ON SHAFT.
B—CLEAN MOUNTING SURFACE OF THE PUMP HOUSING AND THE END BELL.
C—REMOVE THE OLD GASKET, IF DAMAGED.
D—INSTALL A NEW GASKET.
E—REMOUNT THE MOTOR AND PUMP HOUSING.
F—TIGHTEN ALL FOUR HEX NUTS EVENLY AND SECURELY.

6 — THE UNIT IS NOW READY TO BE USED.

FINAL RINSE BOOSTER

THE FINAL RINSE BOOSTER SUPPLIED WITH THE EQUIPMENT IS SIZED SO AS TO SUPPLY 180° F. – 190° F. WATER TO THE FINAL RINSE. TO DO THIS, IT SHOULD HAVE AN INCOMING WATER SUPPLY OF 140° F. AND 20 TO 25 POUNDS OF FLOW PRESSURE. IF THE BOOSTER IS STEAM HEATED IT SHOULD ALSO HAVE AN ADEQUATE STEAM SUPPLY OF 15 TO 40 PSI. WATER AND STEAM LINES TO THE BOOSTER SHOULD BE SIZED AS CALLED FOR IN THE DRAWINGS OR SPECIFICATIONS. THE ELECTRICAL POWER SUPPLY TO THE BOOSTER SHOULD BE OF THE REQUIRED VOLTAGE AND PHASING AS CALLED FOR IN THE DRAWINGS OR SPECIFICATIONS.

THE TEMPERATURE IN THE FINAL RINSE IS CONTROLLED BY A FENWALL THERMOSWITCH UNIT. IF IT BECOMES NECESSARY TO ADJUST THE FINAL RINSE TEMPERATURE, REFER TO THE BOOSTER SECTION FOR THE THERMOSTATE LOCATION. THE TANK HEAT IN THE POWER WASH AND POWER RINSE TANK IS ALSO CONTROLLED BY A THERMO-SWITCH. IF IT BECOMES NECESSARY TO ADJUST THESE TEMPER-ATURES, TURN THE ADJUSTMENT SCREW CLOCKWISE TO INCREASE TEMPERATURES, COUNTER CLOCKWISE TO DECREASE TEMPERATURES. TURN THE ADJUSTMENT SCREW 1/4 TURN AND RECHECK TEMPER-ATURES, OVER ADJUSTMENT MAY DAMAGE THE THERMOSTAT.

INFRARED SECTION ADDENDUM

INSTALLATION INSTRUCTIONS

1. Set the machine in place.

2. Level the machine from side to side, and front to back.
   a. Place a level on turned out lip or tank.
   b. Adjust level of machine by screwing adjustable feet in or out as necessary.

3. Dish tables can now be set in place.
   a. The dish table(s) lip or turndown MUST be sealed with silicone or similar sealing compound. This compound must be applied so that it is compressed between the table lip and the machine tank. Be generous with this compound, this is a vital part of the installation to prevent leaks.

   b. The dish table lip must be tightly secured to the vertical edge of the machine tank. This is to allow maximum area for clearance. If the tables interfere with any mechanical parts, it will cause premature wear of the machine and will NOT be covered under the machine warranty.

PLUMBING CONNECTIONS

1. Make all plumbing connections as indicated by the tags fastened to the machine connections points.

NOTE: Make as many clean outs as possible in the drain line using tee's with pipe plugs in each tee instead of elbows, as it is very important to keep the lines cleaned out.

COMPLY WITH ALL LOCAL PLUMBING CODES.

ELECTRICAL CONNECTIONS

1. Make all electrical connections as indicated on the tags fastened to the outlets on the machine. All electrical inter-connecting is done on the machine at the factory.

This ware washing unit has been thoroughly tested under actual operating conditions with hot water, steam (when used), gas (when used), and the electrical, all working properly. When the unit has been reassembled properly and all systems connected, one of the most important things to remember is the FINAL ELECTRICAL CONNECTIONS to the main power supply. When connecting it to a single or three phase system, and when the electrician turns on the equipment for the first time, the electrician should check to see that the motors are running in the proper direction. If not, then the electrician should switch two of the leads, re-check rotation, secure connections making sure they are TIGHT AND INSULATED. The various pump units, valve circuits, etc. have all been phased out and checked out at the factory and should need no attention.

COMPLY WITH ALL LOCAL ELECTRICAL CODES.

INFRARED GAS HEAT CONTROL SYSTEMS

1. The infrared gas tank heat option on your machines will include a RESET button on the main electrical control box or panel. This feature is on the infrared machines only. The purpose of the RESET is to "stage" the control circuit for operation. In the case of a power outage or interruption, the control is locked out and ***will not operate*** until the circuit is reset by depressing the RESET button. This is a safety feature, and must not be bypassed.

Note: All of the infrared gas heated machines use a 120v control circuit regardless of the voltage of the machine voltage.

ALWAYS DISCONNECT OR TURN MAIN POWER SUPPLY OFF TO MACHINE BEFORE PERFORMING ANY MAINTENANCE OR SERVICE ON YOUR STERO EQUIPMENT.

INFRARED GAS VENTING INSTRUCTIONS

Your Stero dishwasher equipped with infrared gas tank heat will be supplied from the factory with a stainless steel exhausting system which terminates approximately 5-1/2" above the hood of the dishwasher, always in the rear of the machine. Since your Stero dishwasher with infrared gas tank heat is not intended to be directly connected to a ventilation system, an air gap must be provided. Do not make a sealed connection to the machine exhaust stack system. Refer to Stero drawing no. C20-1384 for factory recommended venting. Also, always refer to the National Fuel Gas Code book for venting requirements.

All venting must be made to the atmosphere.

COMPLY WITH ALL LOCAL VENTING CODES.

ADJUSTMENTS AND TESTS

1. Water and steam lines must be bled before final connection to the machine in order to remove any soil and dirt which may have accumulated.

2. When steam heat exchanger is supplied, the trap on same must be bled.

3. When infrared gas heat exchanger is supplied, you must make sure that you have sufficient gas pressure in the lines for proper operation. Natural gas manifold pressure must be 3" water column. LP gas must be 8" water column. Measure the manifold pressure at the 1/8" NPT pressure taps on the gas valves with a manometer.

4. Check inlet and outlet water temperatures to meet the following requirements, in order to assure satisfactory operation.

cold water - inlet line to fill valve of scrapper tank, and for cold water aquastat when supplied.
140°F - inlet line to fill valve of wash tank.
140°F - inlet line to heat exchanger (when supplied).
180°F - outlet from heat exchanger (when supplied).
180°F - final rinse measured at the dish.
180°F - inlet to power wash and power rinse fill valve (when supplied)

5. The motor(s), heat exchanger(s), gas regulator(s), orifice(s), and all other adjustable parts are connected and set at the factory and should need no further adjustments.

CONVEYOR MACHINE OPERATING INSTRUCTIONS

1. Close all drain valves, install curtains, strainer pans, and close all doors. The door safety switches will prevent the machine from operating with the doors open.

2. Turn on the circuit breakers.

3. Turn SAFETY switch to the ON position.

4. Depress the RESET button (if equipped with the infrared gas tank heat option), this will stage the control circuit.

Note: If there is an power outage or an interruption to the power supply, the control is manually locked out and ***will not operate*** until the circuit is reset by depressing the RESET button. This is a safety feature, and must not be bypassed.

Operating instructions continued

5. Turn valve on at each gas valve.

6. Push the FILL button. The light will illuminate until all of the tanks fill to their proper level with 140°F - 150°F water.
6a. If your machine is not equipped with automatic fill, manually open the fill valves until the water reaches the overflow level, then close the valves.

7. Push the BOOSTER button (if equipped), and the light will illuminate.

8. Push the TANK HEAT button. The light will illuminate.

Note: Tank heat will not operate until all of the tanks are filled. Wait a sufficient amount of time to let the tanks reach the desired operating temperatures.

9. After the tanks are heated to the proper operating temperatures, push the START button (if equipped). Pumps and conveyor drive will operate. If your machine is equipped with automatic start, the start up of the machine is activated by placing a rack into the load end of the machine. The machine will stop automatically when the shut down timers pre-set time expires. The time is reset when another dish rack is inserted.

10. When the dish rack reaches the final rinse, it will trip the final rinse lever and the final rinse will spray sanitizing water over the ware.

11. The temperature gauges measure the temperature of water flowing through the manifolds. The pumps must be operating before a valid reading can be obtained. Verify that temperature readings comply with the ranges on the gauges.

12. The final rinse flow pressure should be adjusted to 20 psi for correct rinse flow over the ware.

13. An optional table limit switch will stop the conveyor drive and pump motors when a dish rack approaches the end of the clean dish table.

14. Turn the TANK HEAT switch(es) off before draining the tanks.

15. Turn the SAFETY switch off at the end of the operating period, or before cleaning or servicing the dishwasher.

16. Clean the machine in accordance with the daily maintenance procedures. Remember, *you cannot get clean, sanitized ware from a dirty machine!*

PREVENTIVE MAINTENANCE

It is surprising how many future repairs will be prevented by completing regular maintenance.

1. Pump motor(s): All of the pump motors are fitted with grease sealed ball bearings, and do not require grease or oiling for the life of the motor(s).

2. Gear box: The motor gear unit also has sealed bearings and does not require grease or oiling for the life of the motor. However, an inspection of the oil level in the gear box should be made at least once a year. We recommend a good brand of SAE90 gear oil be used.

3. Line strainers: Hot and cold water lines to the machine are equipped with line strainers, and are easily recognized. The are located close to the solenoid valves. Before the final rinse connection is made, these lines should be blown out so as to clear out any scale or sediments from lodging in the equipment which they are connected to. As it becomes necessary to clean the strainers, remove the plug at the bottom of the strainers, clean, and reinstall.

Preventive maintenance continued.

4. Conveyor system: On the drive mechanism which moves the conveyor bar(s), all moving parts should be regularly greased with a good multi purpose lithium grease, and/or the use of a good lubricating oil such as WD-40 is recommended on all moving parts of the machine to aid in the life of the machine.

5. Electrical switches: Some of the switches such as the TANK HEAT, FILL, BOOSTER, use lights internal to the switches. If the bulb fails, immediate replacement is recommended. The face of the switch unscrews for easy replacement of the bulbs. These switches are illuminated for the purpose of safe operation of the equipment.

6. Infrared burners and system: Even though the system is protected by the frame of the machine, and sheet metal surrounding the blower(s), periodical inspection of components for damage or blockage is recommended. The blower intake area should be checked for obstructions and wiped free of dirts and oils on a regular basis.

7. Rinse savers: The rinse saver pan located in the final rinse area of your dishwasher should be checked regularly for obstructions in the pipes, and proper adjustment of the flapper to allow for flow of final rinse water not to exceed 2 gallons per minute in the wash tank(s).

8. Wash arms: All wash arms should be checked regularly for obstructions and securely kept in place with all end caps attached.

10. Drain valve(s): All of the drain valves should be checked for obstructions and proper operation. A leaking seat on a drain valve can cost you in unnecessary water, soap, and energy consumption.

11. Curtains: All of the curtains should cleaned regularly and checked for wear and tear. Replace if necessary.

9. Leaks: All leaks should be fixed whenever they occur.

DAILY MAINTENANCE

Cleanliness is one of the most important things in any scullery. Clean equipment prevents repair problems, and most important of all, it gives you *clean, sanitary ware.* This is best accomplished by establishing a daily procedure, and by selecting a supervisor, if possible, to see that it is properly done.

At the end of each shift or washing period, the following steps will insure proper results from your Stero dishwasher.

1. SHUT OFF ALL POWER TO THE MACHINE BEFORE CLEANING OR SERVICING. If the machine is steam heated, turn off the steam supply to the machine. If gas heated, turn off the gas supply to the machine.

2. Drain the machine.

3. Open all doors and remove wash arms, scrap screens, and curtains. The wash arm end caps should be removed and the wash arms should now be cleaned in a sink, or flushed out with a hose.

4. Wash, scrub, and rinse down the inside of the machine. All refuse in the bottom of the tanks should be flushed down the drain(s). Remove any foreign matter that might remain between the drain poppet and the seat of the drain(s).

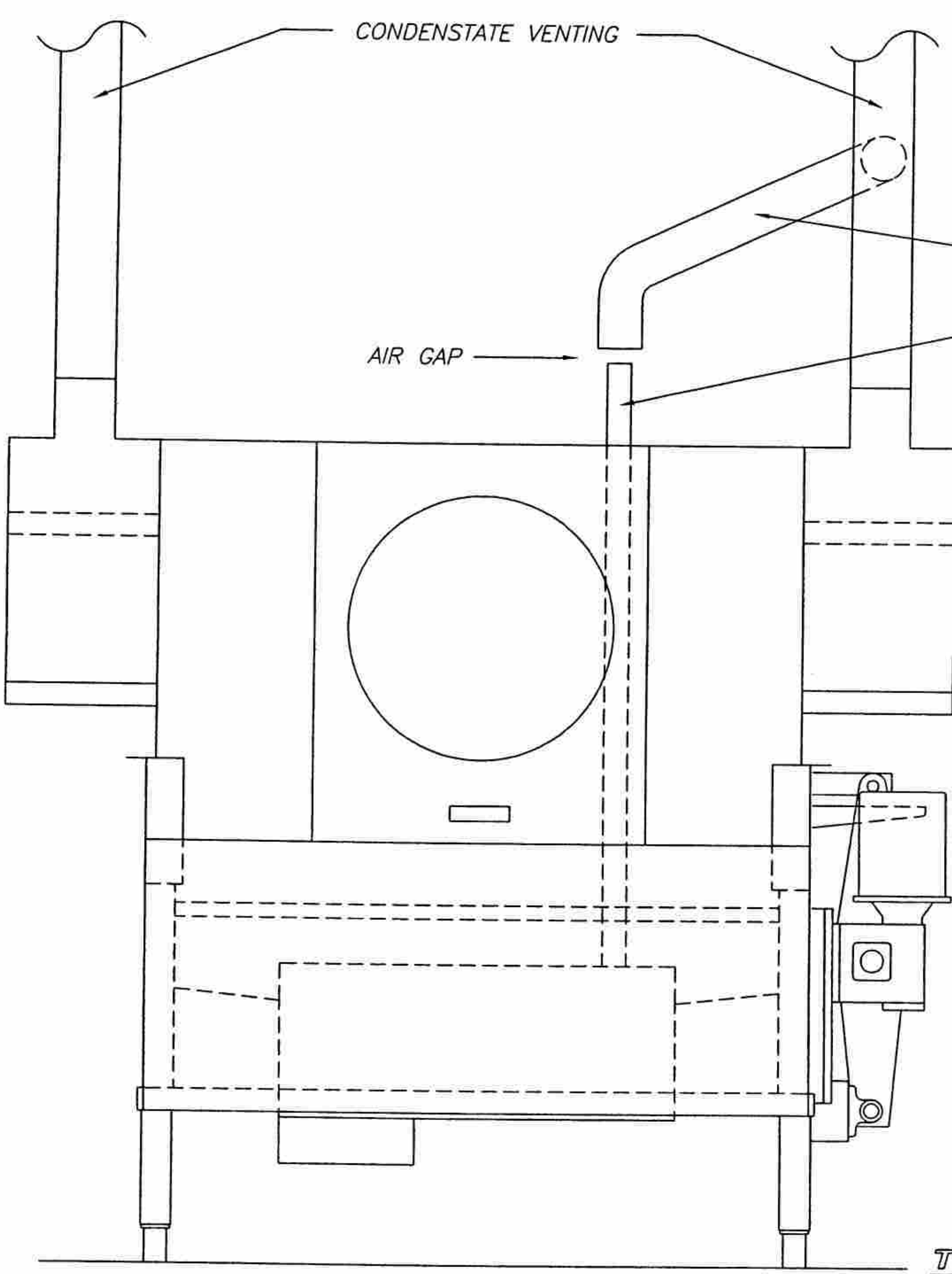
5. Clean the exterior of the machine with a good, acceptable stainless steel cleaner. Lemon oil may be used.

6. The floor around the base of the machine and under the table should also be cleaned to prevent soil accumulation.

7. All interior components removed from the machine should now be reinstalled. Leave all the doors open to allow the interior of the machine to air dry.

Always remember, a clean machine is a well maintained machine. You can't get clean, sanitized ware from a dirty machine!

ALL DIMENSIONS ARE IN DECIMAL INCHES UNLESS STATED OTHERWISE.
BREAK ALL SHARP EDGES.



NOTE: ALL FABRICATION BY OTHERS FOR VENTING MUST MEET OR EXCEED ALL LOCAL CODES. AS A BY PRODUCT OF OUR VERY HIGH EFFICIENCIES, SOME CONDENSATION IS PRESENT IN THE EXHAUST. ALL STERO COMPONENTS FOR EXHAUSTING THE I.R. HEATERS ARE FABRICATED OUT OF T304 18-8 STAINLESS STEEL.

INTEGRAL DRAFT HOODS ARE NOT RECOMMENDED FOR OUR SYSTEMS BECAUSE OF THE LOW EXHAUST TEMPERATURES AND THE LOW STACK DRAFT.

FACTORY RECOMMENDED EXHAUST
TIE-IN TO CONDENSATE VENTING – INDIRECT CONNECTION.

COMPLY WITH ALL LOCAL CODES AND FABRICATING REQUIREMENTS.

TYPICAL 1 5/8" DIAMETER STAINLESS STEEL EXHAUST STACK.

TYPICAL FLUE TEMPERATURES – 125-145° F
TYPICAL FLUE DRAFT – +.1" W.C.

TYPICAL SINGLE BURNER CONVEYOR DISHWASHER.

THE STERO COMPANY 3200 LAKEVILLE HIGHWAY PETALUMA, CALIFORNIA 94954 PHONE: (707)762-0071 FAX: (707)762-5036

TITLE: RECOMMENDED VENTING, I.R. GAS DISHWASHER	
MATERIAL: NOTED	DIMENSION TOLERANCE: FRAC.± 1/64" ,DEC. ±.005"
DATE: 5/27/1999	SCALE: 1=12 PT #
DRAWN BY: LN	SHEET # 1 OF 1 DRAW. # A20-1384

FINAL RINSE BOOSTER

The final rinse booster supplied with the equipment is sized so as to supply adequate gallonage of 180°F to 195°F water per minute to the final rinse. To do this it should have an incoming water supply of 140°F of at least 20 to 25 psi flow pressure. If the booster is steam heated , it should also have an adequate steam supply of at least 15 to 40 psi. Water and steam lines to the booster should be sized as indicated on the drawings or called for in the specification. The electrical power supply to the booster should be of the required voltage and phasing as called for in the drawings or specifications.

The temperature in the final rinse is controlled by a **FENWALL** thermostat unit. If it becomes necessary to adjust the final rinse temperature, refer to the thermostat section for the proper procedure. The tank heat in the power wash and power rinse tanks are also controlled by a thermostat. If it becomes necessary to adjust these temperatures, please refer to the thermostat section which contains the needed information as how to adjust them.

INFRARED BURNER SYSTEM AND OPERATING SEQUENCE

Your Stero dishwasher equipped with the infrared gas heaters is based on a simple operating premise and parts, when coupled together with good maintenance, will provide long reliable service. The following parts make up the "system". Refer to the exploded isometric views further on in this manual for part identification and relation to assembly.

1. Adjustable gas regulator(s).
2. Electromechanical gas valve(s).
3. Silicon carbide hot surface igniter(s).
4. Flame sensor(s).
4. Air blower(s).
5. Electromechanical air switch(es) with air line(s) connected to the blower(s).
6. Controller(s).
7. Gas lines from valves to mixing chamber(s).
8. Orifice(s).
9. Cylindrical infrared gas burner(s).
10. Stainless steel heat exchanger(s).
12. Heat recirculation box(es) and exhaust tube(s).
13. Gaskets, fastners, and brackets.

All of the components require simple tools for disassembly and reassembly and are generally straight forward. 1. The gas plumbing connections should be made with a good acceptable pipe compound to eliminate leakage. This includes the plumbing to the machine common gas line(s), the regulator(s), gas valve(s), gas line(s) from the valve to the mixing chamber(s), plumbing connection(s) to the infrared gas burner(s). Never over tighten the connections for this may cause undue breakage or premature part failures.

Your Stero dishwasher should require no initial adjustments, however, upon initial installation , servicing or replacement of parts consider the following operating sequence for proper operation. The system(s) are designed to run on both *natural, and LP gas.* All of the components will be preset at the factory. Upon part replacement or servicing, the system may need to be readjusted to meet the original factory specifications.

SEQUENCE OF EVENTS

After machine is installed to the manufacturers specifications and to all local and state codes, the *INFRARED GAS TANK HEAT SYSTEMS* will operate in the following sequence.

I. DISHWASHER WITH AUTO-START OPTION.

1. Turn the main power supply to the dishwasher on.
2. Switch the gas valve(s) to the **ON** position.
3. Turn the **SAFETY** switch located on the main electrical control box or panel to the ON position.
4. Depress the **RESET** button located on the main electrical control box or panel, which will "stage" the control circuit.
5. Fill the machine with water to the proper level(s).
6. Depress the **TANK HEAT** button(s) located on the main electrical control box or panel, and if the thermostats, high limits, and low water cutoff float switches are satisfied, the following should take place:

a. The blower(s) will start, and the **BLOWER** light located on the main electrical control box or panel will illuminate indicating operation.

b. The air switch(es) will then read the blower pressure and complete the circuit.

c. The igniter(s) will then heat up to temperature.

d. The gas valve(s) will then open and start the mix of air/fuel in the burner(s), and the **BURNER** light located on the main electrical control box or panel will illuminate indicating operation.

e. Ignition of the burners will then take place, and the system(s) should run smoothly and quietly.

To turn the burner(s) off, depress the illuminated **TANK HEAT** button(s), and the system(s) will turn off.

II. DISHWASHER WITH MANUAL-START OPTION.

1. Turn the main power supply to the dishwasher on.
2. Switch the gas valves to the **ON** position.
3. Depress the **RESET** button located on the main electrical control box or panel, which will "stage" the control circuit.
4. Fill the machine with water to the proper level(s).
5. Depress the **TANK HEAT** button(s) located on the main electrical control box or panel, and if the thermostats, high limits, and low water cutoff float switches are satisfied, the following should take place:

a. The blower(s) will start, and the **BLOWER** light located on the main electrical control box or panel will illuminate indicating operation.

b. The air switch(es) will then read the blower pressure and complete the circuit.

c. The igniter(s) will then heat up to temperature.

d. The gas valve(s) will then open and start the mix of air/fuel in the burner(s), and the **BURNER** light located on the main electrical control box or panel will illuminate indicating operation.

e. Ignition of the burners will then take place, and the system(s) should run smoothly and quietly.

To turn the burner(s) off, depress the illuminated **TANK HEAT** button(s), and the system(s) will turn off.

STW TROUBLE SHOOTING

PROBLEM	LOOK FOR	CORRECTION
MACHINE WILL NOT START.	1-CIRCUIT BREAKER TRIPPED OFF. 2-DOOR OPEN. 3-SAFETY SWITCH OFF. 4-TABLE LIMIT SWITCH. (OPTIONAL EQUIPMENT)	1-TRIP CIRCUIT BREAKER ON. 2-DOOR MUST BE CLOSED. THE MACHINE IS EQUIPPED WITH A DOOR SAFETY SWITCH WHICH DISRUPTS THE CONTROL CIRCUIT WHEN THE DOOR IS OPEN. 3-TURN SAFETY SWITCH TO "ON". 4-TABLE LIMIT SWITCH, IF SUPPLIED, IS LOCATED AT THE CLEAN END OF THE MACHINE. CHECK TO BE SURE THE SWITCH IS CLEAR. A TRAY PUSHED AGAINST THIS SWITCH WILL OPEN THE PUMP & CONVEYOR DRIVE CIRCUIT & MACHINE WILL NOT RUN.
MACHINE WILL NOT FILL.	1-CIRCUIT BREAKERS OFF. 2-SAFETY SWITCH OFF. 3-DOOR OPEN. 4-DRAIN VALVES OPEN. 5-FLOAT SWITCH.	1-TURN CIRCUIT BREAKER ON. 2-TURN SAFETY SWITCH TO "ON". 3-CLOSE DOOR TO CLOSE DOOR SAFETY SWITCH. 4-CLOSE DRAIN VALVES. 5-FLOAT INSIDE TANK MUST BE IN THE DOWN POSITION.
FILL WILL NOT SHUT OFF.	1-DRAINS OPEN OR VALVE SEAT BLOCKED OPEN. 2-FLOAT STUCK IN DOWN POSITION.	1-CLOSE DRAINS-IF WATER CONTINUES TO LEAK OUT, CHECK THE O-RING & POPPET VALVE SEAT. 2-FLOAT MUST BE FREE TO TRAVEL UP & DOWN BETWEEN THE STOPS.
MACHINE WILL NOT SHUT DOWN AUTOMATICALLY.	1-TIMER LOCATED IN CONTROL CONSOLE .	1-TIMER LOOSE IN SOCKET-PRESS FIRMLY IN. REPLACE TIMER IF NECESSARY.
MACHINE OVER-FLOWS.	1-SCRAP TRAYS CLOGGED WITH SOILS. NOT ALLOWING PUMPED WATER TO RETURN TO TANK. 2-OVER-FLOW DRAIN PIPE CLOGGED.	1-SHUT DOWN MACHINE, DRAIN, REMOVE SCRAP TRAYS & CLEAN. 2-REMOVE OVER-FLOW COVER & CLEAN OUT STAND PIPE.

STW TROUBLE SHOOTING

PROBLEM	LOOK FOR	CORRECTION
	1-TANK HEAT IS NOT ON. 2-TANK HEAT IS TOO LOW.	1-TURN ON TANK HEAT. 2-ADJUST THERMOSTAT WASH TEMPERATURE-150 F.
MACHINE IS NOT DELIVERING CLEAN DISHWARE.	3-SPRAY JETS PLUGGED. 4-EXCESSIVE FOAM. 5-FINAL RINSE TEMP. TO LOW. 6-NOT DISPENSING CHEMICAL.	3-CHECK ALL SPRAY JETS IN WASH MANIFOLD, PUMPED RINSE ARMS & FINAL RINSE ARMS. CLEAN OUT JETS IF NECESSARY. 4-MACHINE IS NOT CLEAN. DRAIN, CLEAN SCRAP TRAYS. EXCESSIVE DRYING AGENT (CALL CHEMICAL SUPPLIER TO ADJUST). 5-ADJUST HOT WATER SUPPLY HEATER-140 F. MINIMUM. 6-CHECK CHEMICAL CONTAINERS-EMPTY, REPLACE. DISPENSER NOT WORKING, CALL CHEMICAL SUPPLIER.
TANK HEAT TOO LOW (ELECTRIC).	1-CIRCUIT BREAKER AND/OR DISCONNECT SWITCH. 2-HEATING ELEMENT. DISCONNECT SWITCH. 3-EXHAUST AIR DUCTS. 4-FILL SOLENOID/FLOAT SWITCH	1-TURN ON BREAKER & DISCONNECT SWITCH. 2-CHECK AMPERAGE DRAW WITH AN AMPERAGE PROBE. 3-CLOSE DAMPERS IN EXHAUST DUCTS & OPEN UNTIL STEAM STOPS ESCAPING FROM MACHINE, TIGHTEN BOLTS. 4-FILLING CONSTANTLY COULD COOL WATER.
TANK HEAT TOO LOW (STEAM).	1-STEAM SOLENOID VALVE. 2-STEAM TRAP. 3-LINE STRAINER. 4-EXHAUST AIR DUCTS. 5-FILL SOLENOID/FLOAT SWITCH	1-VERIFY THE STEAM VALVE IS OPENING FULLY. 2-OPEN CONDENSTATE RETURN LINE AFTER THE TRAP, TRAP SHOULD CYCLE EVERY 5-10 SECONDS. 3-CHECK SCREENS IN STRAINERS LINE AFTER THE TRAP, TRAP FOR CLOGGING. 4-CLOSE DAMPERS IN EXHAUST DUCTS & OPEN UNTIL STEAM STOPS ESCAPING FROM MACHINE, TIGHTEN BOLTS. 5-FILLING CONSTANTLY COULD COOL WATER.

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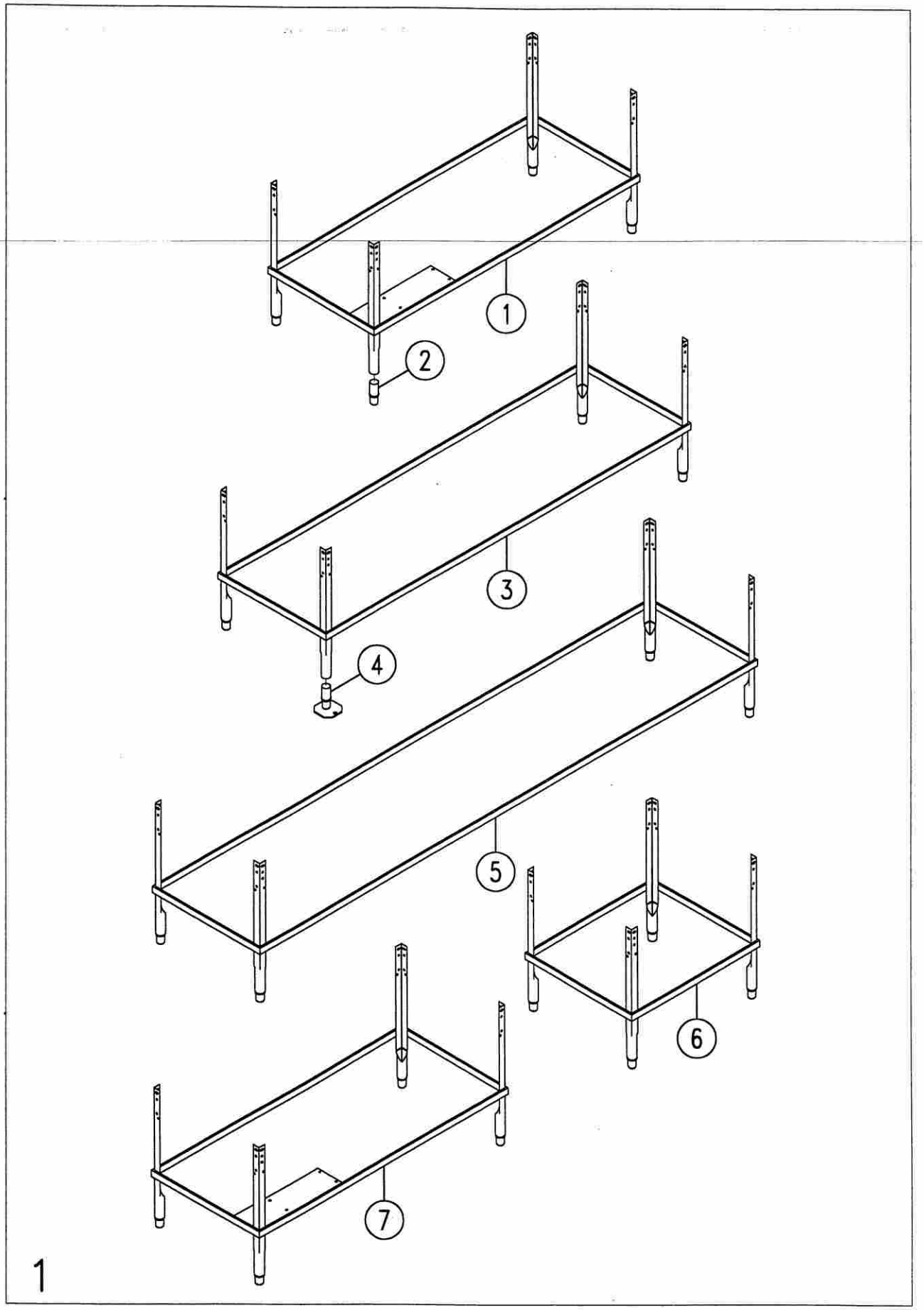
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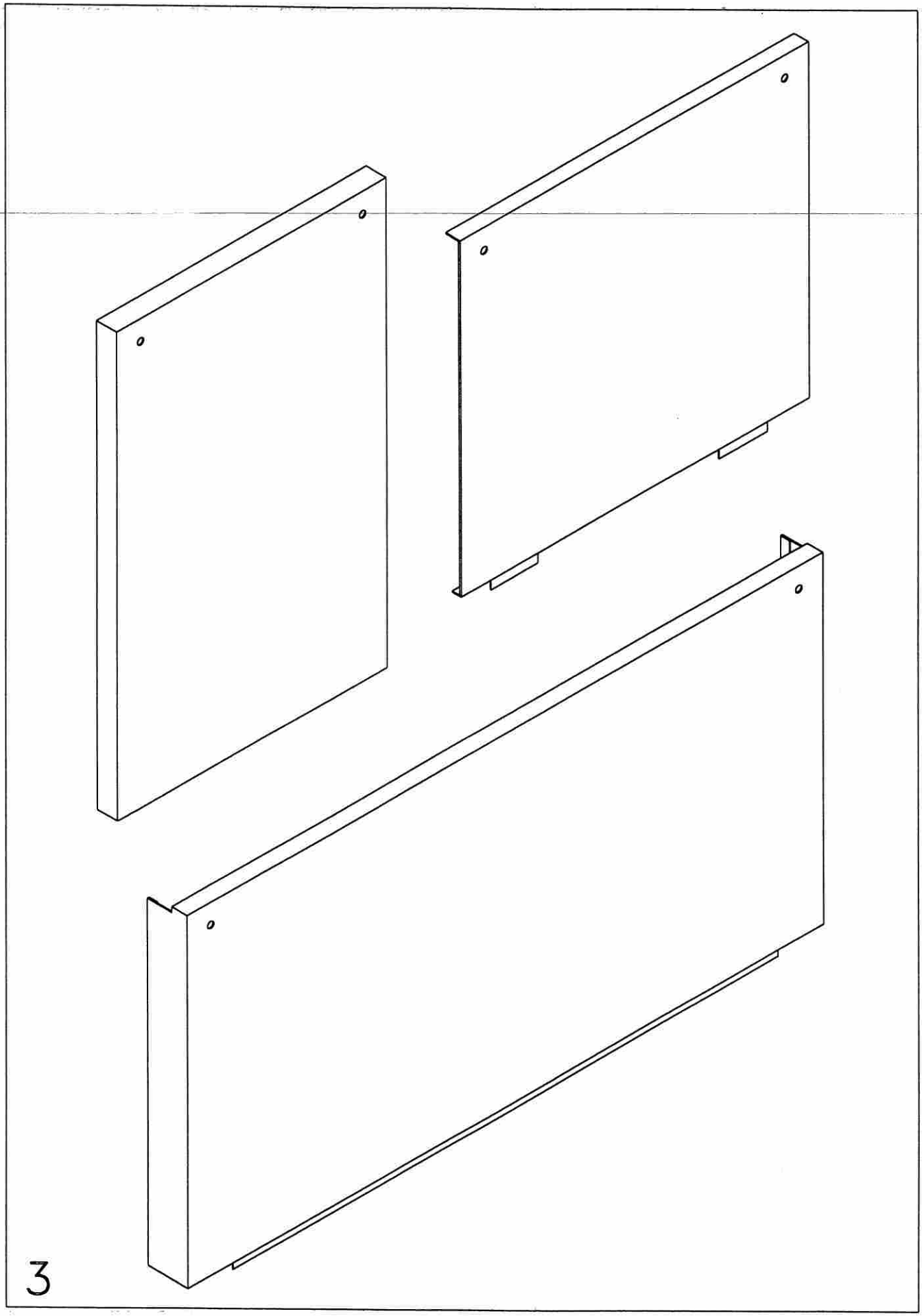
TYPICAL FRAMES

ITEM	DESCRIPTION	REMARKS	PART #
1	FRAME, SINGLE TANK		*
2	BULLET FOOT ADJUSTABLE LONG		P60-1279
3	FRAME, DOUBLE TANK		*
4	SEISMIC FOOT		*
5	FRAME, TRIPLE TANK		*
6	FRAME, LOAD END		*
7	FRAME, UNLOAD END		*

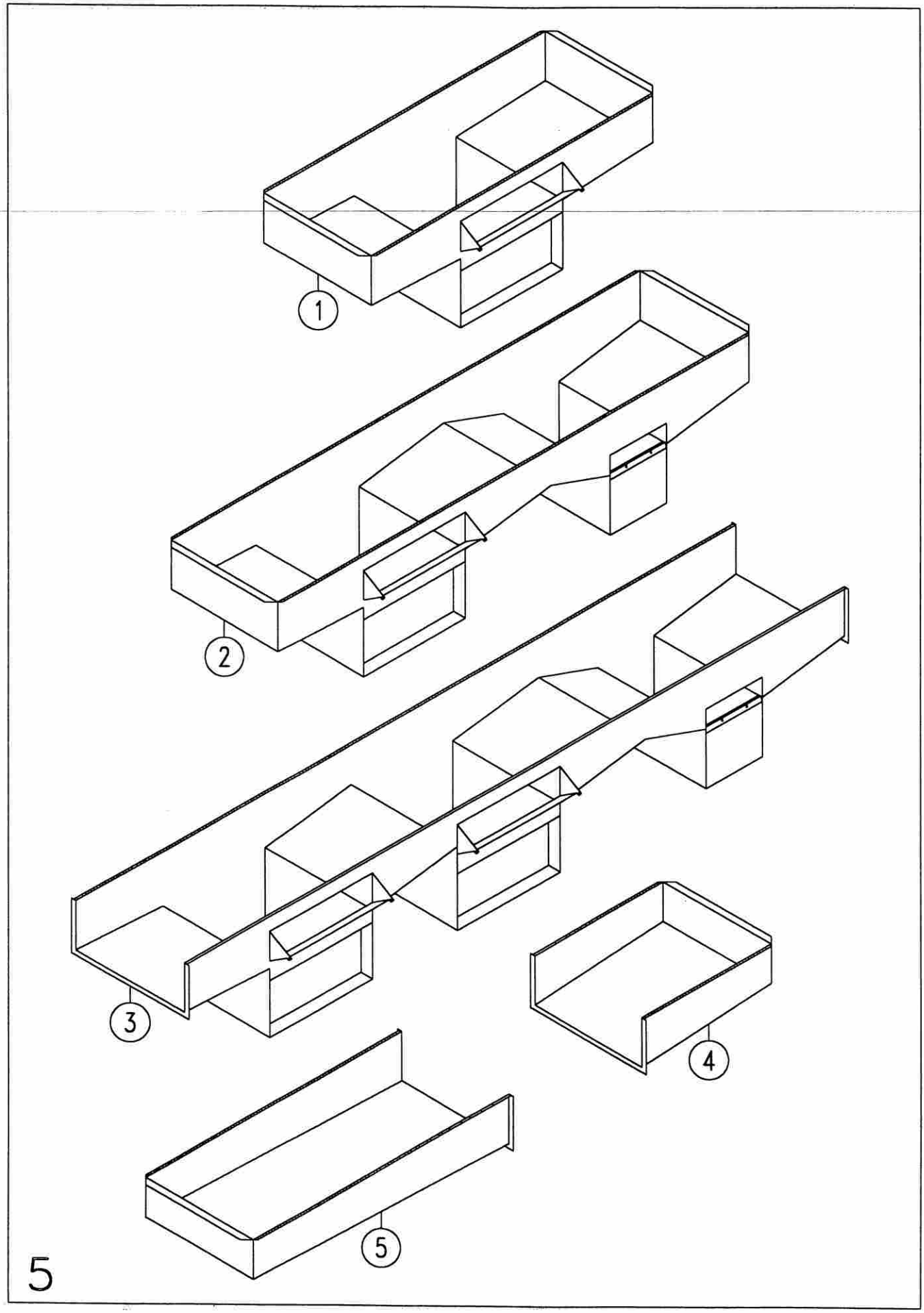
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600



3

TYPICAL ENCLOSURE PANELS

ITEM	DESCRIPTION	REMARKS	PART #
	TO ORDER PANELS CALL FACTORY WITH MODEL#, SERIAL#, LOCATION OF PANEL, AND EXACT SIZES (800) 762-7600.		


1
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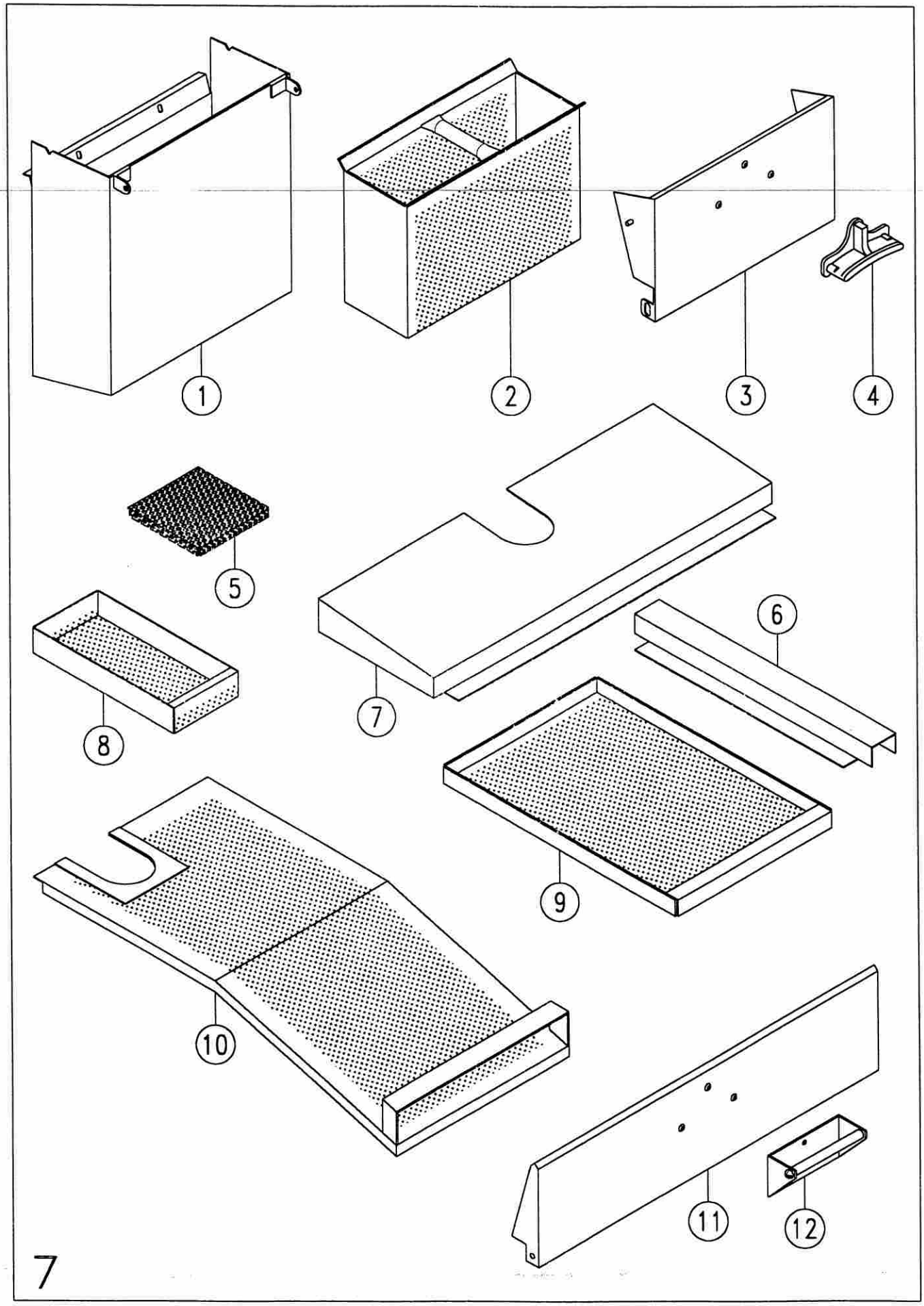
TYPICAL TANKS

ITEM	DESCRIPTION	REMARKS	PART #
1	SINGLE TANK		*
2	DOUBLE TANK		*
3	TRIPLE TANK		*
4	LOAD END TANK		*
5	UNLOAD END TANK		*

* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600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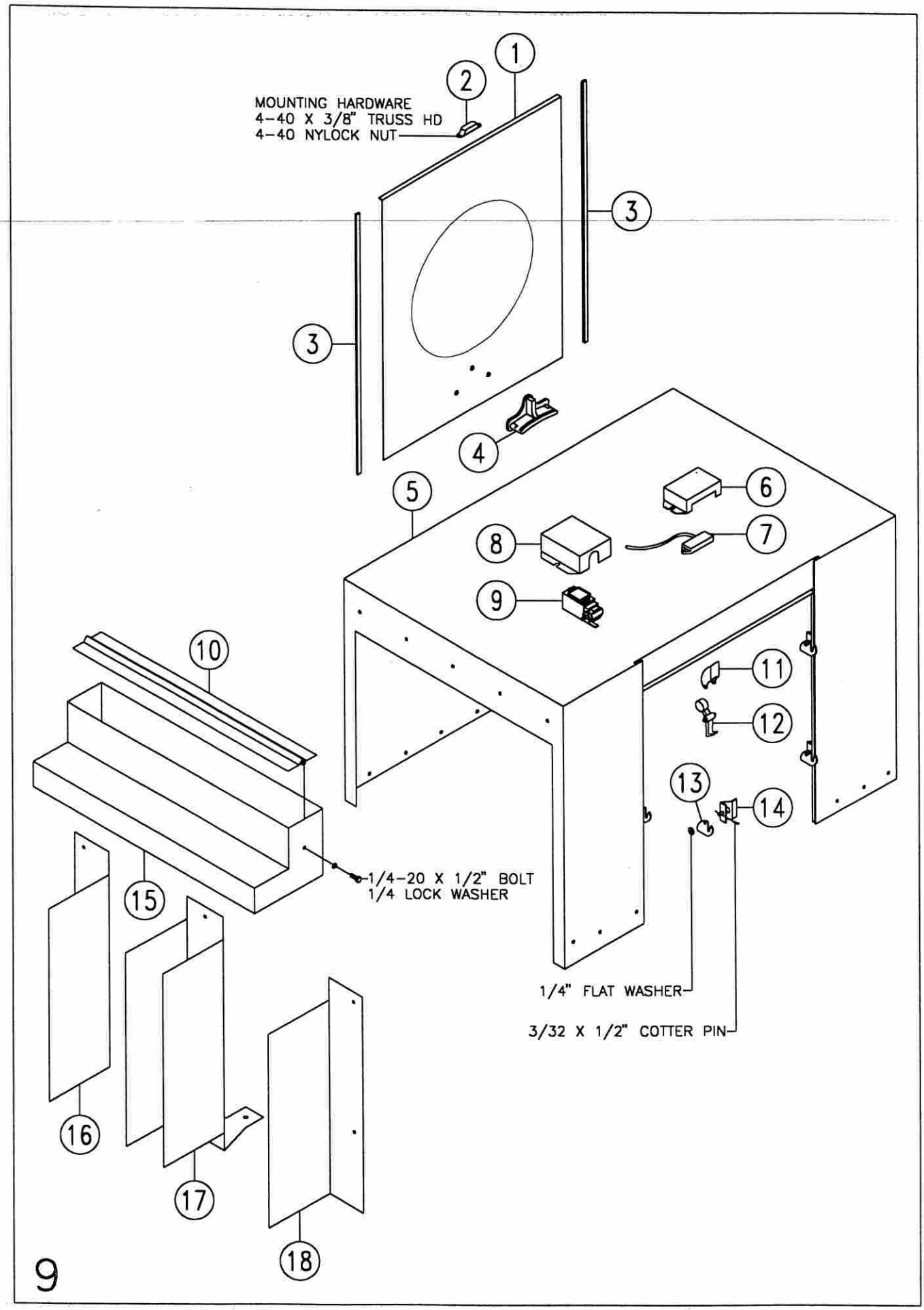
STRAINER PANS

ITEM	DESCRIPTION	REMARKS	PART #
1	SCRAP CATCHMENT		*
2	STRAINER BASKET STW (SPECIFY SIZE)	S# REQ'D	A10-5191
3	DOOR SCRAP CATCHMENT		*
4	HANDLE DOOR W/SCREWS (PLASTIC)		B10-1448
5	SCREEN, DRAIN 5-1/4" X 5-1/4"		A10-2616
6	SPACER STW (SPECIFY WIDE SIZE)		*
7	PAN DEFLECTOR STW WASH/RINSE		*
8	STRAINER PAN (9-7/8" X 4-1/2" X 1-1/2")		*
9	STRAINER PAN STW WASH/RINSE TANK (16-1/2" X 11" X 1")		A10-5192
10	STRAINER PAN STW SCRAP TANK (24" X 12-1/4" X 1")	S# REQ'D	A10-5190
11	DOOR, INSPECTION STW (SPECIFY SIZE)	S# REQ'D	A10-5203
12	HANDLE, DOOR S.S.		A10-3314

NOTE: MANY STW SCREENS ARE CUSTOM (CALL FACTORY WITH SIZES).

* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600

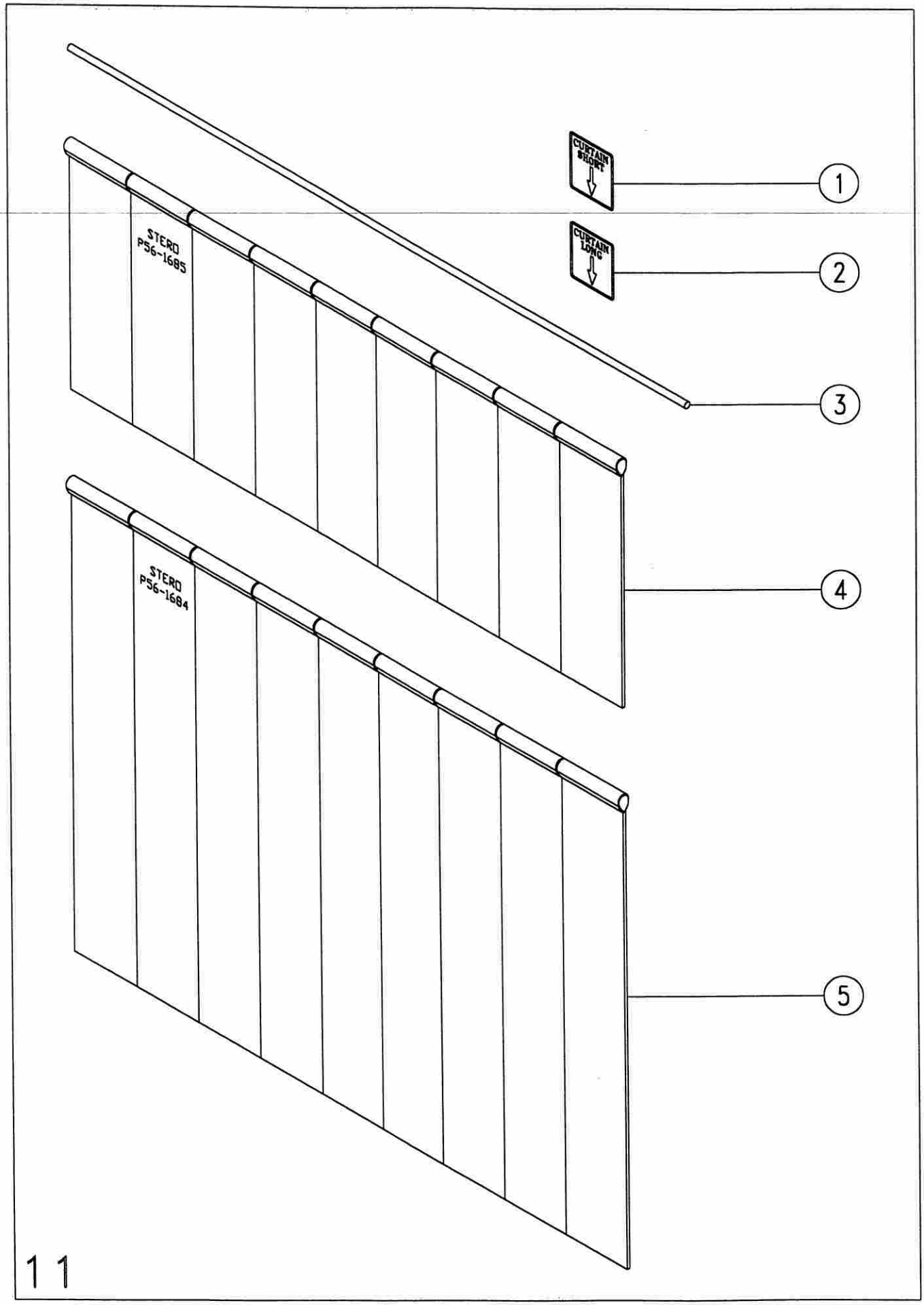

1
2
MOUNTING HARDWARE
4-40 X 3/8" TRUSS HD
4-40 NYLOCK NUT
3
3
4
5
6
7
8
9
10
11
12
13
14
15
1/4-20 X 1/2" BOLT
1/4 LOCK WASHER
1/4" FLAT WASHER
3/32 X 1/2" COTTER PIN
16
17
18

TYPICAL HOOD/DOOR ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	DOOR, NEW STYLE FULL LENGTH	(SHOWN)	*
	TEFLONS (SUPPLY DOOR SIZE)		
	DOOR, OLD STYLE (SUPPLY DOOR SIZE)		*
2	MAGNET ASSM. FOR REED SWITCH		A10-4275
3	DOOR GUIDES 28-1/4" BLUE TEFLON	2 REQ'D	P57-5775
4	HANDLE DOOR W/SCREWS (PLASTIC)		B10-1448
5	HOOD, SINGLE TANK	(SHOWN)	*
	HOOD, DOUBLE TANK		*
	HOOD, TRIPLE TANK		*
6	COVER STERO REED SWITCH		A10-3949
7	REED SWITCH ASSEMBLY		B10-4274
8	COVER DOOR SAFETY SWITCH		B10-2139
9	DOOR SAFETY SWITCH ASSEMBLY		A10-2134
	LEVER ARM DOOR SAFETY SWITCH		A10-2133
10	DAMPER VENT 24-3/4 X 4-1/4"		A10-3680
11	NO LONGER AVAILABLE		-
	REF ITEMS 13 & 14		
12	NO LONGER AVAILABLE		-
	REF ITEMS 13 & 14		
13	CATCH SAFETY		A10-1578
14	BRACKET DOOR SAFETY CATCH		A10-1759
15	VENT COWL		*
16	REAR SPLASH GUARD		*
17	MIDDLE SPLASH GUARD		*
18	FRONT SPLASH GUARD		*

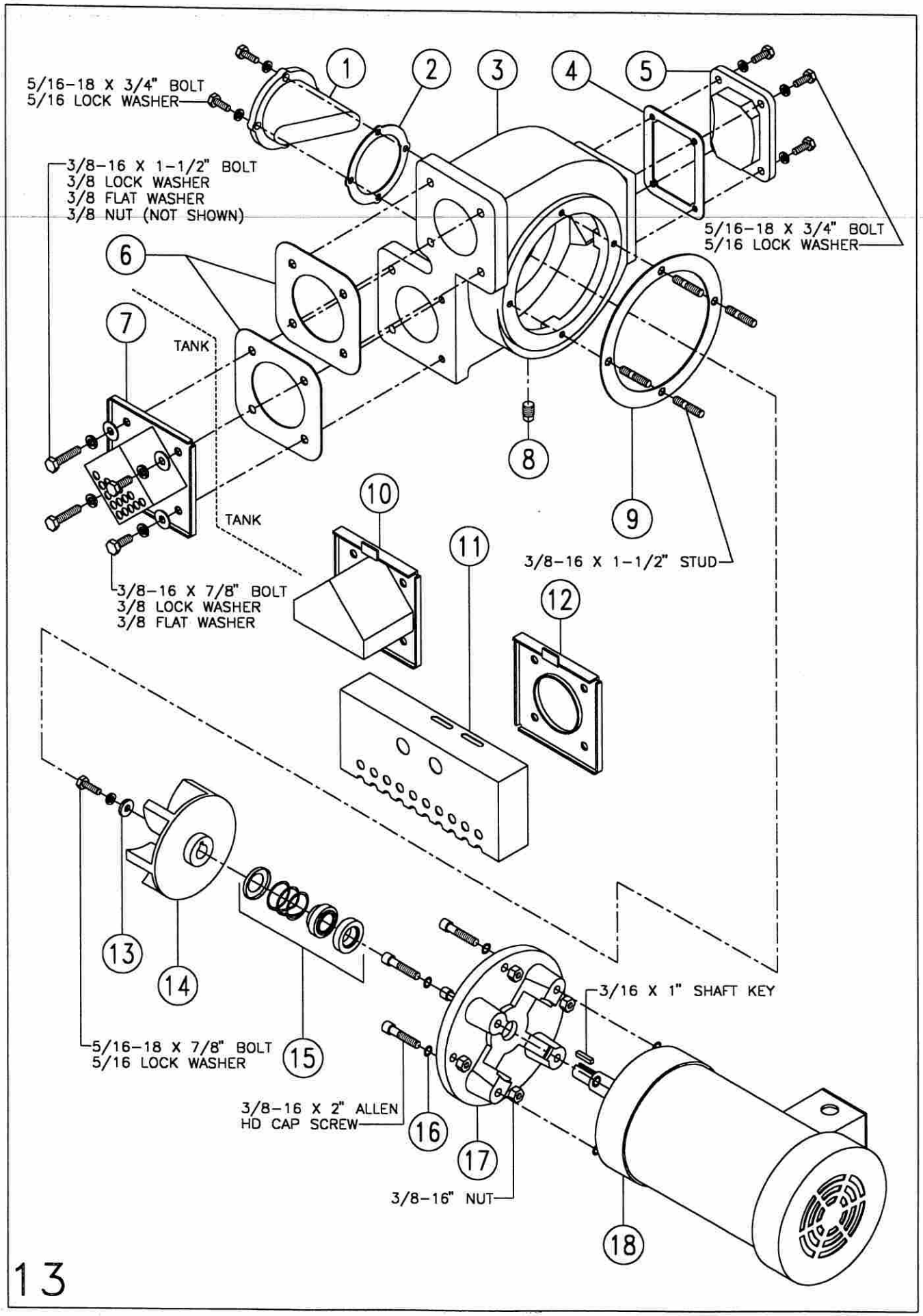
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600

SUPPLY MACHINE MODEL & SERIAL NUMBER


CURTAIN SHORT
CURTAIN LONG
STERO PS6-1685
STERO PS6-1684
1
2
3
4
5

CURTAINS & RODS

ITEM	DESCRIPTION	REMARKS	PART #
1	DECAL CURTAIN SHORT		A69-1974
2	DECAL CURTAIN LONG		A69-1975
3	ROD CURTAIN SLOTTED 25-1/4 X 1/4"		A10-3293
	DIA.		
4	CURTAIN SHORT SCT SIZE "D"		P56-1685
	22-5/8 X 9"		
5	CURTAIN LONG SCT SIZE "C"		P56-1684
	22-5/8 X 17"		
	CURTAIN HOOK (WELDED TO MACHINE)	NOT SHOWN	A10-2677
FOR STW MACHINES USE ABOVE CURTAINS & CUT THEM TO FIT			


5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
3/8-16 X 1-1/2" BOLT
3/8 LOCK WASHER
3/8 FLAT WASHER
3/8 NUT (NOT SHOWN)
5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
TANK
TANK
3/8-16 X 7/8" BOLT
3/8 LOCK WASHER
3/8 FLAT WASHER
3/8-16 X 1-1/2" STUD
5/16-18 X 7/8" BOLT
5/16 LOCK WASHER
3/16 X 1" SHAFT KEY
3/8-16 X 2" ALLEN
HD CAP SCREW
3/8-16" NUT
1
2
3
4
5
6
7
8
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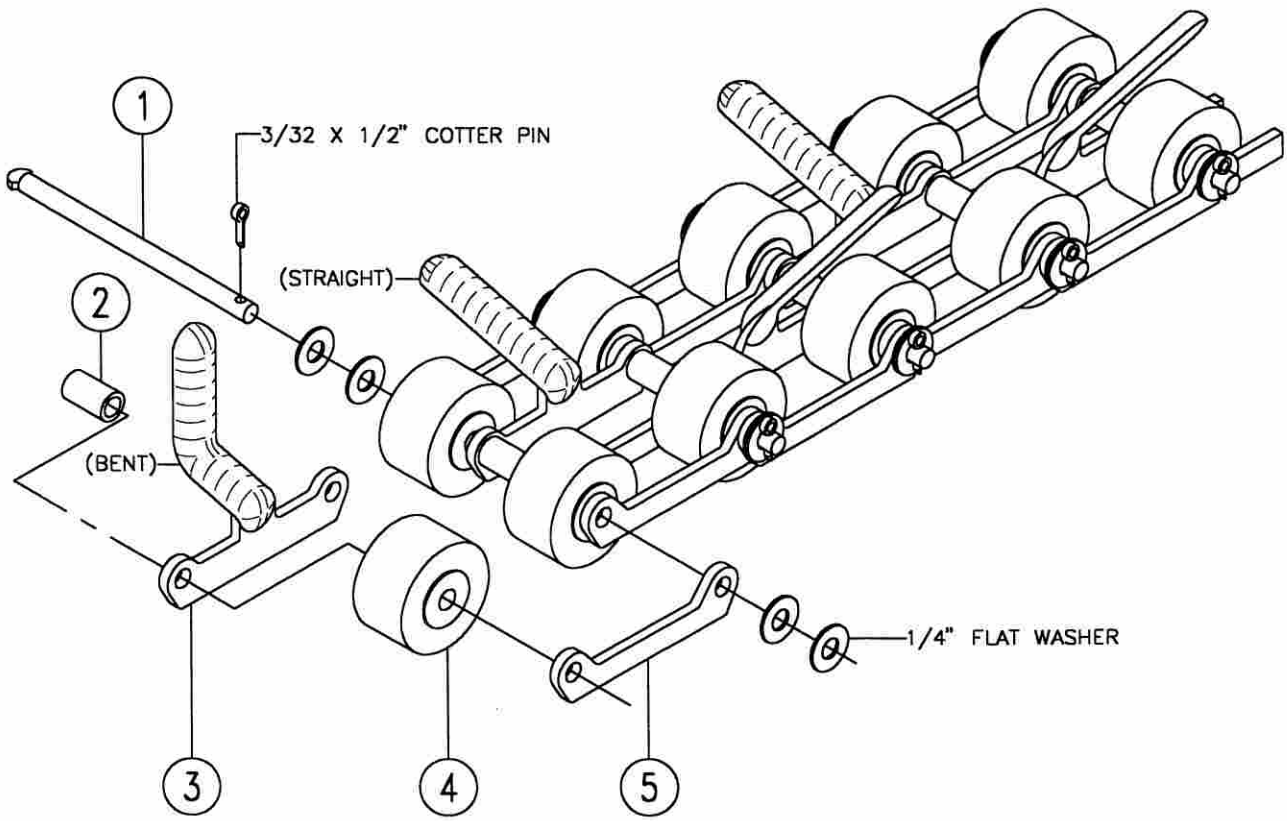
10
11
12
13
14
15
16
17
18

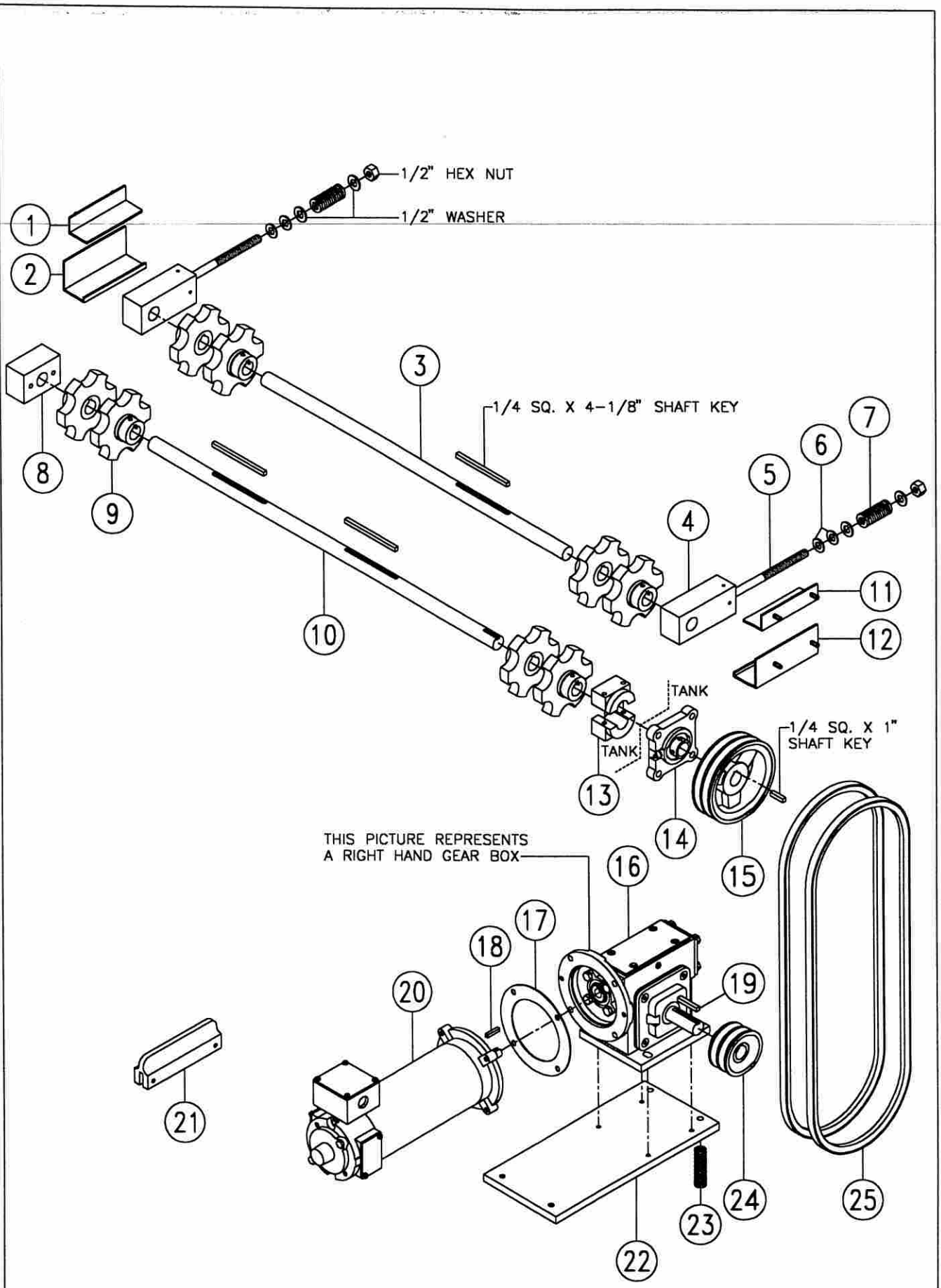
PUMP & MOTOR ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	COVER CLEAN OUT #371		A10-1300
2	GASKET "Z1" ROUND INSPECTION COVER		A57-1755
3	PUMP HOUSING #368		C10-1089
4	GASKET "G" 317 INSPECTION COVER		A57-1754
5	COVER INSPECTION #317		A10-1753
6	GASKET "N" 368 PUMP MOUNTING	2 REQ'D	B57-1757
7	ASSM. PUMP INTAKE SCREEN UNIVERSAL		B10-5763
8	PLUG BI 1/4 MIP		P68-1605
9	GASKET "Z" MOTOR FLANGE LARGE		B57-1756
10	NO LONGER AVAILABLE USE B10-5763	REF ITEM 7	B10-1864
11	PUMP SUCTION STRAINER		B10-1504
12	NO LONGER AVAILABLE USE B10-5763	REF ITEM 7	B10-1861
13	WASHER HEAVY FLAT MOTOR END SHAFT		A10-2014
	TO IMPELLAR		
14	IMPELLER SS #375 (2 HORSE)		B10-5488
	IMPELLER SS #311 (1-1/2 HORSE)		B10-5489
15	SEAL SHAFT 1"		P57-1697
16	WASHER SS MOTOR FLANGE	8 REQ'D	P67-1909
17	END BELL #499		C10-1052
18	MOTOR 2HP 208/240/460V 3PH 60HZ		P41-1341
	MOTOR 1-1/2 115/230V 1PH 60HZ		P41-1711
	PUMP COMPLETE #368 (ASSEMBLY		B10-1752
	INCLUDES ITEMS 1,2,3,4,5, & 8)		
	COMPLETE 2HP 3PHASE MOTOR WITH		B10-2179
	375 IMPELLER (ASSEMBLY INCLUDES		
	ITEMS 13-18)		
	COMPLETE 1-1/2HP 1PHASE MOTOR		B10-2177
	WITH 311 IMPELLER (ASSEMBLY		
	INCLUDES ITEMS 13-18)		


1
3/32 X 1/2" COTTER PIN
(STRAIGHT)
2
(BENT)
1/4" FLAT WASHER
3
4
5

CONVEYOR BELT ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	BELT ROD 1/4" X 3-3/8"		A10-4309
2	SPACER BELT ROD		A10-4310
3	LINK TRAY GUIDE		B10-2294
	(SPECIFY BENT OR STRAIGHT)		
4	BELT ROLLERS CELCON		A59-1140
5	LINK CONNECTING BELT 2-1/2" CTR		B10-1015
	COMPLETE MACHINE BELTS ARE		
	AVAILABLE. CONTACT THE FACTORY AT		
	(800) 762-7600 FOR A PRICE QUOTE		
	(THE FACTORY MUST HAVE SERIAL# FOR		
	A ACCURATE QUOTE)		


1/2" HEX NUT
1/2" WASHER
1
2
3
1/4 SQ. X 4-1/8" SHAFT KEY
4
5
6
7
8
9
10
11
12
TANK
TANK
1/4 SQ. X 1" SHAFT KEY
13
14
15
THIS PICTURE REPRESENTS A RIGHT HAND GEAR BOX
16
17
18
19
20
21
22
23
24
25

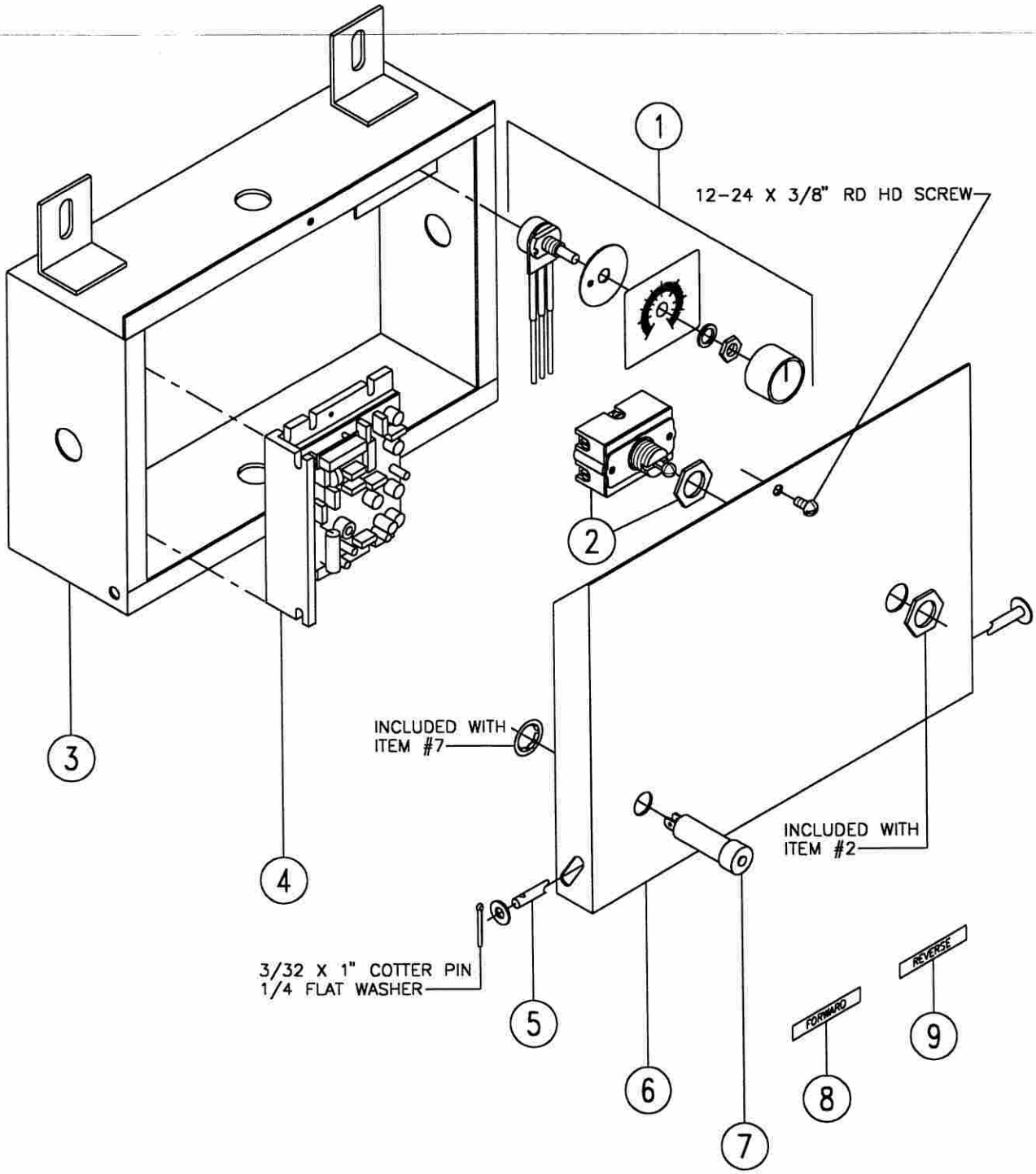
17

CONVEYOR BELT DRIVE ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	BRACKET, UPPER REAR BELT ADJ.		*
2	BRACKET, LOWER REAR BELT ADJ.		*
3	STW IDLER SHAFT		B10-2038
4	STW TAKE-UP BLOCK BELT ADJ.		A10-4301
5	STW TAKE-UP SCREW BELT ADJ.		A10-4303
6	TEFLON WASHER		A57-1188
7	STW TAKE-UP DIE SPRING BELT ADJ.		*
8	STW BLOCK PILLOW DRIVE SHAFT		A10-4304
9	STW SPROCKET ASSM. S.S.		B10-2313
10	STW DRIVE SHAFT		B10-2037
11	BRACKET, UPPER FRONT BELT ADJ.		*
12	BRACKET, LOWER FRONT BELT ADJ.		*
13	STW BLOCK PILLOW DRIVE SHAFT SPLIT		A10-4305
	(INCLUDES BOTH HALVES)		
14	BEARING FLANGE		P66-2548
15	PULLEY DUAL 6" X 1" STW		P66-5053
16	GEAR BOX 73:1 RIGHT HAND		P58-1215
	GEAR BOX 73:1 LEFT HAND		P58-1216
	GEAR BOX 60:1 RIGHT HAND		P58-1333
	GEAR BOX 60:1 LEFT HAND		P58-1334
	GEAR BOX 50:1 RIGHT HAND		P58-1335
	GEAR BOX 50:1 LEFT HAND		P58-1336
	GEAR BOX 100:1 LEFT HAND		P58-5447
	GEAR BOX SHAFT SEAL	NOT SHOWN	P57-5899
17	GASKET MOTOR TO GEAR BOX		A57-1020
18	SHAFT KEY 3/16" S.S.		P50-1694
19	SHAFT KEY 1/4" S.S.		P50-1338
20	MOTOR DC 1/2 HP 1 PH 60 HZ		P41-1213
	MOTOR DC 1 HP 1 PH 60 HZ		P41-1214
21	STW TEFLON BELT GUIDE		A10-5186
22	STW PLATE, MOUNTING GEAR BOX		*
23	SPRING, BELT TENSION		*
24	PULLEY DUAL 3-1/4" X 1"		P66-2568
25	V BELT A53 (TWO REQ'D MATCHED SET)	2 REQ'D	P66-2547

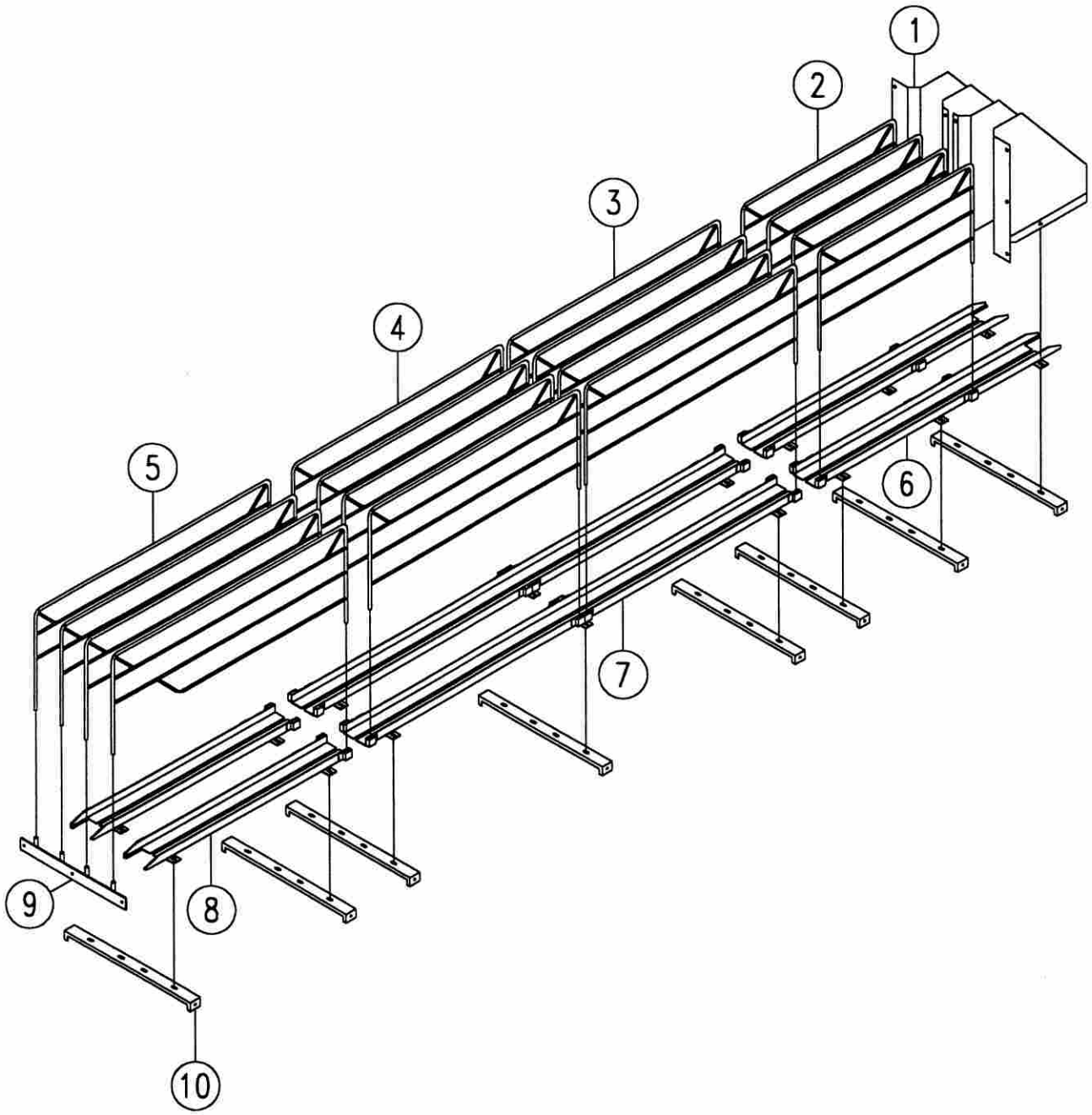
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600

SUPPLY MACHINE MODEL & SERIAL NUMBER


1
12-24 X 3/8" RD HD SCREW
2
3
4
INCLUDED WITH
ITEM #7
INCLUDED WITH
ITEM #2
3/32 X 1" COTTER PIN
1/4 FLAT WASHER
5
6
7
FORWARD
8
REVERSE
9

CONVEYOR SPEED CONTROL BOX

ITEM	DESCRIPTION	REMARKS	PART #
1	POTENTIOMETER VARIABLE SPEED		P41-1264
2	SWITCH FOWARD/REVERSE		P49-1263
3	BOX CONTROL DC MOTOR DRIVE		B10-1798
4	PC BOARD	(1/2 HP)	P42-1248
	PC BOARD	(1 HP)	P42-1247
5	PIN HINGE CONTROL BOX		A10-4889
6	COVER CONTROL BOX DC MOTOR DRIVE		B10-1797
7	BREAKER 7 AMP SPEED CONTROL	(1/2 HP)	P48-1265
	BREAKER 15 AMP SPEED CONTROL	(1 HP)	P48-1266
8	FORWARD DECAL		A69-5711
9	REVERSE DECAL		A69-4092
	BOX CONTROL 1/2 HP COMPLETE ASSM		B10-3441
	BOX CONTROL 1 HP COMPLETE ASSM		B10-3442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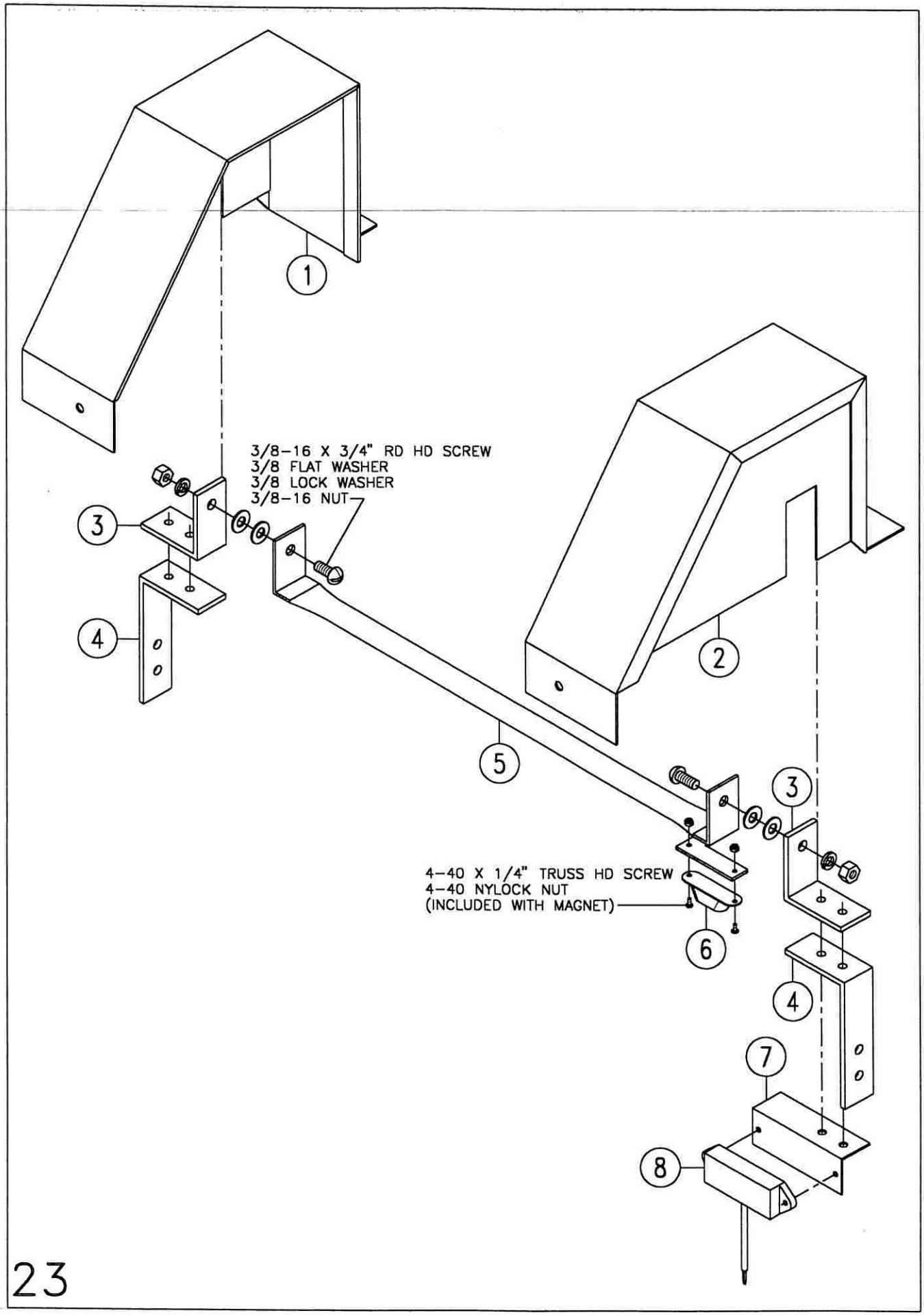
TRACK & FENCE ASSEMBLY

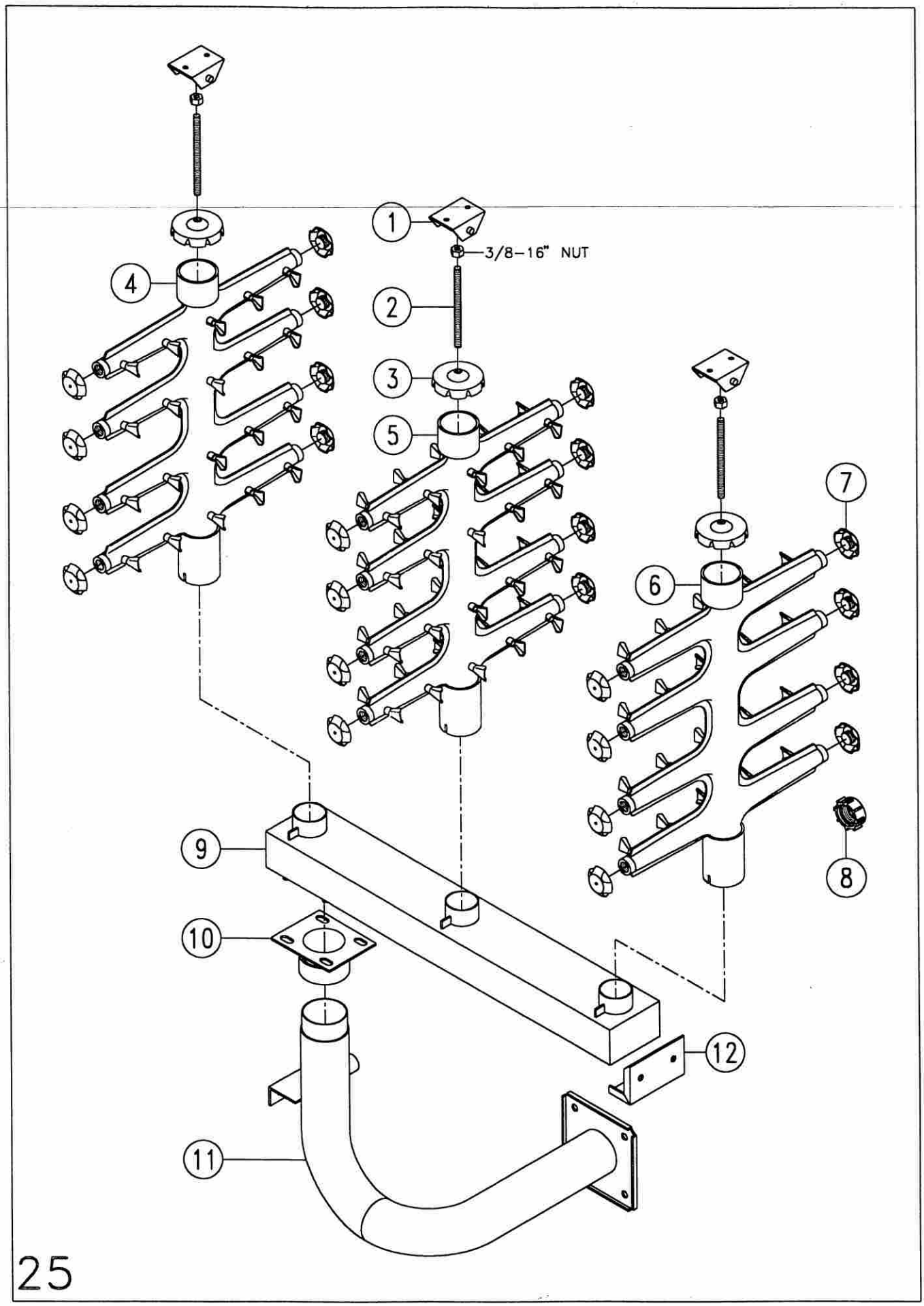
ITEM	DESCRIPTION	REMARKS	PART #
1	GUIDE PANEL LOAD END		*
2	FENCE SCRAP TANK		*
3	FENCE WASH TANK		*
4	FENCE RINSE TANK		*
5	FENCE UNLOAD END		*
6	TRACK LOAD END		*
7	TRACK MAIN SECTION		*
8	TRACK UNLOAD END		*
9	BRACKET FENCE SUPPORT UNLOAD END		*
10	BRACKET TRACK SUPPORT		*
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600			


1
3/8–16 X 3/4" RD HD SCREW
3/8 FLAT WASHER
3/8 LOCK WASHER
3/8–16 NUT
3
4
2
5
3
4–40 X 1/4" TRUSS HD SCREW
4–40 NYLOCK NUT
(INCLUDED WITH MAGNET)
6
4
7
8

CONVEYOR STOP BAR ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	REAR COVER, STOP BAR		*
2	FRONT COVER, STOP BAR		*
3	PIVOT BRACKET, STOP BAR		*
4	MOUNTING BRACKET, STOP BAR		*
5	STOP BAR		*
6	MAGNET ASSEMBLY		A10-4275
7	MOUNTING BRACKET, REED SWITCH		*
8	REED SWITCH		B10-4274

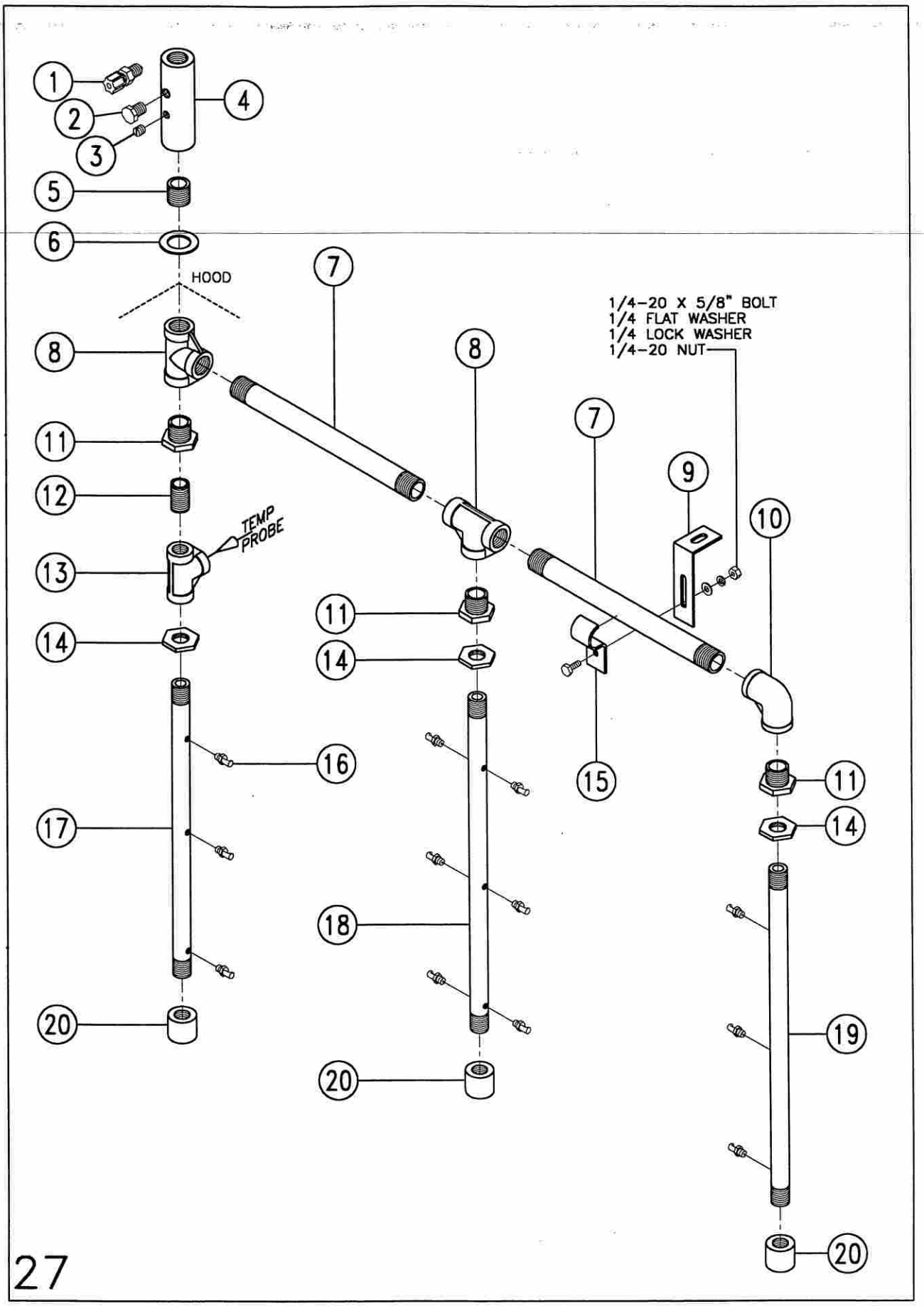
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
3/8-16" NUT
2
3
4
5
6
7
8
9
10
11
12

SPRAY MANIFOLD ASSEMBLY

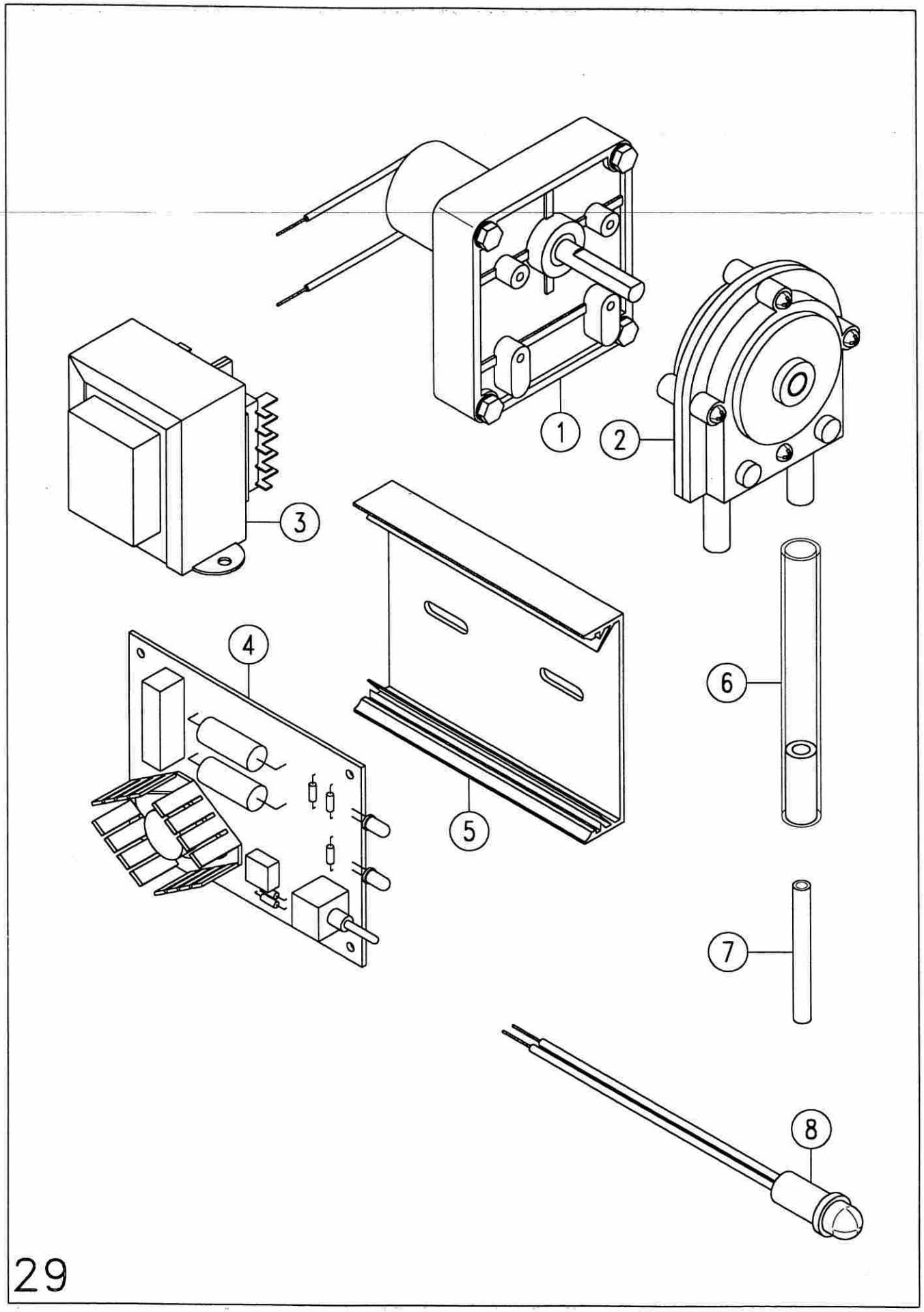
ITEM	DESCRIPTION	REMARKS	PART #
1	BRACKET, ASSEMBLY UPPER MANIFOLD		*
2	STUD 3/8-16 X 4-5/8"		A67-2064
3	SPRAY MANIFOLD END CAP		A10-1868
4	REAR MANIFOLD (20 sprayer)		C10-6059
5	CENTER MANIFOLD (40 sprayer)		C10-6071
6	FRONT MANIFOLD (20 sprayer)		C10-6059
7	CLEAN OUT CAP TREE STYLE MANIFOLD		A10-3318
	(MALE THREADS STAINLESS STEEL)		
8	CLEAN OUT CAP TREE STYLE MANIFOLD		A59-2227
	(FEMALE THREADS RED PLASTIC)		
9	MANIFOLD RECEIVER BOX		*
10	FLANGE MANIFOLD RECEIVER BOX		*
11	WATER DISCHARGE PIPE		*
12	SUPPORT BRACKET MANIFOLD RECEIVER		*
	BOX		

* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
2
3
4
5
6
HOOD
7
8
11
12
TEMP PROBE
13
14
16
17
20
8
11
14
18
20
7
1/4-20 X 5/8" BOLT
1/4 FLAT WASHER
1/4 LOCK WASHER
1/4-20 NUT
9
10
15
11
14
19
20

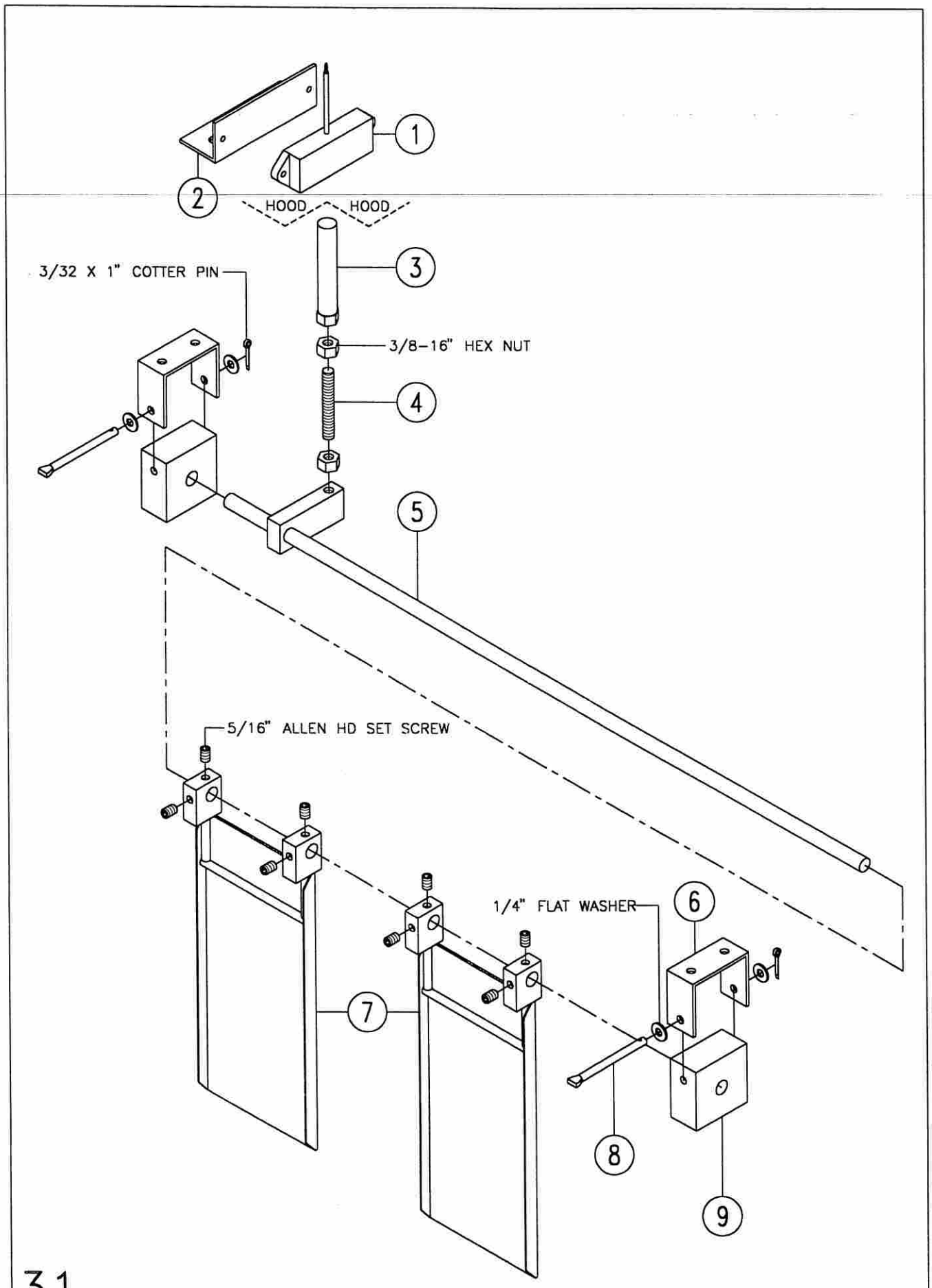
FINAL RINSE ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	DUCK BILL CHECK VALVE		P68-1982
2	PLUG 1/2 MIP CPVC		P68-2676
3	PLUG 1/8-27 SLOTTED SS		A50-2435
4	CHEMICAL MIXING TOWER		P68-5278
5	3/4 X 1" S.S. NIPPLE STRAIGHT		A10-5779
6	GASKET TOWER		A10-1909
7	PIPE S.S. 3/4 X 10-1/2		NO PART#
8	TEE S.S. 3/4 FIP		P68-1895
9	BRACKET PIPE SUPPORT SHORT		A10-2399
10	ELBOW S.S. 90 3/4 FIP		P68-1894
11	BUSHING S.S. 3/4 X 1/2 MXF		P68-1896
12	NIPPLE S.S. 1/2 CLOSE MIP		P68-1885
13	TEE S.S. 1/2 FIP		P68-1888
14	LOCKNUT S.S. 1/2 NPT		A10-1446
15	CLAMP PIPE BRACKET 3/4		A10-2021
16	COMMON S.S. RINSE SPRAYER .063		B50-1173
	COMMON S.S. RINSE SPRAYER .073		B50-3297
17	RINSE PIPE S.S. OUTSIDE (SHORT)		A10-5451S
18	RINSE PIPE S.S. CENTER		A10-5452
19	RINSE PIPE S.S. OUTSIDE (LONG)		A10-5451L
20	CPVC CAP 1/2 FIP		P68-1293
	COMPLETE STW S.S. RINSE ASSEMBLY		A10-5258


1
2
3
4
5
6
7
8

CHEMICAL PUMP ASSEMBLY

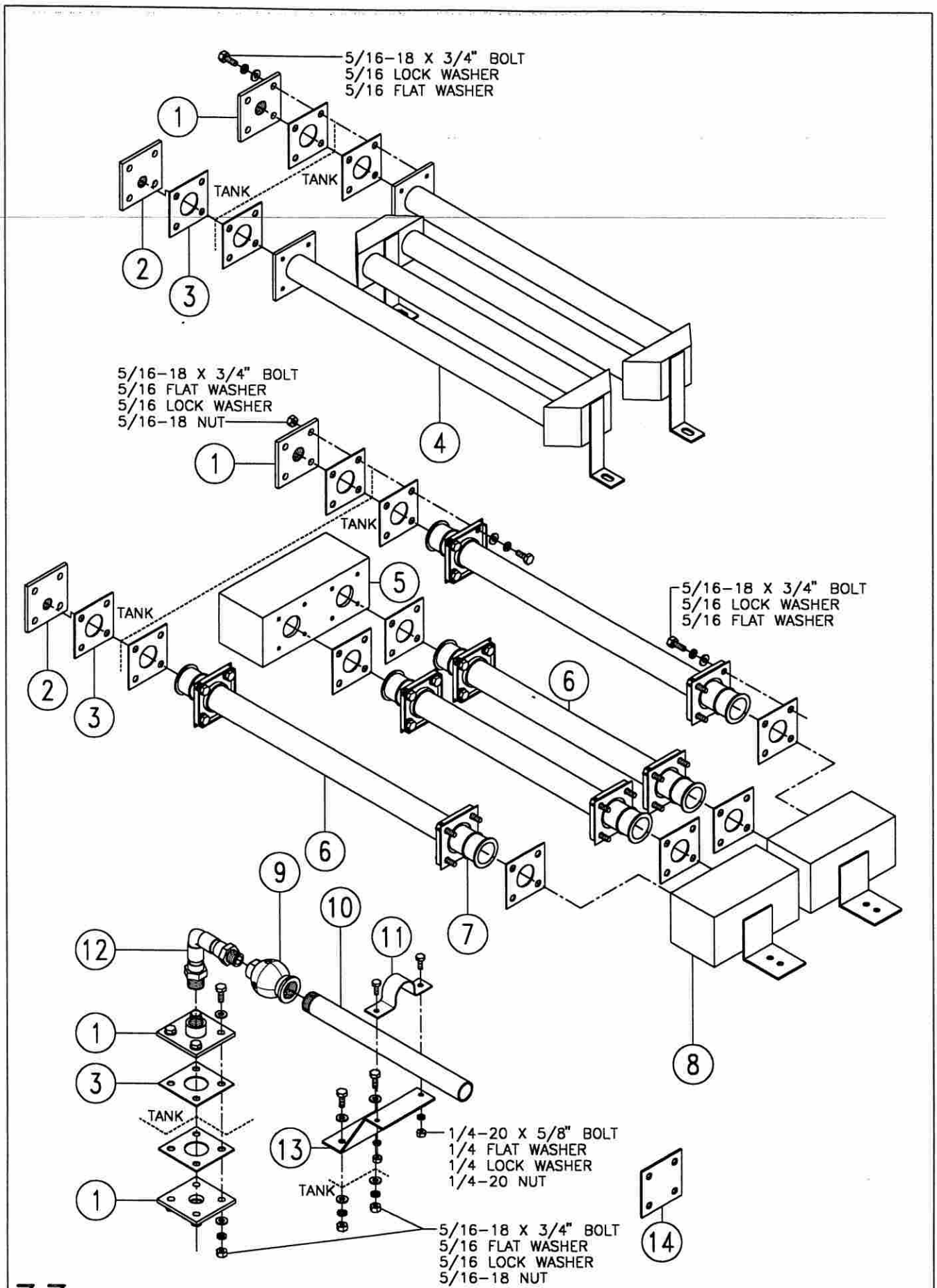
ITEM	DESCRIPTION	REMARKS	PART #
1	PUMP MOTOR DC		P41-1011
2	CHEMICAL PUMP COMPLETE		P41-1001
	SQUEEZE TUBE (INCLUDED WITH PUMP)		P68-1005
3	TRANSFORMER DC POWER SUPPLY		P53-1054
4	PC BOARD DC POWER SUPPLY		P42-1864
5	SNAP TRACK 4" LONG		P42-1049
6	SIGHT TUBE ASSM.		A10-1340C
7	CHEMICAL TUBE 1/4" RED		P68-1021
	CHEMICAL TUBE 1/4" WHITE		P68-1022
	CHEMICAL TUBE 1/4" BLUE		P68-1023
8	LAMP PILOT LIGHT RED 14 V.		P49-1721


1
2
HOOD
HOOD
3
3/32 X 1" COTTER PIN
3/8-16" HEX NUT
4
5
5/16" ALLEN HD SET SCREW
1/4" FLAT WASHER
6
7
8
9

RINSE RAKE ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	REED SWITCH ASSEMBLY		B10-4274
2	BRACKET REED SWITCH MOUNTING		*
3	MAGNET HOUSING		A10-1585
4	STUD SS 3/8-16 2-1/4"		A67-2388
5	CROSS SHAFT SUPPORT STW		*
6	BRACKET BEARING BLOCK RAKE		*
7	GATE RINSE RAKE		*
8	PIN BEARING BLOCK YOKE		A10-1676
9	BEARING BLOCK RAKE		B59-1203
	RINSE RAKE COMPLETE (INCLUDES		*
	ITEMS 1-9)		

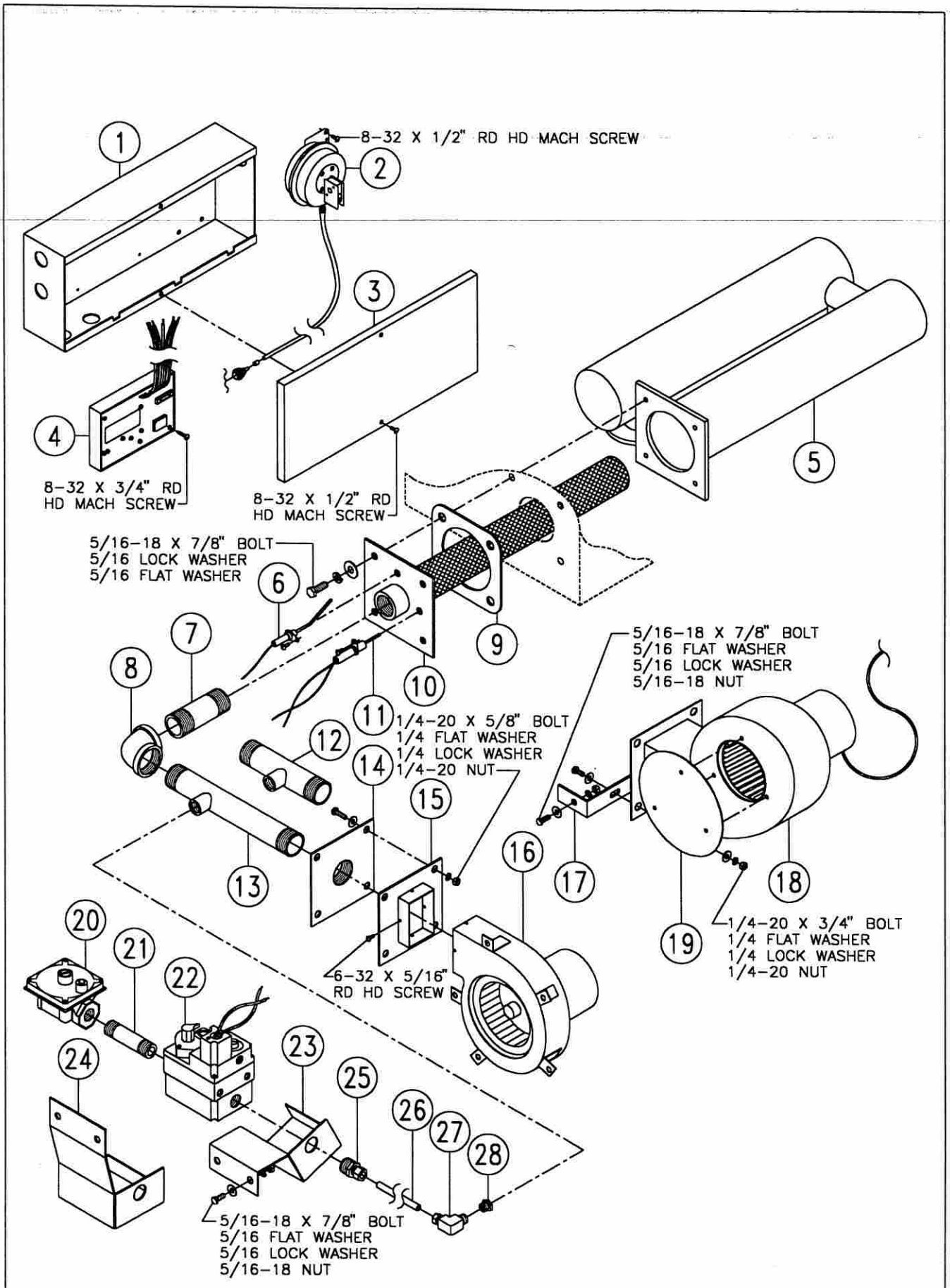
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
5/16 FLAT WASHER
1
TANK
TANK
2
3
4
5/16-18 X 3/4" BOLT
5/16 FLAT WASHER
5/16 LOCK WASHER
5/16-18 NUT
1
TANK
5
TANK
2
3
5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
5/16 FLAT WASHER
6
6
7
8
9
10
11
12
1
3
TANK
1
13
TANK
1/4-20 X 5/8" BOLT
1/4 FLAT WASHER
1/4 LOCK WASHER
1/4-20 NUT
5/16-18 X 3/4" BOLT
5/16 FLAT WASHER
5/16 LOCK WASHER
5/16-18 NUT
14

STEAM COIL/INJECTOR ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	FLANGE INLET ADAPTER 3/4" NPT		A10-3332
2	FLANGE RETURN ADAPTER 1/2" NPT		A10-3329
3	GASKET STEAM COIL PIPE FLANGE		A57-2387
4	NEW STYLE STEAM COIL ASSM. (WHEN		*
	ORDERING FACTORY REQUIRES MODEL		
	& SERIAL #)		
5	BOX STEAM RETURN ASSM. (NO LONGER		*
	AVAILABLE USE ITEM #4)		
6	STEAM TUBE WITH FLANGES (WHEN		B10-2128
	ORDERING FACTORY REQUIRES LENGTH)		
7	ORING #130 VITON STEAM COIL		P57-2451
8	BOX STEAM RETURN ASSM. (NO LONGER		*
	AVAILABLE USE ITEM #4)		
9	STEAM SILENCER		A10-2160
10	STEAM INJECTOR PIPE 1" IPS		A10-2161
11	STEAM INJECTOR PIPE CLAMP		A10-2163
12	STEAM INJECTION ELBOW		*
13	BRACKET PIPE SUPPORT STEAM		B10-2162
	INJECTOR		
14	BLANK PLATE 3X3 SS		A10-3326

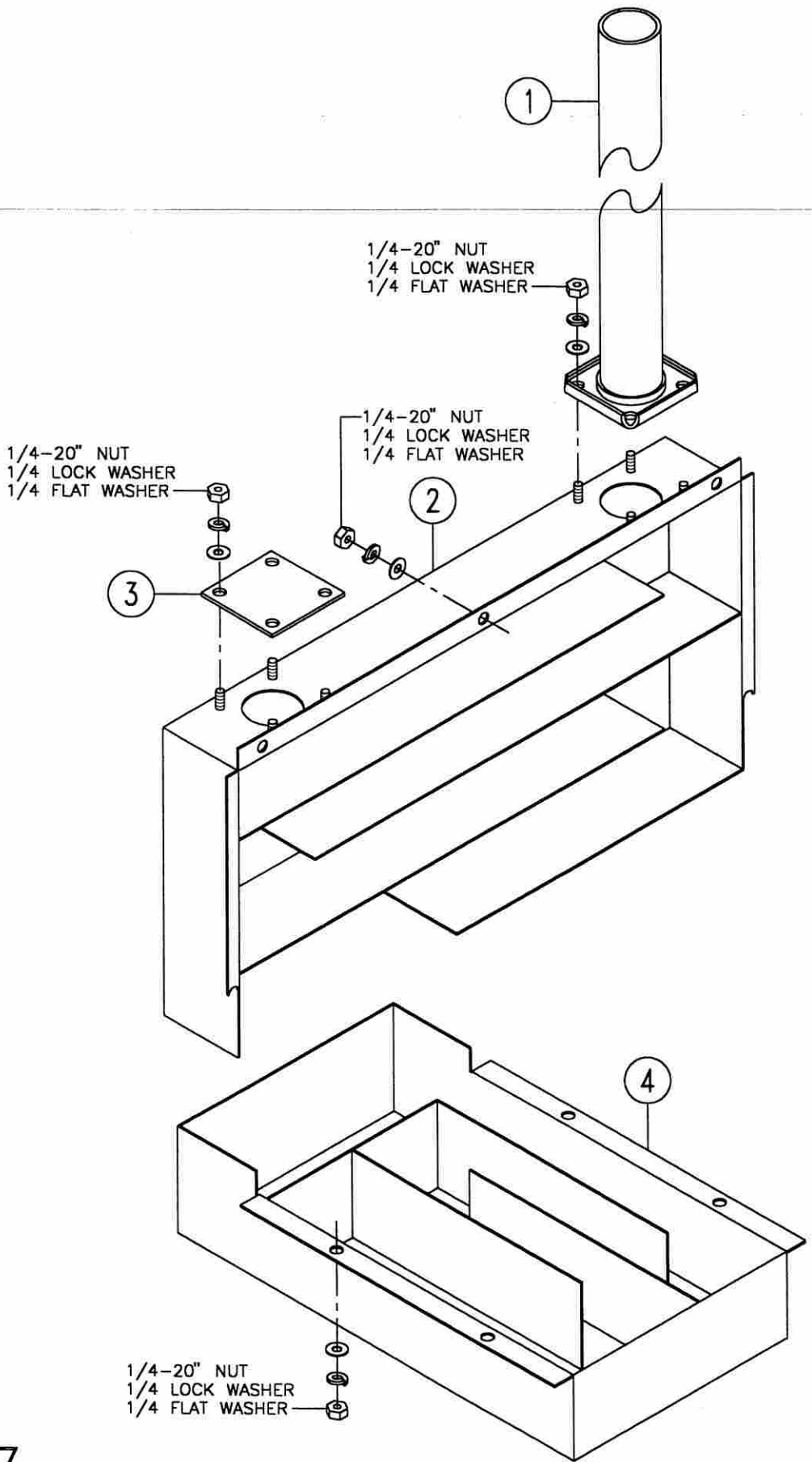
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
2
8-32 X 1/2" RD HD MACH SCREW
3
4
8-32 X 3/4" RD
HD MACH SCREW
8-32 X 1/2" RD
HD MACH SCREW
5
5/16-18 X 7/8" BOLT
5/16 LOCK WASHER
5/16 FLAT WASHER
6
7
8
9
10
11
1/4-20 X 5/8" BOLT
1/4 FLAT WASHER
1/4 LOCK WASHER
1/4-20 NUT
12
13
14
15
16
6-32 X 5/16"
RD HD SCREW
5/16-18 X 7/8" BOLT
5/16 FLAT WASHER
5/16 LOCK WASHER
5/16-18 NUT
17
18
19
1/4-20 X 3/4" BOLT
1/4 FLAT WASHER
1/4 LOCK WASHER
1/4-20 NUT
20
21
22
23
24
25
26
27
28
5/16-18 X 7/8" BOLT
5/16 FLAT WASHER
5/16 LOCK WASHER
5/16-18 NUT

INFRARED GAS TANK HEAT ASSM.

ITEM	DESCRIPTION	REMARKS	PART #
1	BOX, 14" GAS CONTROL		C10-5956
2	SWITCH, DIAPHRAGM		P49-5795
3	COVER, 14" GAS CONTROL		B10-5957
4	CONTROL MODULE		P42-5944
5	BURNER TUBE ASSM.		A10-5802
6	SENSOR, FLAME		P49-6037
7	NIPPLE 1" X 3"		P68-1638
8	ELBOW 1" F X F		P68-1622
9	GASKET		A57-2387
10	BURNER		P55-5792
11	IGNITER		P49-5798
12	MIXING CHAMBER 5"		A10-5821
13	MIXING CHAMBER EXTENDED 8-1/2"		A10-6001
14	ADAPTER, BLOWER		A10-5812
15	ADAPTER, BLOWER		*
16	BLOWER, DAYTON		*
17	BRACKET, BLOWER MOUNTING		A10-5809
18	BLOWER, FASCO		P41-5793
19	GUARD, FASCO FAN INTAKE		A10-6010
20	REGULATOR, GAS PRESSURE		P54-5828
21	NIPPLE 1/2" X 2-1/2"		P68-1654
22	VALVE, GAS 120 VOLT		P54-5796
23	BRACKET, GAS VALVE MOUNTING		A10-5810
24	BRACKET, GAS VALVE MOUNTING		A10-5808
25	FITTING, 1/2" X 3/8" TUBE		P68-5830
	COMPRESSION		
26	TUBE, 3/8" COPPER		P51-2013
27	FITTING, ORIFICE		A10-5832
28	ORIFICE (SPECIFY NATURAL GAS OR		A10-5827
	LIQUID PROPANE)		

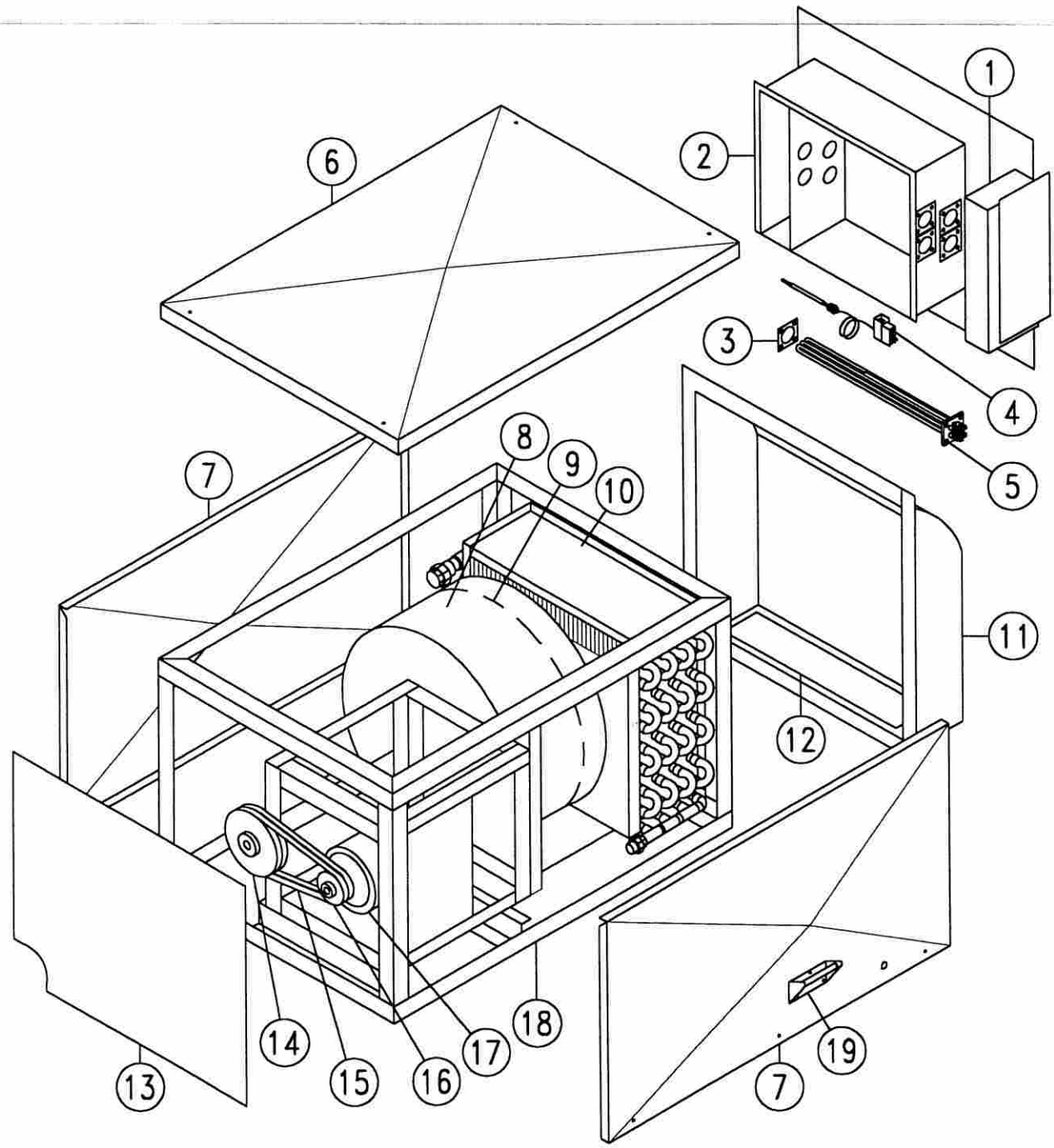
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
1/4-20" NUT
1/4 LOCK WASHER
1/4 FLAT WASHER
1/4-20" NUT
1/4 LOCK WASHER
1/4 FLAT WASHER
2
1/4-20" NUT
1/4 LOCK WASHER
1/4 FLAT WASHER
3
4
1/4-20" NUT
1/4 LOCK WASHER
1/4 FLAT WASHER

INFRARED EXHAUST ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	TUBE, EXHAUST		*
2	BOX, SECONDARY HEAT RECIRCULATING		*
3	BLANK PLATE 3X3 SS		A10-3326
4	BOX, PRIMARY HEAT RECIRCULATING		*

* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
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3
4
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7
8
9
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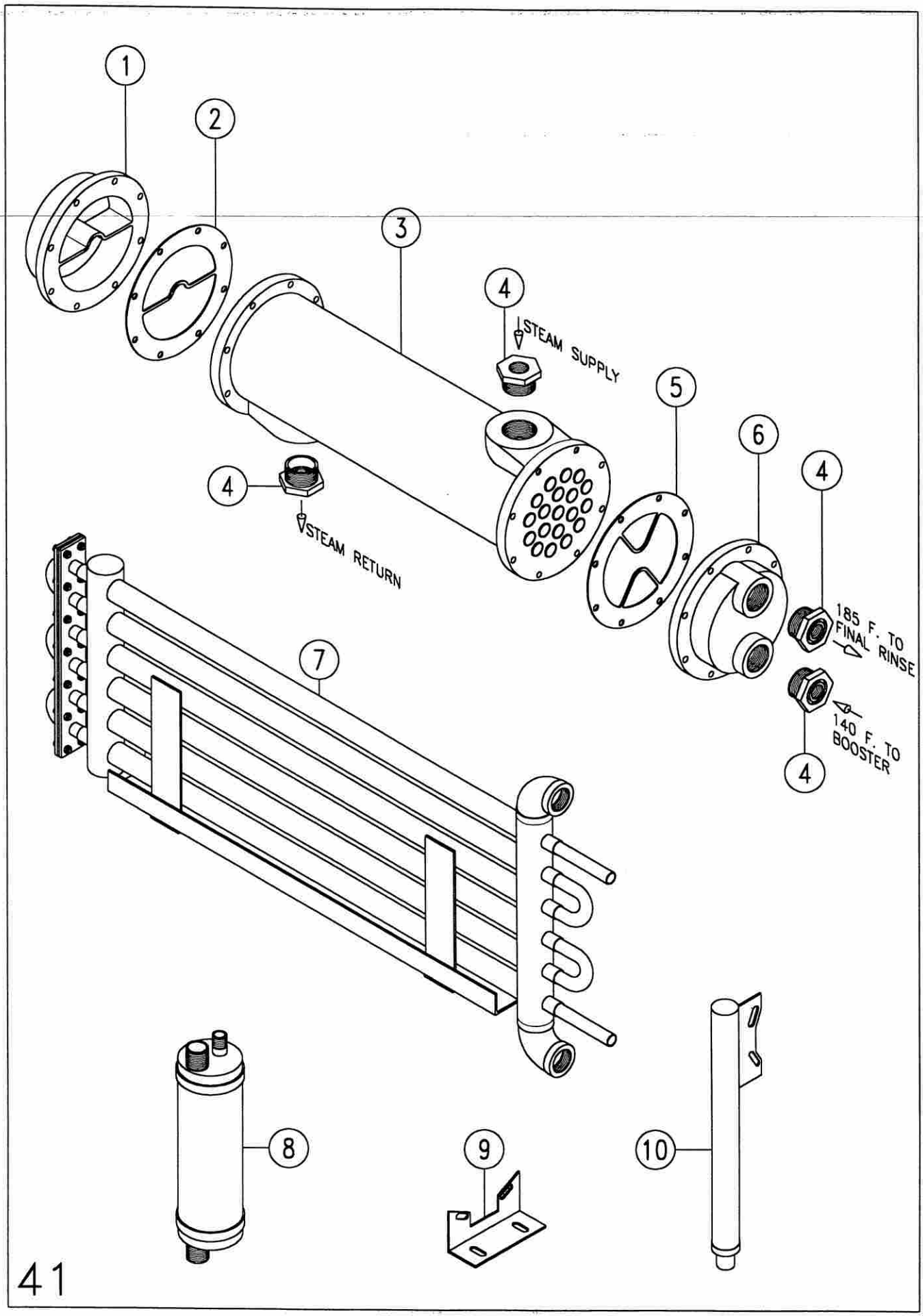
11
12
13
14
15
16
17
18
19
7

BLOWER DRYER ASSEMBLY

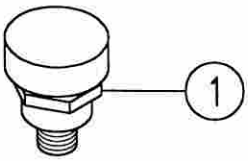
ITEM	DESCRIPTION	REMARKS	PART #
1	HEATING ELEMENT COVER		*
2	ELECTRIC HEAT HOUSING ASSM. 20KW		B10-4984
3	GASKET "U"		A57-1114
4	HI-LIMIT CUT-OFF SWITCH 215° F		P65-5776
5	HEATING ELEMENT 5KW 208 VOLT		P55-1131
	HEATING ELEMENT 5KW 240 VOLT		P55-1132
	HEATING ELEMENT 5KW 480 VOLT		P55-1133
	THE ABOVE ITEMS ARE USED ON		
	ELECTRIC HEATED BLOWER DRYERS		
6	TOP PANEL		B10-3045
7	SIDE PANEL W/HANDLE		B10-3044
8	BLOWER LESS MOTOR		P41-1147
9	COLLAR		*
10	STEAM RADIATOR COIL ASSM.		C10-3100
11	INTAKE ASSM. BLOWER STEAM		B10-3047
12	BLOWER INTAKE DAMPER		B10-3050
13	PANEL W/HANDLE BLOWER MOTOR END		B10-3048
14	PULLEY, DUAL 7" X 1" BORE BLOWER		P66-2276
15	V BELT #380	2 REQ'D	P66-1288
16	PULLY ADJ. VAR. 3-1/2" X 7/8"		P66-2279
17	FOOTED BLOWER MOTOR 2HP 3PHASE		P41-1719
18	FRAME ASSM. BLOWER & MOTOR		C10-3039
19	HANDLE S.S.		A10-3314
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600			


1
2
3
4
STEAM SUPPLY
4
STEAM RETURN
5
6
4
185 F. TO FINAL RINSE
140 F. TO BOOSTER
4
7
8
9
10

41

STEAM BOOSTER TYPES

ITEM	DESCRIPTION	REMARKS	PART #
1	HEADER THERMOSTAT END	(180)	P64-1964
	HEADER THERMOSTAT END	(260-380)	C10-2238
2	GASKET RETURN END	(180)	B57-1278
	GASKET RETURN END	(260-380)	B57-2236
3	HEAT EXCHANGER #180 (INCLUDES		P64-1960
	ITEMS 1,2,5, & 6)		
	HEAT EXCHANGER #260 (INCLUDES		P64-1961
	ITEMS 1,2,5, & 6)		
	HEAT EXCHANGER #320 (INCLUDES		P64-1962
	ITEMS 1,2,5, & 6)		
	HEAT EXCHANGER #380 (INCLUDES		P64-1963
	ITEMS 1,2,5, & 6)		
4	BUSHING GALV. 1-1/2 X 3/4 MXF	(180)	P68-2661
	BUSHING BI 1-1/2 X 1 MXF	(180)	P68-2602
	BUSHING BI 2 X 1-1/4 MXF	(260-380)	P68-1607
	BUSHING BI 2 X 3/4 MXF	(260-380)	P68-1608
	BUSHING GALV 2 X 3/4 MXF	(260-380)	P68-1610
5	GASKET FLOW END	(180)	B57-2234
	GASKET FLOW END	(260-380)	B57-2235
6	HEADER FLOW END	(180)	P64-1965
	HEADER FLOW END	(260-380)	P64-1966
7	DOUCETTE BOOSTER		P64-2552
8	SPIREC K-1 BOOSTER		P64-2810
	SPIREC K-2 BOOSTER		P64-2811
	SPIREC K-3 BOOSTER		P64-5160
9	BRACKET MACHINE MOUNTING		A10-2332
10	LEG STEAM BOOSTER SWB180-380		A10-3350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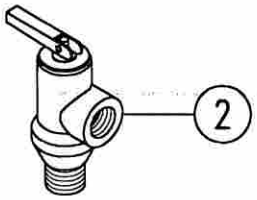
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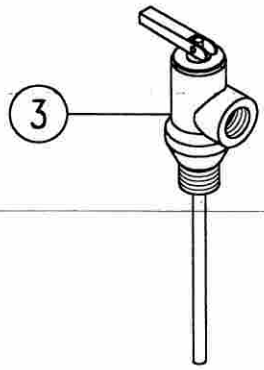
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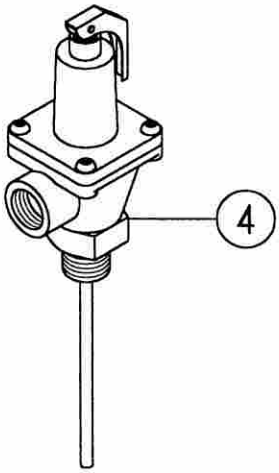
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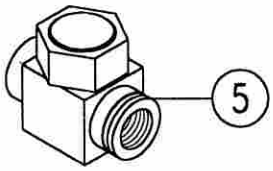
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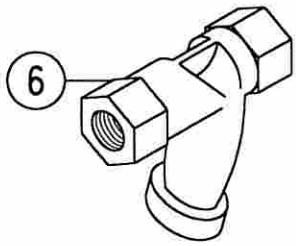
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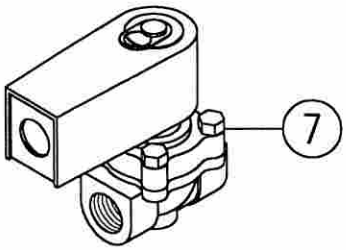
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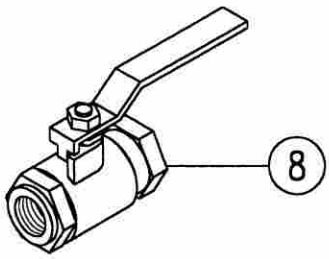
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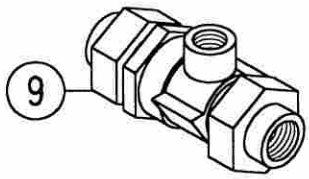
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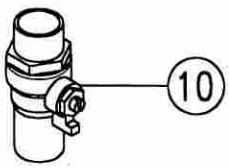
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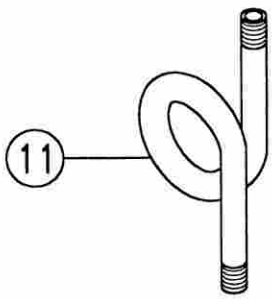
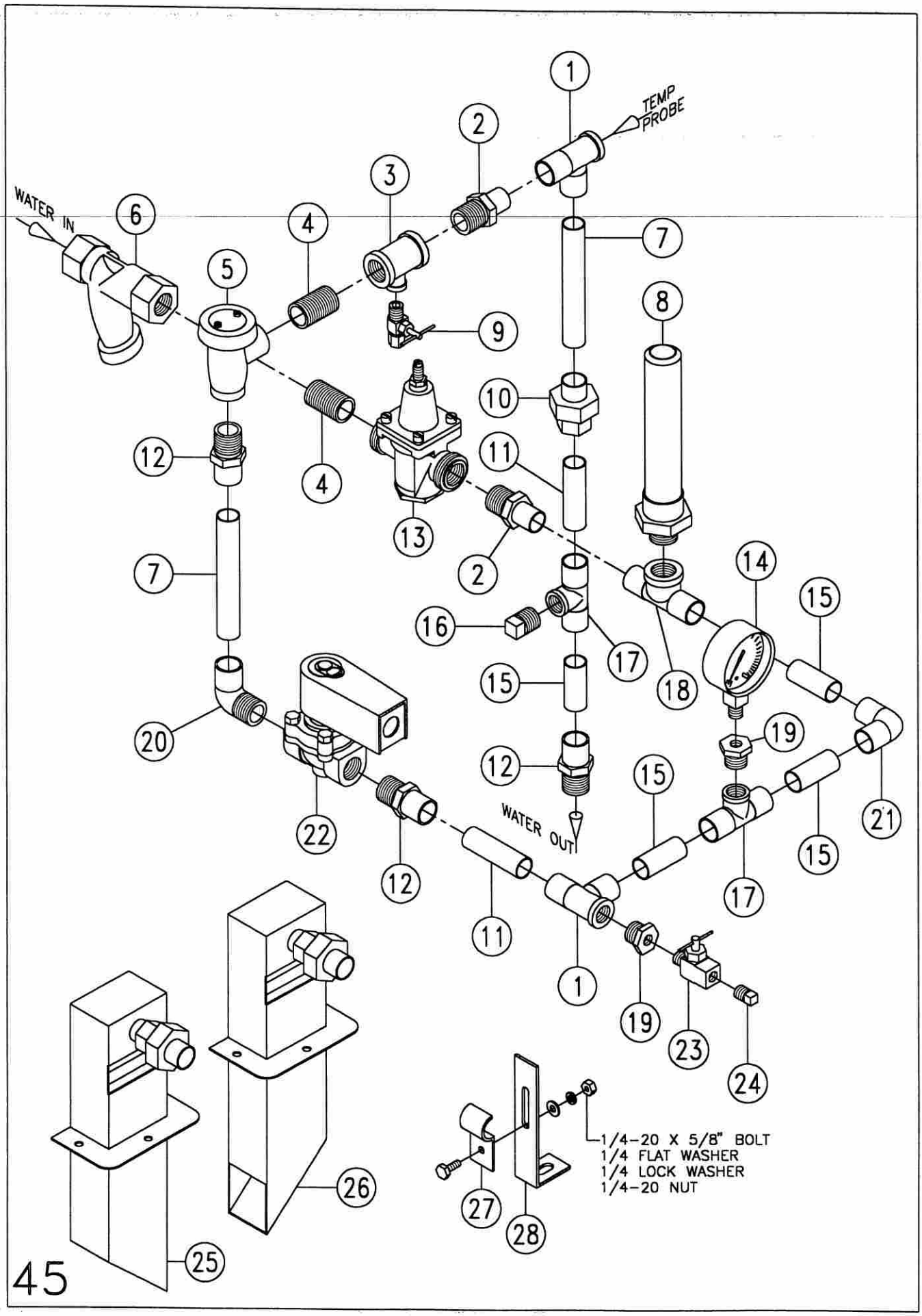

11

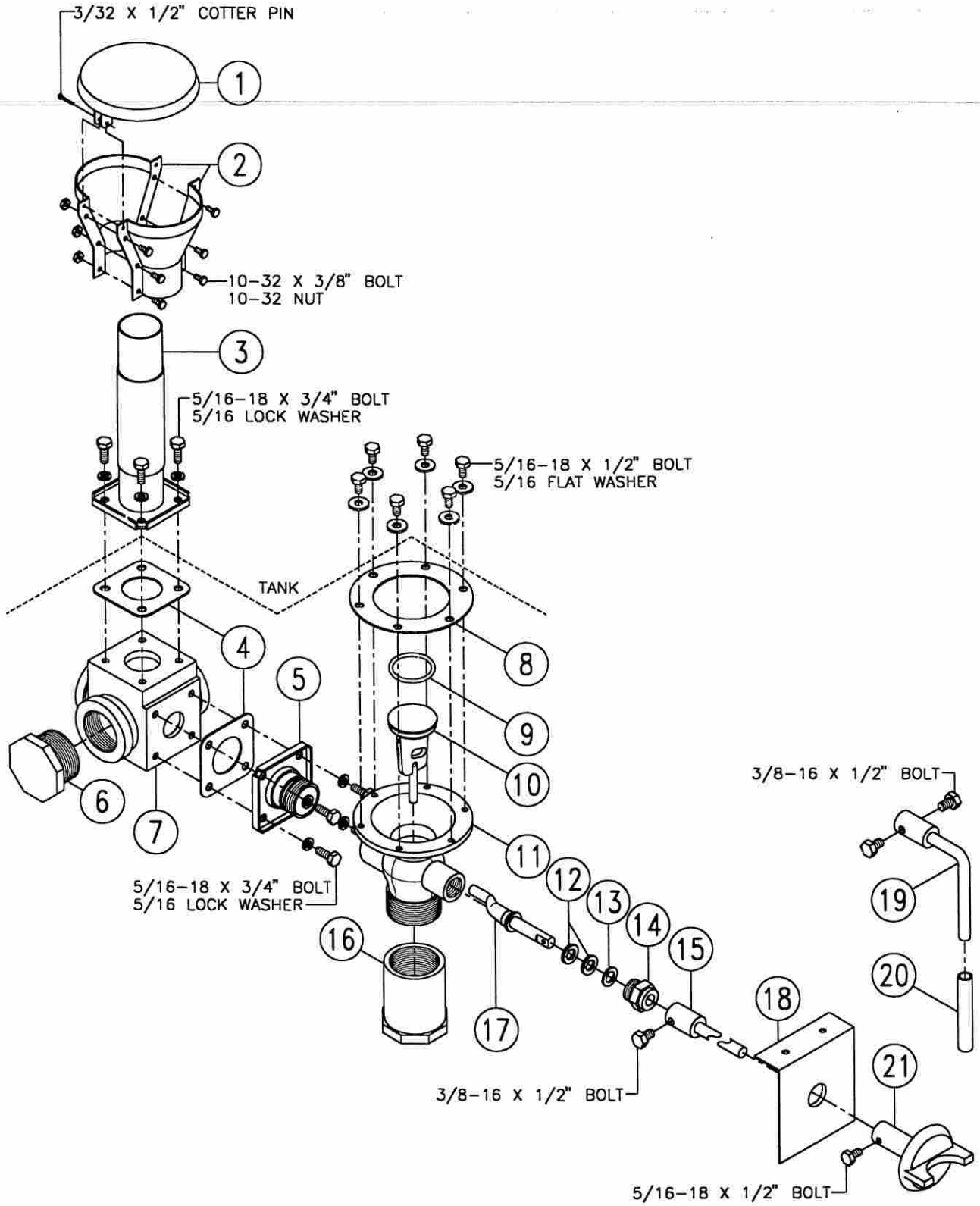
COMMON PARTS PLUMBING

ITEM	DESCRIPTION	REMARKS	PART #
1	VALVE VACUUM RELIEF 1/2	(N36)	P62-1170
2	VALVE PRESSURE RELIEF 1/2 125PSI	(53L)	P62-1919
	VALVE PRESSURE RELIEF 3/4 125PSI	(3L)	P62-1171
3	VALVE PRESSURE & TEMP RELIEF 3/4	(100XL)	P62-1174
4	VALVE PRESSURE & TEMP RELIEF 3/4	(40XL-5)	P62-1173
5	STEAM TRAP 3/4 SPIRAX/SARCO		P61-1168
	STEAM TRAP 1/2 SPIRAX/SARCO		P61-1169
6	LINE STRAINER 1 BI		P63-1158
	REPLACEMENT SCREEN 1		P63-1161
	LINE STRAINER 1-1/4 BI		P63-1159
	REPLACEMENT SCREEN 1-1/4		P63-1162
	LINE STRAINER 2 BI		P63-1160
	REPLACEMENT SCREEN 2		P63-1163
7	SOL. VALVE 1" 115V ASCO		P54-2840
	SOL. VALVE 1" 208-240V ASCO		P54-2841
	REPAIR KIT 1" ASCO		P54-2842
	SOL. VALVE 1-1/4 115V SKINNER		P54-1068
	SOL. VALVE 1-1/4 208-240V SKINNER		P54-1069
	REPAIR KIT 1-1/4 SKINNER		P54-1070
	SOL. VALVE 1-1/4 120V ASCO		P54-2819
	SOL. VALVE 1-1/4 208V ASCO		P54-2830
	SOL. VALVE 1-1/4 240V ASCO		P54-5529
	REPAIR KIT 1-1/4 ASCO		P54-2829
8	BALL VALVE 1/2"		P62-1182
	BALL VALVE 3/4"		P62-2453
9	BACKFLOW PREVENTER 3/4"		P62-1918
10	VALVE MIXING FLAPPER 3/4" CXC		P68-2831
11	PIGTAIL BI 1/4 MIP STEAM		P68-1601


TEMP PROBE
WATER IN
WATER OUT
1/4-20 X 5/8" BOLT
1/4 FLAT WASHER
1/4 LOCK WASHER
1/4-20 NUT

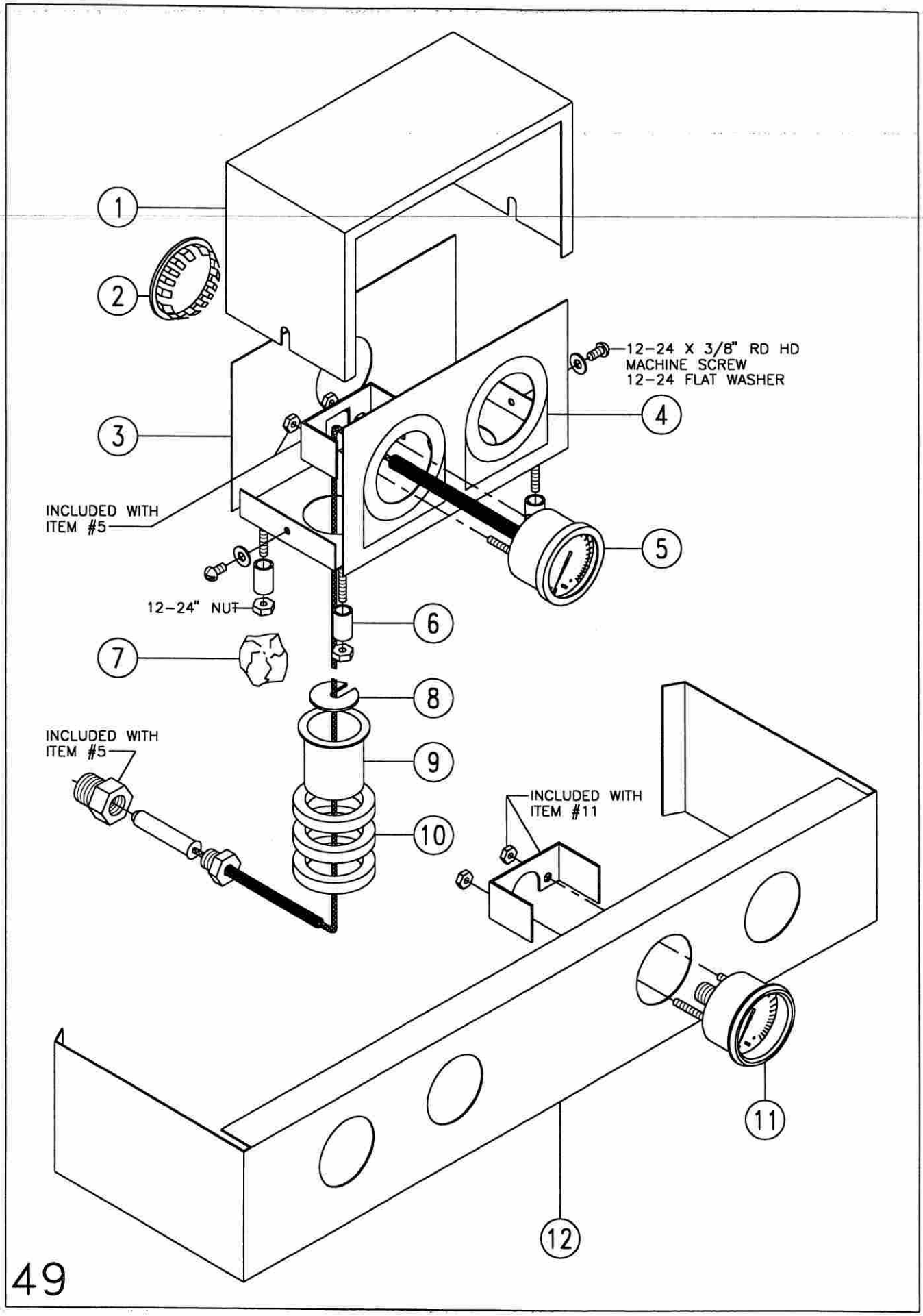
PLUMBING ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	TEE 3/4 X 1/2 X 3/4 CXFXC		P68-1429
2	ADAPTOR 3/4 FTGXM		P68-1431
3	TEE 3/4 X 3/4 X 1/4 BRASS		P68-1463
4	NIPPLE 3/4 CLOSS BRASS		P68-1527
5	VACUUM BREAKER 3/4" COMPLETE		P62-1149
	REPAIR KIT 3/4" VACUUM BREAKER		P62-1164
6	LINE STRAINER 3/4 BRASS		P63-1115
	REPLACEMENT SCREEN 3/4		P63-1117
7	NIPPLE COPPER 3/4 X 4-3/4		A10-3349
8	SHOCKSTOP 3/4		P62-2250
9	VALVE NEEDLE STRAIGHT 1/4 X 1/4		P68-1532
10	UNION 3/4 CXC		P68-1446
11	NIPPLE COPPER 3/4 X 2-1/2		A10-3348
12	ADAPTOR 3/4 CXM		P68-1430
13	VALVE PRESSURE REDUCING 3/4 LPZ13		P62-1166
	REPAIR KIT PRV 3/4 OLD STYLE		P62-1167
	REPAIR KIT PRV 3/4 NEW STYLE LPZ13		P62-5518
14	GAUGE PRESSURE 2-1/2 DIA.		P65-1136
15	NIPPLE COPPER 3/4 X 1-3/4		A10-3345
16	PLUG 1/2 BRASS MIP		P68-1487
17	TEE 3/4 X 3/4 X 1/2 CXCXF		P68-1449
18	TEE 3/4 CXCXF		P68-1448
19	BUSHING 1/2 X 1/4 BRASS MXF		P68-1534
20	ELBOW 90 3/4 CXM		P68-1466
21	ELBOW 90 3/4 CXC SHORT		P68-1440
22	COMPLETE SOL. VALVE 3/4 120 V.		P54-2815
	STEAM/HOT WATER PISTON (HV2360181)		
	COMPLETE SOL. VALVE 3/4 208/240 V.		P54-2816
	STEAM/HOT WATER PISTON (HV2360182)		
	REPLACEMENT HEAD SOL. VALVE 3/4		P54-2814
	120 V. (EVERYTHING MINUS BASE)		
	REPLACEMENT HEAD SOL. VALVE 240 V.		P54-2812
	208/240 V. (EVERYTHING MINUS BASE)		
	REPAIR KIT 3/4 PISTON SOL. VALVE		P54-2821
	(314052)		
	COIL 3/4 120 V. (2361701)		P54-2808
	COIL 3/4 208/240 V. (2361703)		P54-2825
23	VALVE NEEDLE STR 1/4 X 1/4 MIPXFIP		P68-1511
24	PLUG 1/4 BRASS MIP		P68-1489
25	WATER TOWER (RIGHT>LEFT MACHINE)		B10-2678
26	WATER TOWER (LEFT>RIGHT MACHINE)		B10-2693
27	CLAMP PIPE BRACKET 3/4		A10-2021
28	BRACKET PIPE SUPPORT LONG		A10-2022


3/32 X 1/2" COTTER PIN
1
2
10-32 X 3/8" BOLT
10-32 NUT
3
5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
5/16-18 X 1/2" BOLT
5/16 FLAT WASHER
TANK
4
5
8
9
10
6
7
11
12
13
14
15
3/8-16 X 1/2" BOLT
19
20
5/16-18 X 3/4" BOLT
5/16 LOCK WASHER
16
17
18
21
3/8-16 X 1/2" BOLT
5/16-18 X 1/2" BOLT

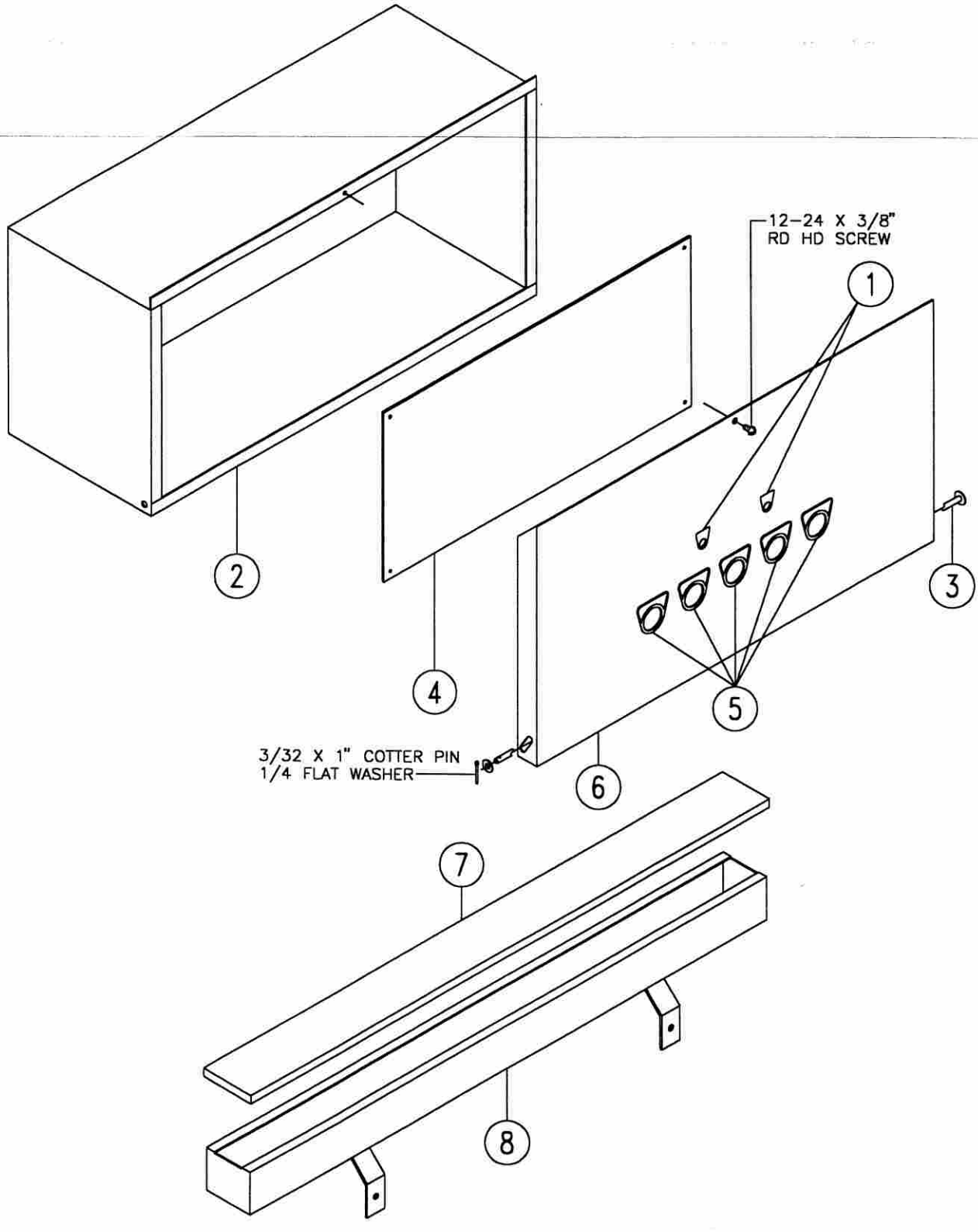
DRAIN & OVERFLOW ASSEMBLY

ITEM	DESCRIPTION	REMARKS	PART #
1	FUNNEL COVER		A10-1874
2	FUNNEL OVERFLOW ASSM. (PART #		A10-1873
	INCLUDES BOTH HALVES & HARDWARE)		
3	OVERFLOW STAND PIPE TO FUNNEL		A10-1889
4	GASKET "U"	2 REQ'D	A57-1114
5	ADAPTOR ASSM. DRAIN TO OVERFLOW		A10-3305
6	PVC PLUG 2"; OVERFLOW		P68-1698
7	TEE OVERFLOW DRAIN BOX #97		B10-1871
8	GASKET "D" WASTE VALVE FLANGE		A57-1194
9	ORING #327 VITON; DRAINVALVE POPPET		P57-1057
10	VALVE & STEM WITH ORING (INCLUDES		A44-1196
	ITEM #9)		
11	WASTE VAVLE BODY		C10-1193
12	PACKING RING; DRAINVALVE	2 REQ'D	A57-1195
13	PACKING WASHER BRASS; DRAINVALVE		A10-1183
14	PACKING NUT BRASS; DRAINVALVE		A10-1182
15	SHAFT, CROSS OVER (SIZE REQ'D		*
	OVER ALL LENGTH VARIES)		
16	PVC CAP 2"; DRAINVALVE		A10-2067
17	ECCENTRIC ARM; DRAINVALVE		A10-1184
18	PLATE GUIDE SCRAPPER DRAIN VALVE		A10-2282
19	HANDLE; DRAINVALVE		A10-4732
20	SLEEVE-BLUE; DRAINVALVE HANDLE		P57-2826
21	HANDLE; DRAINVALVE #98		B10-1888
	OVERFLOW DRAIN TEE ASSEMBLY		A10-1875
	(INCLUDES ITEMS 1,2,3,4,5,&7)		
	DRAINVALVE COMPLETE ASSEMBLY		A10-1251
	(INCLUDES ITEMS 9,10,11,12,13,14,&17)		
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600			


1
2
3
4
5
6
7
8
9
10
11
12
12-24 X 3/8" RD HD
MACHINE SCREW
12-24 FLAT WASHER
INCLUDED WITH
ITEM #5
12-24" NUT
INCLUDED WITH
ITEM #5
INCLUDED WITH
ITEM #11

TEMP. & PRESSURE GAUGE ASSM.

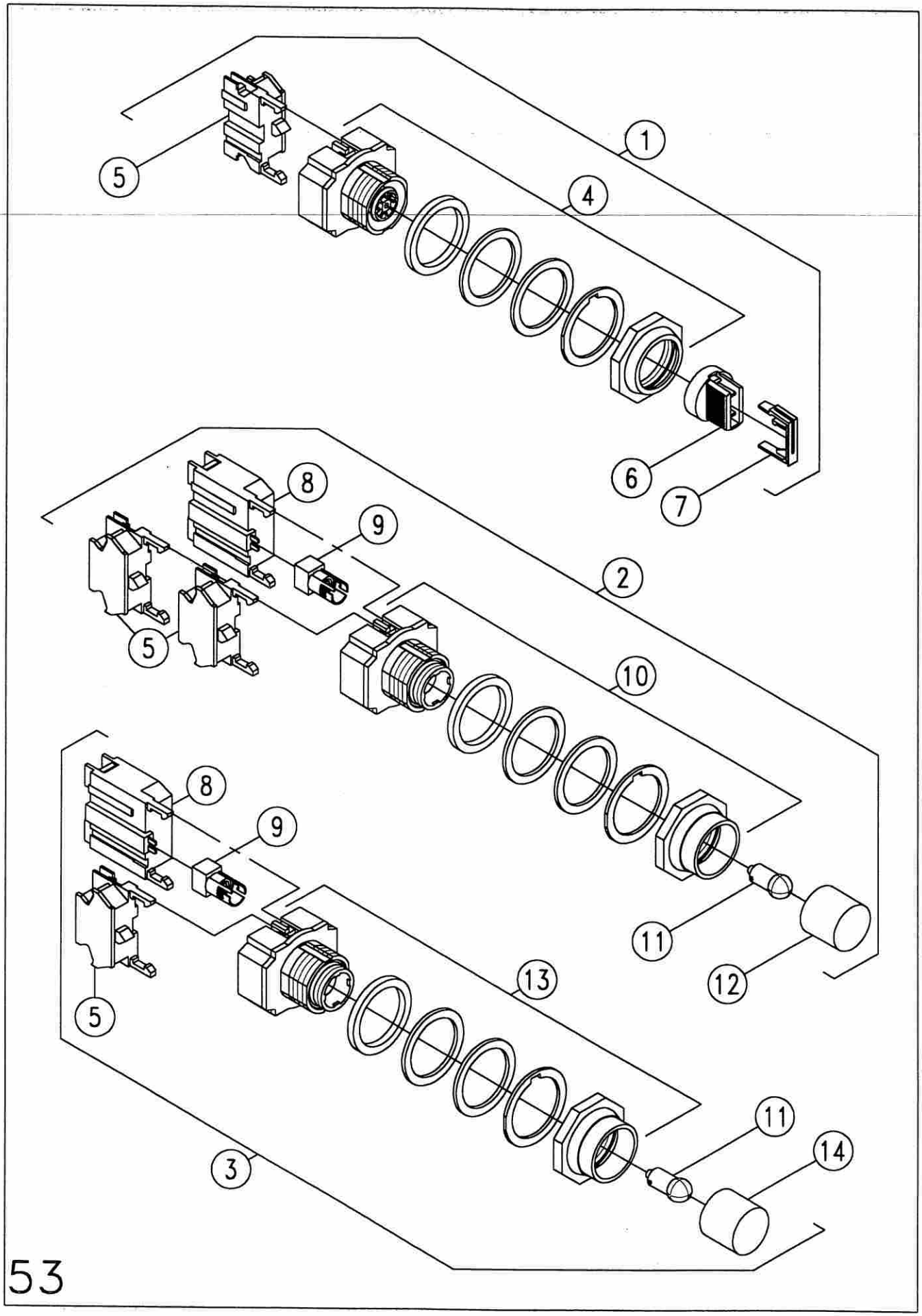
ITEM	DESCRIPTION	REMARKS	PART #
1	COVER GAUGE BOX		B10-2148
2	PLUG CAP 2" CHROME PLATED		P67-2619
3	HOUSING ASSM. TWIN TEMP. GAUGE		B10-2149
4	DECAL TEMP. GAUGE POWER SCAPPER	110-140	A69-1454
	DECAL TEMP. GAUGE PRIMARY RINSE	140-160	A69-1455
	DECAL TEMP. GAUGE POWER WASH	150-165	A69-1456
	DECAL TEMP. GAUGE POWER WASH	160-175	A69-1457
	DECAL TEMP. GAUGE POWER WASH	140-160	A69-1458
	DECAL TEMP. GAUGE POWER RINSE	160-190	A69-1459
	DECAL TEMP. GAUGE FINAL RINSE	180-200	A69-1460
	DECAL TEMP. GAUGE SANITIZING RINSE	140-160	A69-1461
	DECAL TEMP. GAUGE LO TEMP RINSE	120-150	A69-2304
5	TEMPERATURE GAUGE		P65-1135
6	SPACER STAND-OFF LEGS	4 REQ'D	A10-2070
7	SEALING PUTTY (DUM-DUM)		P57-1878
8	WASHER SEALING CUP		A10-2155
9	CUP SEALING FOR GAUGE		A10-2150
10	RINGS, NEOPREME	3 REQ'D	A57-2156
11	PRESSURE GUAGE 100LBS. 1/4" BACK		P65-2228
	CONNECTION		
12	DASHBOARD 4 HOLE		B10-2725


12-24 X 3/8"
RD HD SCREW
1
2
3
4
5
3/32 X 1" COTTER PIN
1/4 FLAT WASHER
6
7
8

TYPICAL CONTROL BOX

ITEM	DESCRIPTION	REMARKS	PART #
1	DECAL, BURNER (INFRARED MACHINE)		A69-5800
	DECAL, BLOWER (INFRARED MACHINE)		A69-5799
2	CONTROL BOX (SPECIFY MODEL#,		*
	SERIAL# & OVERALL SIZE)		
3	PIN HINGE CONTROL BOX (SPECIFY		*
	OVERALL LENGTH)		
4	BASE PLATE (SPECIFY MODEL#, SERIAL#		*
	& OVERALL SIZE)		
5	DECAL SAFETY ON/OFF		A69-4148
	DECAL TANK FILL ON/OFF		A69-4144
	DECAL FILL		A69-4139
	DECAL TANK HEAT ON/OFF		A69-4147
	DECAL TANK HEAT		A69-4315
	DECAL WASH HEAT		A69-4316
	DECAL RINSE HEAT		A69-4140
	DECAL BOOSTER		A69-4141
	DECAL BOOSTER ON/OFF		A69-4143
	DECAL START		A69-4318
	DECAL STOP		B69-1429
	DECAL START PUMP		A69-4313
	DECAL STOP PUMP		A69-4314
	DECAL START CONVEYOR		A69-4149
	DECAL STOP CONVEYOR		A69-4150
	DECAL RUN PILOT		A69-4317
6	DOOR CONTROL BOX (SPECIFY MODEL#,		*
	SERIAL#, OVERALL SIZE, & NUMBER OF		
	SWITCH HOLES)		
7	COVER ELECTRICAL GUTTER BOX		*
	(SPECIFY SIZE)		
8	BOX GUTTER (SPECIFY SIZE)		*

* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600


1
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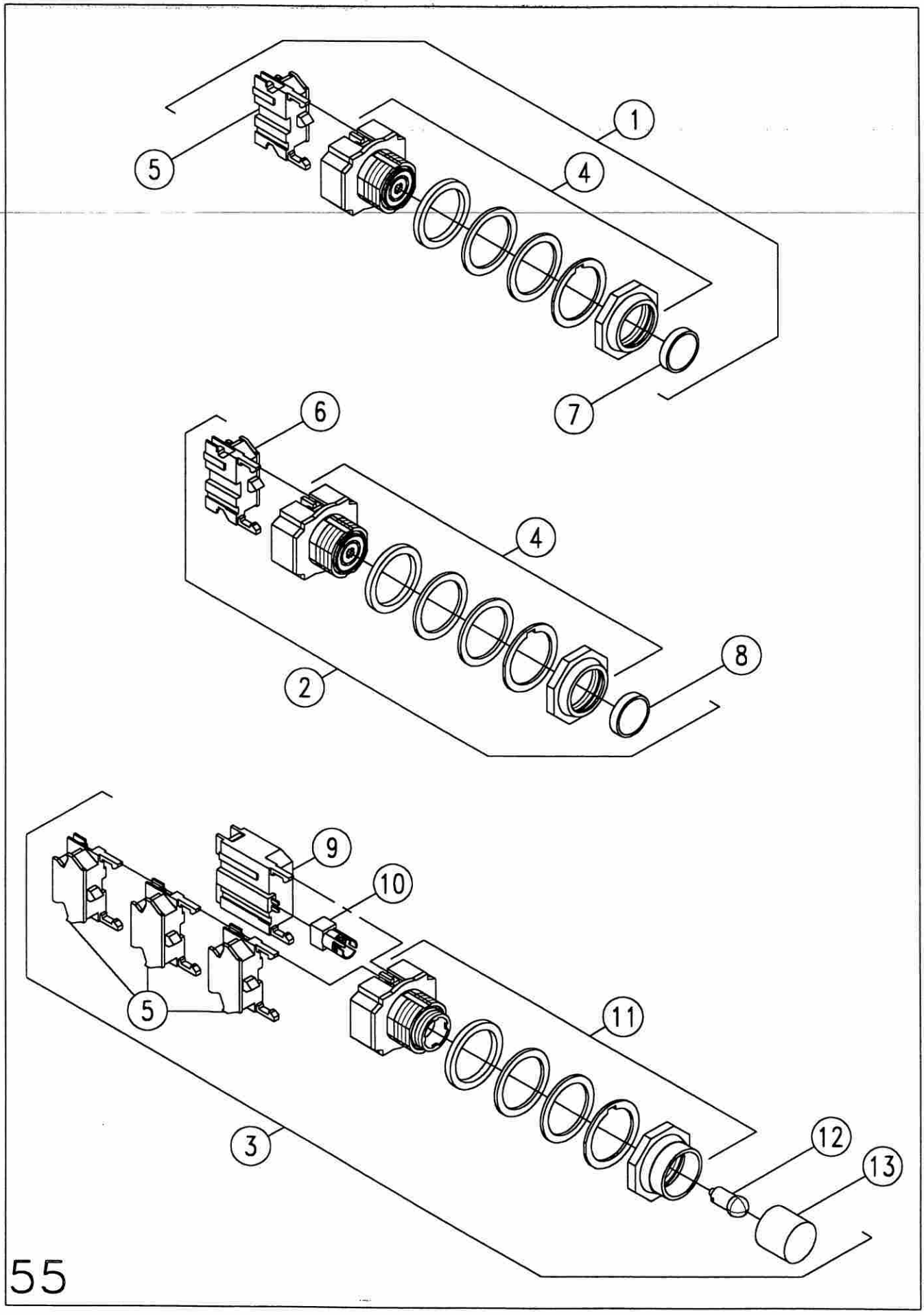
12
13
14

SWITCH ASSEMBLIES

ITEM	DESCRIPTION	REMARKS	PART #
1	SWITCH ON/OFF COMP. ASSM.		A10-1930
2	SWITCH FILL COMP. ASSM.	SPEC.VOLTS	A10-1933
	(ONE OR TWO TANK MACHINE)		
3	SWITCH TANK HEAT OR BOOSTER HEAT	SPEC.VOLTS	A10-1934
	COMP. ASSM.		
4	SELECTOR SWITCH 2 POSITION		P49-1306
5	N/O A BLOCK	(GREEN)	P49-1303
6	BLACK KNOB		P49-1316
7	LOCK INSERT WHITE KNOB		P49-1317
8	TRANSFORMER 110 VOLT TO 6.3 VOLT		P49-1301
	TRANSFORMER 220 VOLT TO 6.3 VOLT		P49-1302
9	LAMP HOLDER SHORT		P49-1319
10	PUSH BUTTON ILLUMINATED MOMENTARY		P49-1310
11	LAMP #51		P49-1322
12	GREEN LENS		P49-1312
13	PUSH BUTTON ILLUMINATED MAINTAINED		P49-1308
14	RED LENS		P49-1311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9
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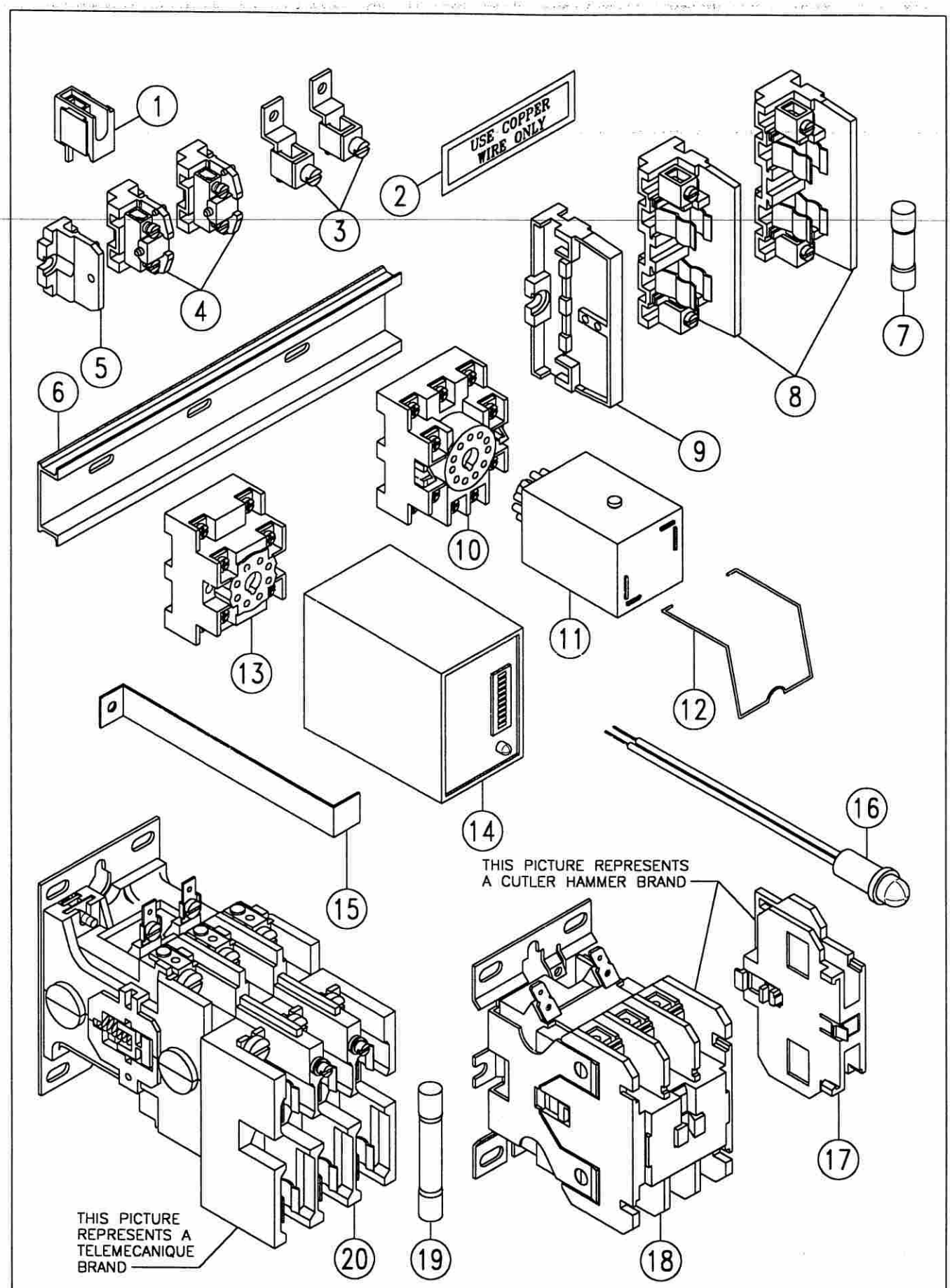
11
3
12
13

SWITCH ASSEMBLIES

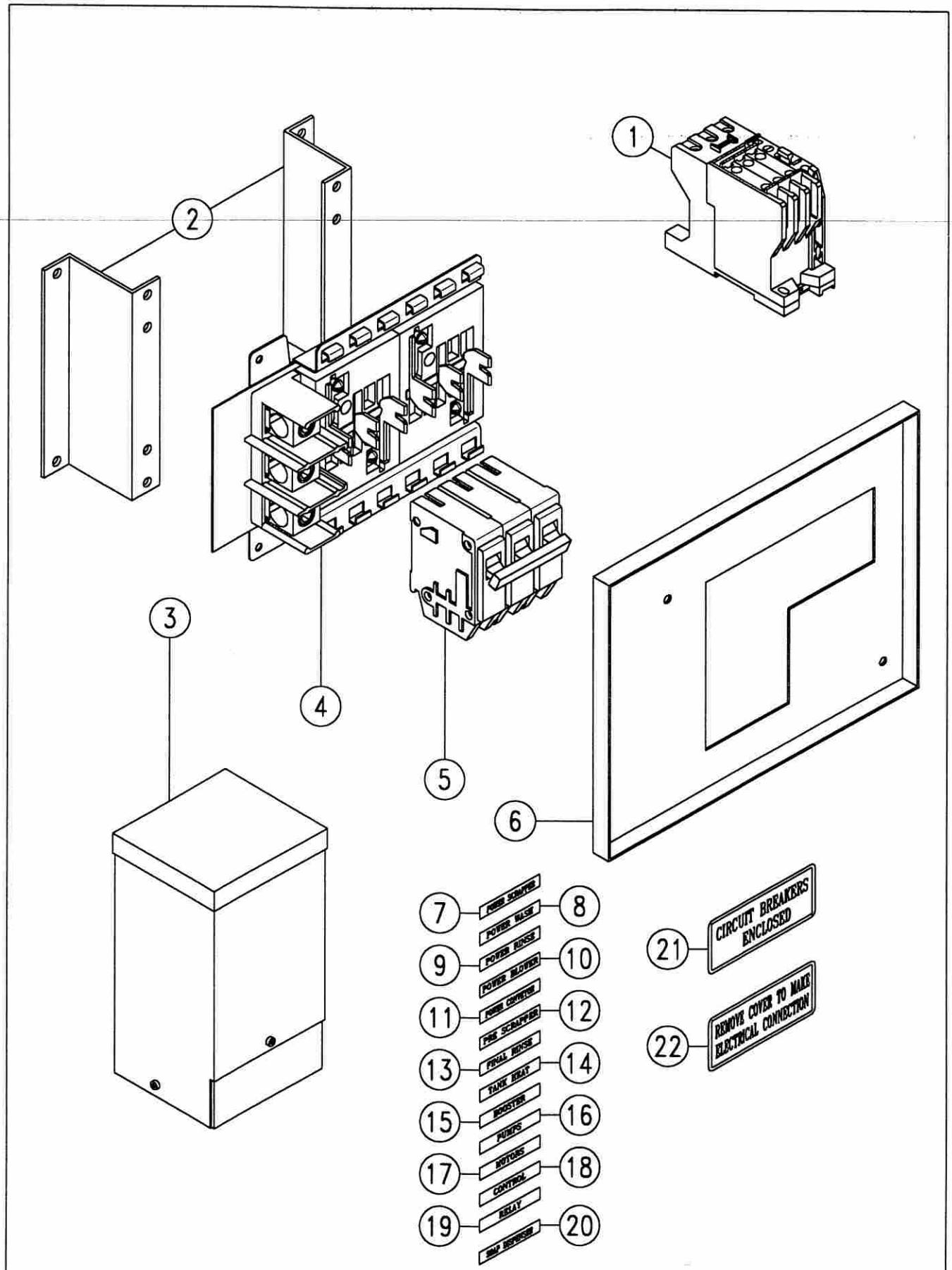
ITEM	DESCRIPTION	REMARKS	PART #
1	SWITCH START COMP. ASSM.		A10-1936
2	SWITCH STOP COMP. ASSM.		A10-1937
3	SWITCH FILL COMP. ASSM.	SPEC.VOLTS	A10-3734
	(THREE TANK MACHINE)		
4	PUSH BUTTON OPERATOR		P49-1305
5	N/O A BLOCK	(GREEN)	P49-1303
6	N/C B BLOCK	(RED)	P49-1304
7	BLACK DISC CAP		P49-1314
8	RED DISC CAP		P49-1315
9	TRANSFORMER 110 VOLT TO 6.3 VOLT		P49-1301
	TRANSFORMER 220 VOLT TO 6.3 VOLT		P49-1302
10	LAMP HOLDER SHORT		P49-1319
11	PUSH BUTTON ILLUMINATED MOMENTARY		P49-1310
12	LAMP #51		P49-1322
13	RED LENS		P49-1311


1
2
USE COPPER WIRE ONLY
3
4
5
6
7
8
9
10
11
12
13
14
15
16
THIS PICTURE REPRESENTS A CUTLER HAMMER BRAND
17
18
19
20
THIS PICTURE REPRESENTS A TELEMECANIQUE BRAND

CONTROL BOX COMPONENTS

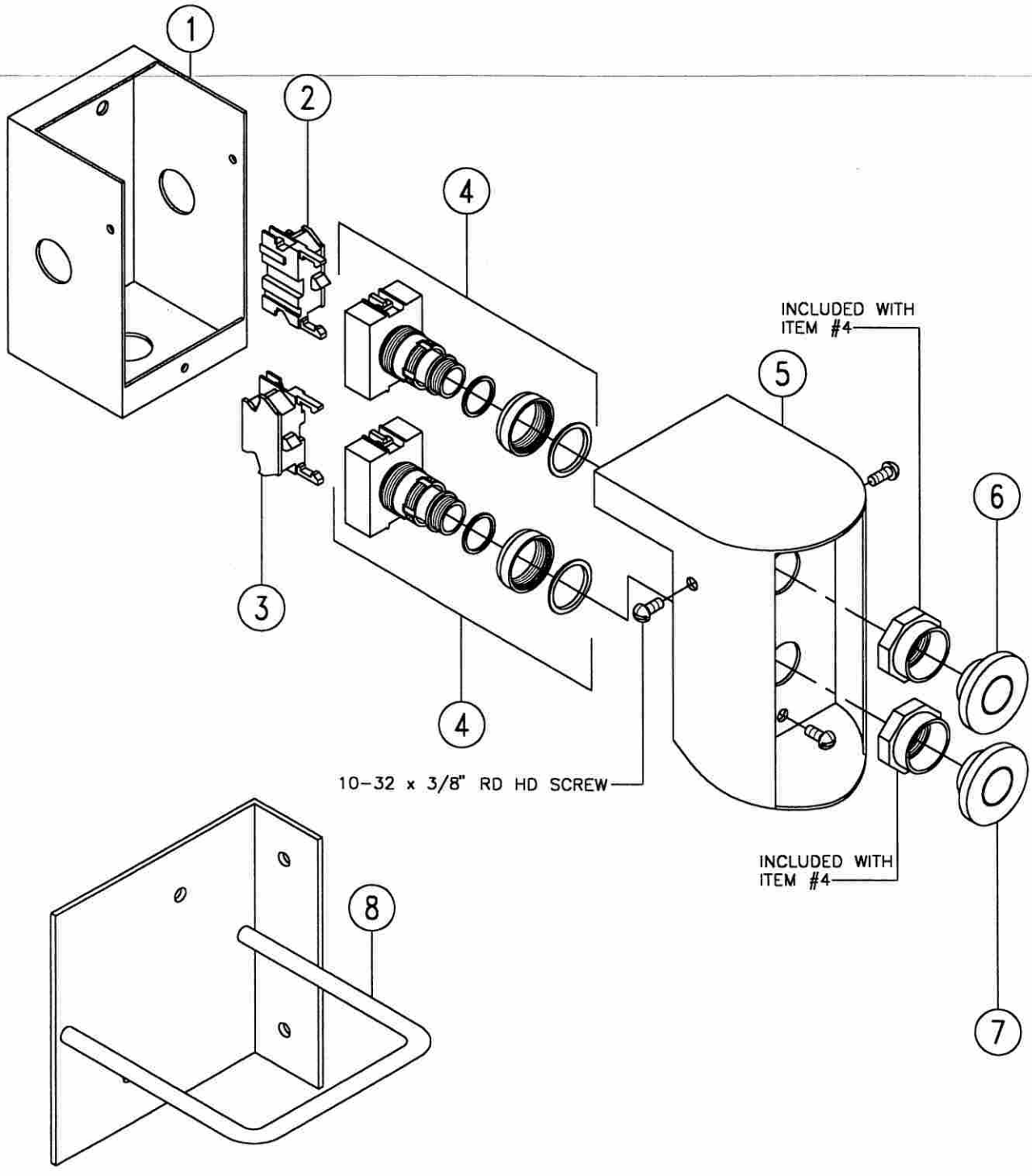
ITEM	DESCRIPTION	REMARKS	PART #
1	SECTIONAL FANNING STRIP #54		P52-2167
2	DECAL USE COPPER WIRE ONLY		A69-5449
3	GROUND LUG		P52-1156
4	TERMINAL BLOCK #524		P52-1099
5	TERMINAL END #530		P52-1100
6	DIN RAIL (SPECIFY LENGTH)		P47-1787
7	FUSE 3 AMP MAX 600V CLASS CC		P52-1854
	FUSE 5 AMP BUSS KTK-R5 CLASS CC		P52-2192
	FUSE 10 AMP MAX 600V CLASS CC		P52-1855
	FUSE 20 AMP MAX 600V CLASS CC		P52-1856
	FUSE 30 AMP MAX 600V CLASS CC		P52-1857
8	FUSE BLOCK TERMINAL SECTION		P52-1870
9	FUSE BLOCK END SECTION		P52-1871
10	RELAY SOCKET	(11 PIN)	P47-2465
11	RELAY 120 VOLT 10 AMPS 3 POLE	(11 PIN)	P47-2464
	RELAY 240 VOLT 10 AMPS 3 POLE	(11 PIN)	P47-2463
12	CLIP-RELAY HOLD DOWN		P47-2466
13	TIMER SOCKET	(8 PIN)	P47-1741
14	TIMER ADJUSTABLE 512 SEC. 115 VOLT	(8 PIN)	P46-1744
	TIMER ADJUSTABLE 512 SEC. 240 VOLT	(8 PIN)	P46-1745
15	CLIP TIMER HOLD DOWN		A10-2014
16	PILOT LIGHT, 115 VOLT		P49-5788
	PILOT LIGHT, 240 VOLT		P49-5789
17	AUXILIARY CONTACTOR 1 N/O		P47-5517
	AUXILIARY CONTACTOR 2 N/O		P47-5718
	AUXILIARY CONTACTOR 2 N/C		P47-5989
	AUXILIARY CONTACTOR 1 N/O 1 N/C		P47-5508
18	CONTACTOR 3 POLE 115 V. 25/30 AMP		P47-5494
	CONTACTOR 3 POLE 220 V. 25/30 AMP		P47-5496
	CONTACTOR 3 POLE 115 V. 30/40 AMP		P47-5500
	CONTACTOR 3 POLE 220 V. 30/40 AMP		P47-5502
	CONTACTOR 3 POLE 115 V. 40/50 AMP		P47-5504
	CONTACTOR 3 POLE 220 V. 40/50 AMP		P47-5506
	CONTACTOR 3 POLE 220 V. 50/60 AMP		P47-5511
19	FUSE 30 AMP.		P52-1747
	FUSE 35 AMP.		P52-1748
	FUSE 40 AMP.		P52-5843
	FUSE 60 AMP.		P52-1749
20	CONTACTOR FUSIBLE 2PL 120V 30AMP		P47-1819
	CONTACTOR FUSIBLE 2PL 240V 30AMP		P47-1820
	CONTACTOR FUSIBLE 3PL 120V 40AMP		P47-1821
	CONTACTOR FUSIBLE 3PL 240V 40AMP		P47-1822
	CONTACTOR FUSIBLE 3PL 120V 60AMP		P47-1823
	CONTACTOR FUSIBLE 3PL 240V 60AMP		P47-1824

SUPPLY MACHINE MODEL & SERIAL NUMBER


1
2
3
4
5
6
7
PRE SOAK
8
POWER WASH
9
POWER RINSE
10
POWER BLOWER
11
PRE SCRAPPER
12
PRE SCRAPPER
13
FINAL RINSE
14
TANK HEAT
15
BOOSTER
16
PUMPS
17
MOTORS
18
CONTROL
19
RELAY
20
21
CIRCUIT BREAKERS ENCLOSED
22
REMOVE COVER TO MAKE ELECTRICAL CONNECTION

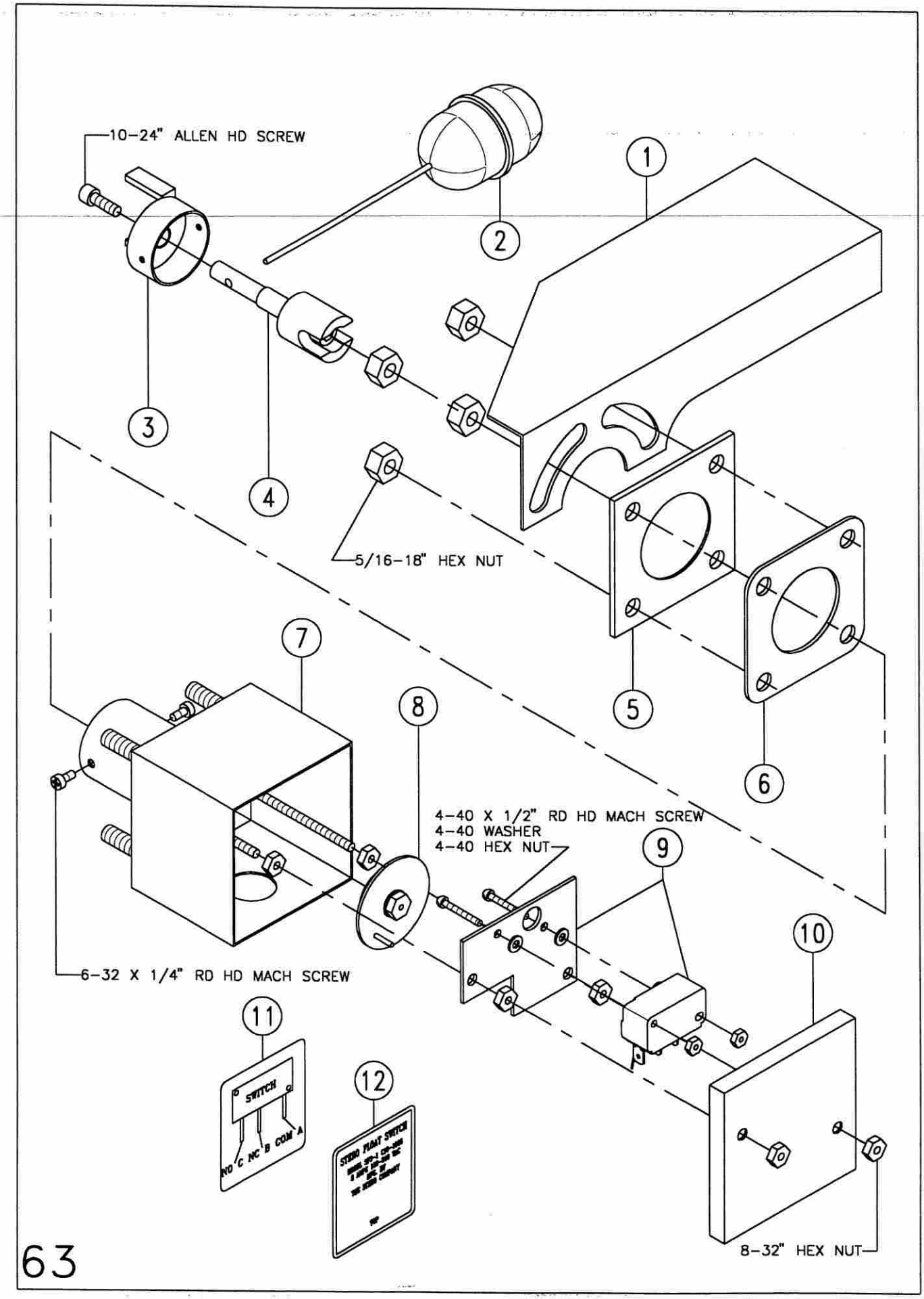
CONTROL BOX COMPONENTS CONT.

ITEM	DESCRIPTION	REMARKS	PART #
1	OVERLOAD RELAY ASSM. BLOWER DRYER		P47-1830
	(USE P47-5634, 5636, 5635, & 5920)		
2	BRACKET MOUNTING CONTROL BOX/		A10-4787
	CIRCUIT SADDLE		
3	STEP DOWN TRANSFORMER (CALL		*
	FACTORY MODEL# & SERIAL# OR THE #		
	OFF THE TRANSFORMER)		
4	CIRCUIT BREAKER SADDLE (CALL		*
	FACTORY WITH THE AMOUNT OF		
	CIRCUITS & BRAND OF BREAKERS)		
5	CIRCUIT BREAKER (CALL FACTORY WITH		*
	THE BRAND, AMPS. & AMOUNT OF		
	POLES)		
6	BREAKER PANEL COVER (CALL FACTORY		*
	WITH MODEL# & SERIAL#)		
7	DECAL POWER SCRAPPER		A69-4082
8	DECAL POWER WASH		A69-4083
9	DECAL POWER RINSE		A69-4084
10	DECAL POWER BLOWER		A69-4087
11	DECAL POWER CONVEYOR		A69-4088
12	DECAL PRE SCRAPPER		A69-4081
13	DECAL FINAL RINSE		A69-1464-5
14	DECAL TANK HEAT		A69-4089
15	DECAL BOOSTER		A69-4135
16	DECAL PUMPS		A69-4093
17	DECAL MOTORS		A69-4094
18	DECAL CONTROL		A69-4097
19	DECAL RELAY		A69-4098
20	DECAL SOAP DISPENSER		A69-1464
21	DECAL CIRCUIT BREAKER ENCLOSED		A69-1951
22	DECAL REMOVE COVER TO MAKE		A69-1465
	ELECTRICAL CONNECTION		
* CALL FACTORY WITH MODEL & SERIAL NUMBERS (800) 762-7600			


1
2
4
INCLUDED WITH
ITEM #4
5
6
3
4
10-32 x 3/8" RD HD SCREW
INCLUDED WITH
ITEM #4
8
7

START/STOP STATION ASSEMBLY

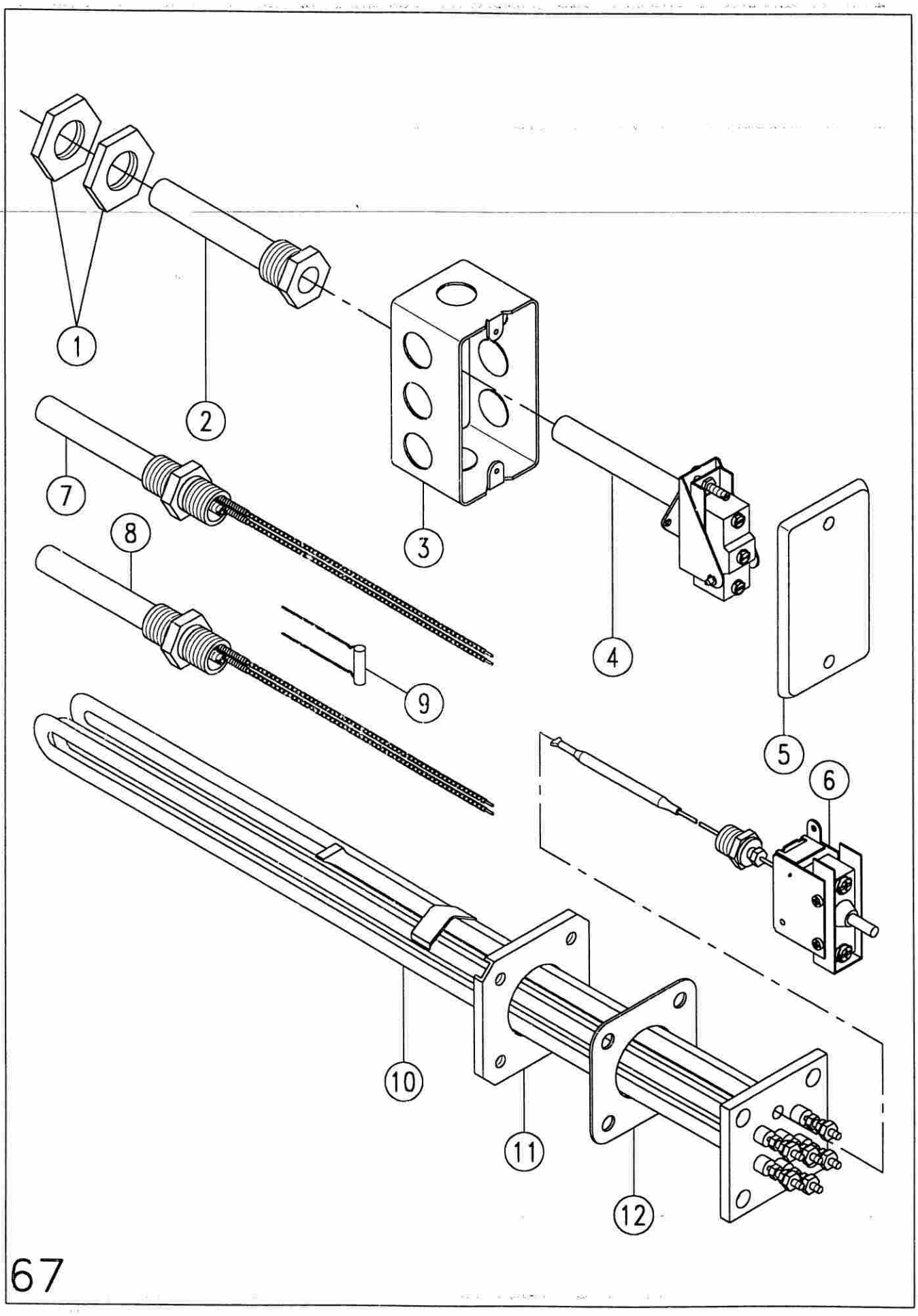
ITEM	DESCRIPTION	REMARKS	PART #
1	START/STOP SWITCH HOUSING		A10-2047
2	N/O A BLOCK	(GREEN)	P49-1303
3	N/C B BLOCK	(RED)	P49-1304
4	PUSH BUTTON OPERATOR		P49-1726
5	COVER & PLATE ASSM. START/STOP SW.		A10-4946
6	BLACK MUSHROOM OPERATOR		P49-1727
7	RED MUSHROOM OPERATOR		P49-1728
8	BRACKET MOUNTING & GUARD		A10-2057
	START SWITCH COMPLETE ASSM. BLACK		A10-2051
	(ITEMS 2,4&6)		
	STOP SWITCH COMPLETE ASSM. RED		A10-2052
	(ITEMS 3,4&7)		
	START/STOP STATION COMPLETE ASSM.		B10-2053
	(ITEMS 1-7)		
	START/STOP STATION COMPLETE ASSM.		B10-2300
	(ITEMS 1-8)		


10-24" ALLEN HD SCREW
1
2
3
4
5/16-18" HEX NUT
5
6
7
8
4-40 X 1/2" RD HD MACH SCREW
4-40 WASHER
4-40 HEX NUT
9
10
6-32 X 1/4" RD HD MACH SCREW
11
SWITCH
NO C NC B COM A
12
8-32" HEX NUT

NEW STYLE FLOAT SWITCH ASSM.

ITEM	DESCRIPTION	REMARKS	PART #
1	WIRE CLIP FLOAT SWITCH		P67-5915
2	CAP, SLOSH SHEILD (NO HOLES)		A10-5776
3	FLOAT, FLOAT SWITCH		A10-5760
4	TUBE, SLOSH SHIELD		A10-5775
5	CAP, SLOSH SHIELD (WITH HOLES)		P49-5926
6	RETAINER, GROVELESS CLIP		P67-5761
7	BODY, FLOAT SWITCH		A10-5790
8	WASHER, RED SILICONE		A10-5762
9	LOCKNUT 1/2" NPT S.S.		A10-1446
	ASSEMBLY, FLOAT SWITCH (FILL		A10-5756
	INCLUDES ITEMS 1-8)		
	ASSEMBLY, FLOAT SWITCH (LOW WATER		A10-5757
	INCLUDES ITEMS 1-8)		

SUPPLY MACHINE MODEL & SERIAL NUMBER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9
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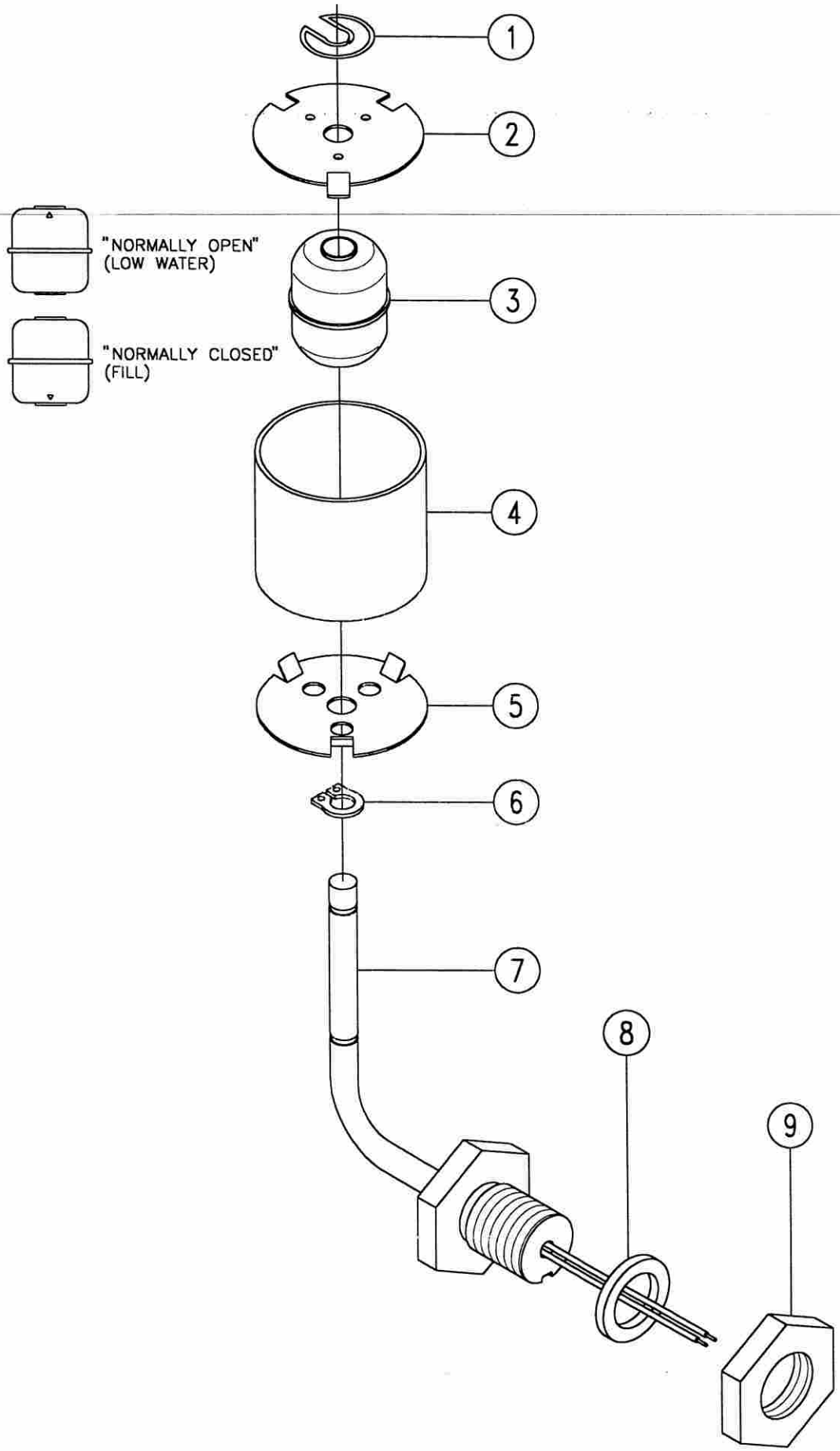
11
12

FLOAT SWITCH ASSEMBLY

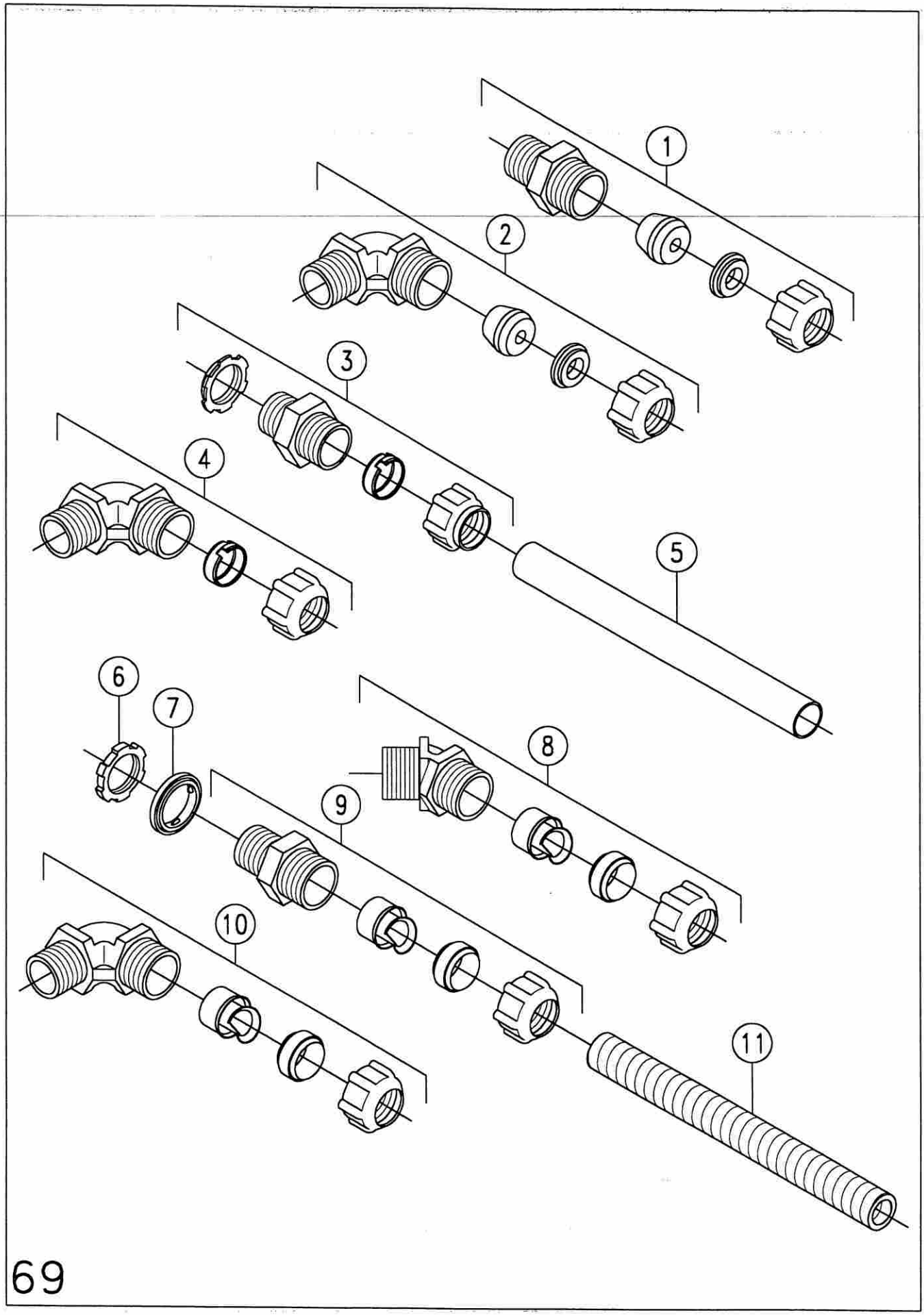
ITEM	DESCRIPTION	REMARKS	PART #
1	SHIELD FLOAT GUARD S.S.	SPEC. S#	B10-2059
2	FLOAT SWITCH FLOAT		A10-1432
3	FLOAT SWITCH MAGNET COVER		A10-1431
4	FLOAT SWITCH SHAFT W/HORSESHOE		A10-4485
	MAGNET		
5	FLOAT SWITCH INSIDE PRESS PLATE		A10-1418
6	GASKET "2840"		A57-1419
7	FLOAT SWITCH HOUSING ASSM.		B10-1423
8	FLOAT SWITCH ROTOR DISC W/MAGNET		A10-4484
9	FLOAT SWITCH MICRO SWITCH ASSM.		A10-2054
	(INCLUDES ITEM #5)		
10	FLOAT SWITCH COVER		A10-1424
11	DECAL FLOAT SWITCH		A69-5329
12	DECAL STERO FLOAT SWITCH		A69-1954
	FLOAT SWITCH COMPLETE ASSEMBLY		C10-1005
	(INCLUDES ITEMS 1-11)		

SUPPLY MACHINE MODEL & SERIAL NUMBER


1
2
"NORMALLY OPEN"
(LOW WATER)
3
"NORMALLY CLOSED"
(FILL)
4
5
6
7
8
9

THERMOSTATS & ELEMENTS

ITEM	DESCRIPTION	REMARKS	PART #
1	LOCKNUT 3/4		A10-1859
2	BULB HOUSING ASSM.		A10-1858
3	BOX ELECTRIC 2 X 4		P48-1242
4	THERMOSTAT FENWAL		P65-1185
	(TANK HEAT-INCLUDES ITEMS 3 & 5)		
5	COVER JUNCTION BOX 2 X 4		P48-1285
6	SWITCH HI-LIMIT CUTOFF TEMP. CONT.		P65-5776
7	THERMOSTAT CONTACTS OPEN ON RISE		P65-1183
	(USED ON STEAM BOOSTERS)		
8	THERMOSTAT CONTACTS CLOSE ON RISE		P65-1184
	(COLD WATER AQUASTAT)		
9	CAPACITOR .001-600V		P41-2461
10	HEATING ELEMENT 5KW 208 VOLT		P55-1131
	HEATING ELEMENT 5KW 240 VOLT		P55-1132
	HEATING ELEMENT 5KW 460 VOLT		P55-1133
11	FLANGE HEATING ELEMENT		B10-1502
12	GASKET "U"		A57-1114


1
2
3
4
5
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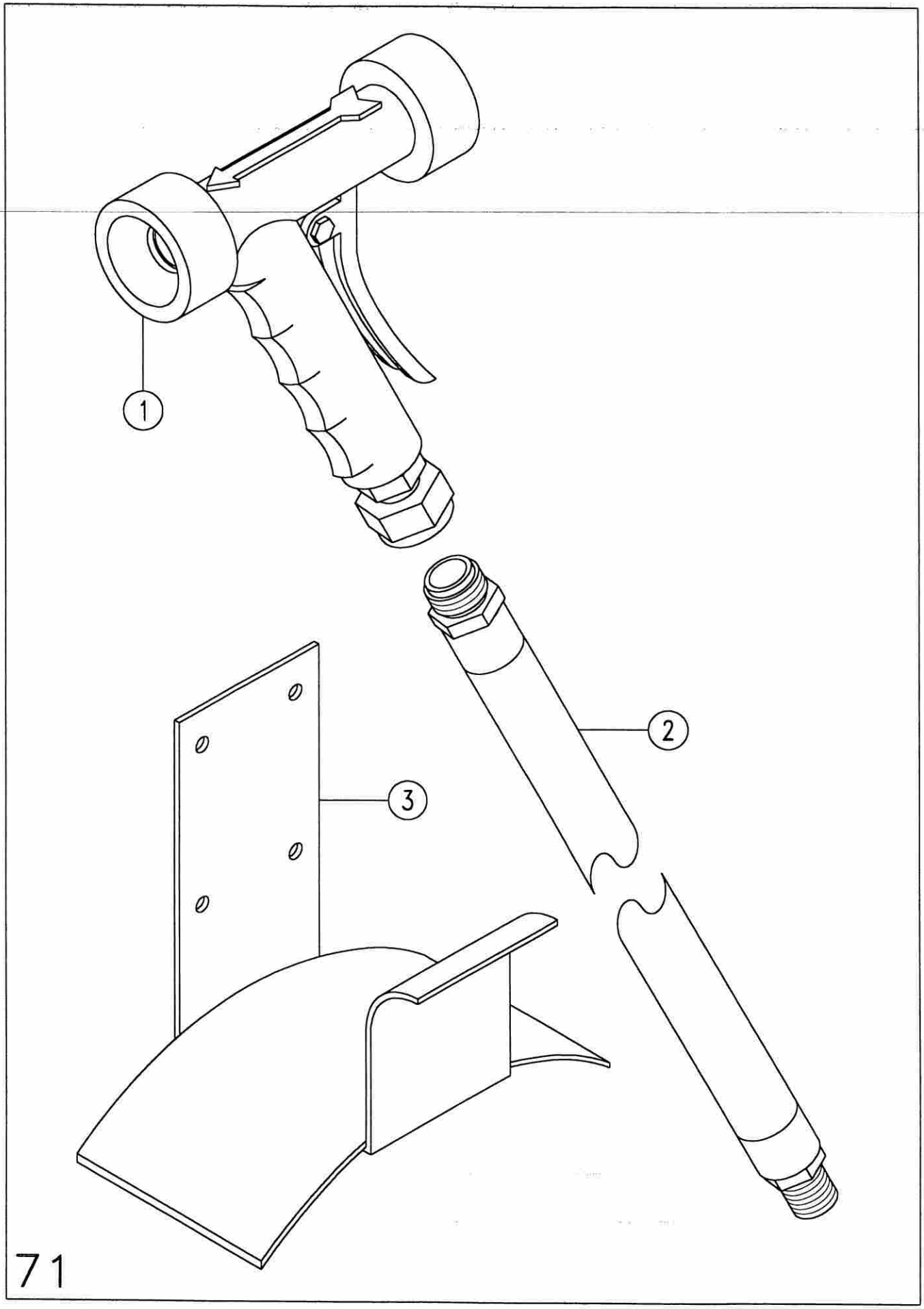
11

ELECTRICAL FITTINGS

ITEM	DESCRIPTION	REMARKS	PART #
1	STRAIN RELIEF 1/2 T&B 2520		P52-2490
2	STRAIN RELIEF 90 DEGREE T&B .125-.250		P52-2554
3	CONNECTOR STRAIGHT 1/2 EMT		P52-1197
4	ELBOW SHORT 90 DEGREE EMT 1/2		P52-1107
5	CONDUIT 1/2 EMT (SOLD BY THE FOOT)		P45-1108
6	LOCKNUT CONDUIT 1/2 NPT		P52-1035
7	SEALING RING 1/2 SEALTITE		P52-1038
8	ELBOW 45 DEGREE SEALTITE FITTING 3/8		P52-1227
9	CONNECTOR SRAIGHT SEALTITE FITTING 3/8		P52-1142
10	ELBOW 90 DEGREE SEALTITE FITTING 3/8		P52-1018
11	CONDUIT SEALTITE 3/8 (SOLD BY THE FOOT)		P45-1048



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WASHDOWN HOSE

ITEM	DESCRIPTION	REMARKS	PART #
1	SPRAY NOZZLES, WASHDOWN HOSE		P68-2227
2	HOSE WASHDOWN W/FITTINGS ONLY		A10-2875
3	HANGER HOSE S.S.		B10-3096
	HOSE 25' WASHDOWN 3/4" COMPLETE		B10-3440
	(INCLUDES ITEMS 1 & 2)		
	WASHDOWN HOSE, NOZZLE & HANGER		A10-4467
	(INCLUDES ITEMS 1, 2 & 3)		

The Stero Company
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Petaluma, CA 94954

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(877) 762-3200